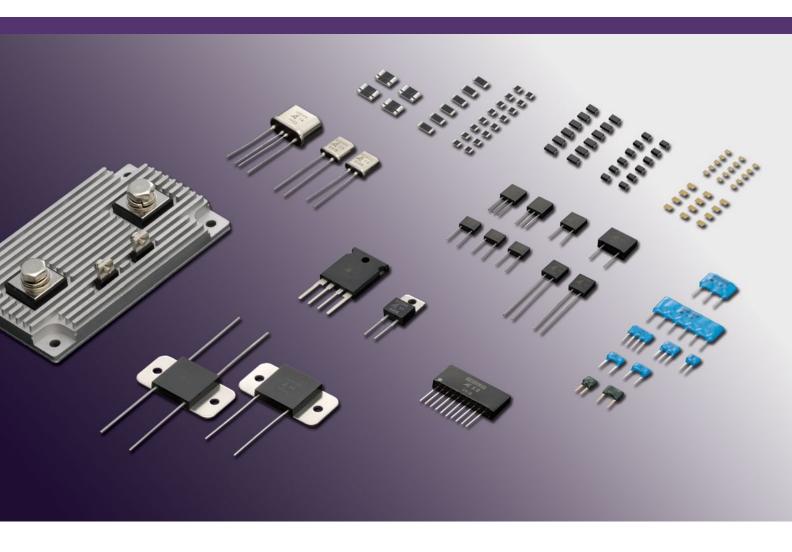
Ultra Precision Resistors

Databook



Bulk Metal® Foil
Thin Film
Thermosensitive



Ultra Precision Resistors

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Manufacturing Process, Adjustment of Resistance Value Construction, and Temperature Characteristics of Resistance

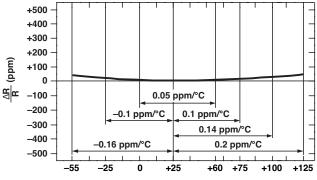
A Bulk Metal® foil high precision resistor, unlike a precision-class metal film resistor or wire-wound resistor, is an ultra precision resistor in which the primary resistance element is a special alloy foil several µm thick.

Use of this Bulk Metal® Foil as the resistance element gives superior performance not found in other resistors, satisfying military specification MIL-PRF-55182/9. In particular, the temperature coefficient of resistance has been reduced to an unprecedented, extremely low value by strict quality control of alloy composition and newly developed foil stabilization treatment technology. In addition, from the point of view of long-term stability, which is an important property of a resistor since the foil has a thickness of several µm instead of the extremely thin film of a metal film resistor, the natural stability of metal is preserved, resulting in very little resistance change over several years.

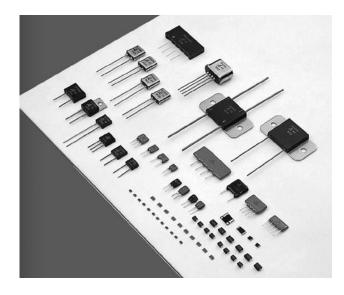
By developing our own original fine photo-etching technology, we have made it possible to form the complicated resistance pattern required for highly accurate resistance values.



Precise amplifier circuitry and referential power supply in items such, as sophisticated electronic equipment, instrumentation and medical electronic apparatus.



Ambient Temperature (°C) and TCR Chord Slopes for Different Temperature Ranges



CHARACTERISTICS

- Temperature Coefficient of Resistance:
 - 0.05 ppm/°C (Typical, 0°C to +60°C)
- 2 Resistance Tolerance: ±0.005%
- Shelf Life:

25 ppm/year; 50 ppm/3 years (Hermetically sealed: 5 ppm/year 10 ppm/3 years)

4 Load Life:

0.005%/2,000 hours at Rated Power (typical)

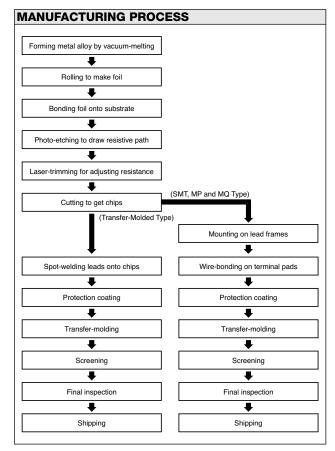
- **5** Thermal EMF: 0.1 μV/°C (between leads)
- O Noise: -42 dB
- Voltage Coefficient: 0.3 ppm/V
- Frequency Characteristics:

Inductance: 0.08 µH Capacitance: 0.5 pF

Bulk Metal® Foil Precision Resistor



Manufacturing Process, Adjustment of Resistance Value Construction, and Temperature Characteristics of Resistance



ADJUSTMENT OF RESISTANCE VALUE Trimming Locations Foil Terminal Pad

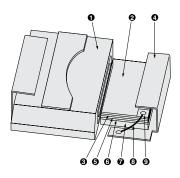
Foil bonded on substrate is photo-etched to make a fine path pattern to provide a desired value. A series of trimming locations are laid out on the pattern, as shown in A through E (fig. above). As shown at C, the trimming method is to increase the resistance by cutting the Bulk Metal® Foil. The resistance value can be made accurate to within ± 50 ppm of the desired value by cutting at several of the trimming locations. The locations that are cut for trimming are where the electric current flow (arrows in diagram) will not be affected so that the trimming will not cause electrical noise or changes over the years.

CONSTRUCTION

Construction of SMT (MP, MQ Type)

Outer coating is made of epoxy resin, which provides excellent resistance to moisture, heat and solvents.

Gold wire-bond connects between lead frames and resistive elements. Also, resistive elements are designed to be mounted on lead frames efficient heat removal.

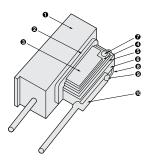


- Transfer-molded resin (heat-resistant epoxy)
- Coating for moisture protection and buffering
- O Protective layer
- External lead
- Bulk Metal® Foil (etched resistive element)
- **6** Bonding layer (polyimede)
- Ceramic substrate (high-purity alumina)
- Gold wire
- Terminal pads

Construction of Transfer-Molded Type

The outer cover is transfermolded epoxy resin strongly resistant to heat, moisture and solvents. Inside, there are secondary leads which act as a buffer so that stress on the exterior leads is not transmitted to the foil, providing stability against vibrations when the resistor is mounted on a circuit.

- Transfer-molded resin (heat-resistant epoxy)
- Coating for moisture protection and buffering
- Protective layer
- Bulk Metal® Foil (etched resistive element)
- Bonding layer (polyimede)



- Ceramic substrate (high-purity alumina)
- Resin strengthening welded part
- Secondary lead (abating mechanical stress from outside)
- 9 High-temperature solder
- Exterior lead (Dia. 0.65 mm)

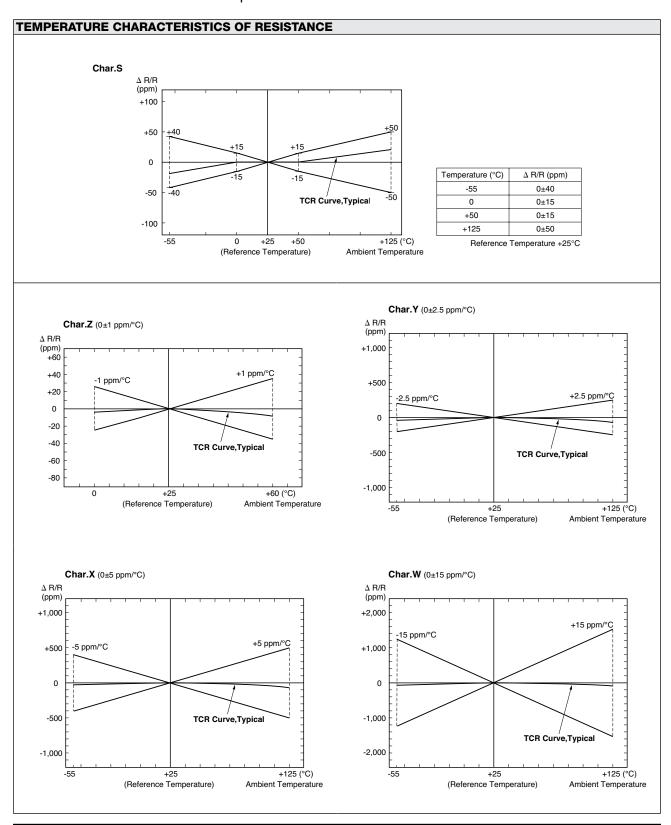




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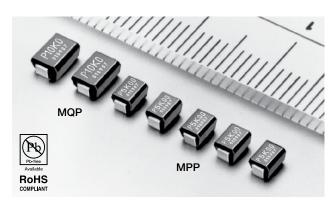
Revision: 08-Jun-2015

Manufacturing Process, Adjustment of Resistance Value Construction, and Temperature Characteristics of Resistance





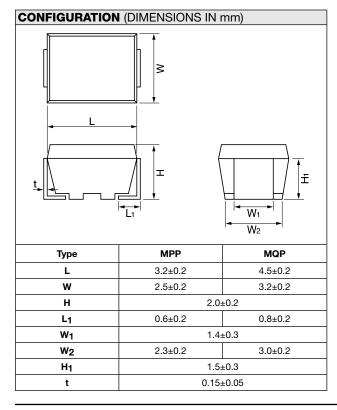
Z-Foil Ultra High-Precision SMT Resistor (Molded, J-Lead Terminal)



Example: MPP 10K005* T L Tape & Reel Package Required Resistance Tolerance Resistance Value Type

Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of the decimal point.

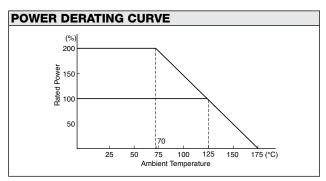
* Imprinting indicates up to 3 significant digits but ordered resistance value is traceable by date code

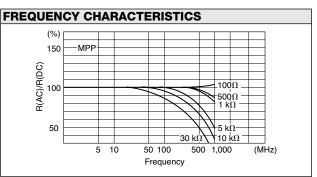


FEATURES

- Temperature coefficient of resistance (TCR): 0.05 ppm/°C typical (0°C to +60°C) by New Generation Z-Foil Technology
- 0.2 ppm/°C typical (-55°C to +125°C, +25°C ref.)
- Resistance tolerance: to ±0.01%
- Power coefficient "ΔR due to self heating": 5 ppm at rated power (typical)
- Power rating: to 200 mW (MPP) and 250 mW (MQP) at +70°C
- Load life stability: to ±0.005% at 70°C, 2000h at rated power (typical)
- Not restricted to standard values, we can supply specific "as required" values at no extra cost or delivery (e.g., 1K2345 vs. 1K)

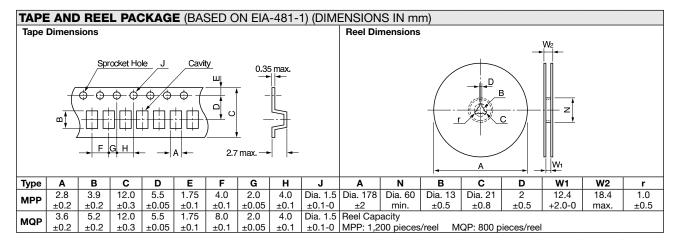
TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER					
Туре	TCR (ppm/°C) -55°C to +125°C	Resistance Range (Ω)	Resistance Tolerance (%)	Rated Power (W) at 125°C	
	±0.2±3.8	30 to <50	±0.1(B)		
	±0.2±2.8	50 to <100	±0.1(B)		
MPP		100 to <1k	±0.1(B) ±0.05(A) ±0.02(Q)	0.1	
	±0.2±1.8	1k to <20k	±0.1(B) ±0.05(A) ±0.02(Q) ±0.01(T)		
	±0.2±3.8	30 to <50	±0.1(B)		
	±0.2±2.8	50 to <100	±0.1(B)		
MQP ±0.2±1.8		100 to <1k	±0.1(B) ±0.05(A) ±0.02(Q)	0.125	
	1k to <40k	±0.1(B) ±0.05(A) ±0.02(Q) ±0.01(T)			







PERFORMANCE				
Dorometero	Test Condition	Specification		Typical
Parameters	lest Condition	MP/MQ	MPP/MQP	MPP/MQP
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage Maximum Working Current		125°C -65°C to +175°C MP = 50V, MQ = 100V 350 mA		
Thermal Shock Overload	-65°C/30 min.↔+150°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05% ±0.05%	±0.01% ±0.01%	±0.005% ±0.005%
Low Temperature Storage and Life Outstanding PC Board Bending	-65°C, No Load, 24 hrs.→Rated Voltage, 45 min. 3 mm Bend, 60 sec.	±0.05% ±0.05%	±0.01% ±0.01%	±0.005% ±0.005%
Dielectric Withstanding Voltage Insulation Resistance	AC 200V, 1 min. DC 100V, 1 min.	±0.01%	±0.01% over 10,000 MΩ	±0.005%
Resistance to Soldering Heat Moisture Resistance	260°C, 10 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.05% ±0.05%	±0.03% ±0.03%	±0.01% ±0.01%
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.02% ±0.02%	±0.02% ±0.02%	±0.01% ±0.01%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.005%	±0.0025%
High Temperature Exposure	175°C, No Load, 2,000 hrs.	±0.05%	±0.05%	±0.03%
Life	70°C, Rated Power, 1.5 hr. – on, 0.5 hr. – off, 2,000 hrs. 70°C. Rated Power × 2. 1.5 hr. – on, 0.5 hr. – off, 2,000 hrs.	_	±0.01% ±0.03%	±0.005% ±0.01%



PRECAUTION IN USING FACE-BONDED CHIP RESISTORS

Storage conditions or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering

• Hand Soldering—Hand soldering is applicable as shown at right. Recommended

350

310

<u>년</u> 270

Applicable

Not Applicable

20 30 40 50 60 (sec

- Temp. of iron tip: 240°C to 270°C
- Power of iron: 20W or less · Diameter of tip: dia. 3 mm max.
- Solder Reflow in Furnace Recommended
 - Peak temperature: 250+0/-5°C
 - Holding time: 10 sec. max.
- To cool gradually at room temperature
- Opping in Solder (Wave or Still) Recommended
 - Temp. of solder: 260°C max
 - Length of dipping: 10 seconds
 - · To cool gradually at room temperature

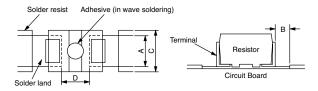
Corrosion-free flux, such as rosin, is recommended. Do not apply pressure to the molded housing immediately after soldering.

3. Cleaning

Use volatile cleaner such as methylalcohol or propyl alcohol.

4. Circuit Board Design

The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example below.

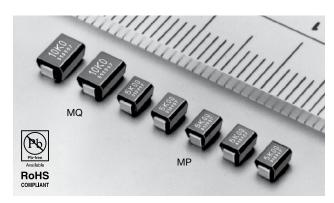


Type	А	В	С	D
MPP	1.0400	05+-15	0.0400	1.8
MQP	1.6 to 2.0	0.5 to 1.5	2.2 to 2.6	2.5

When parts are mounted on a board in high density, solder can possibly attach to the resistors in an excessive amount to affect performance or reliability of the resistors. To prevent this effect, the use of solder resist is recommended to isolate solder lands.

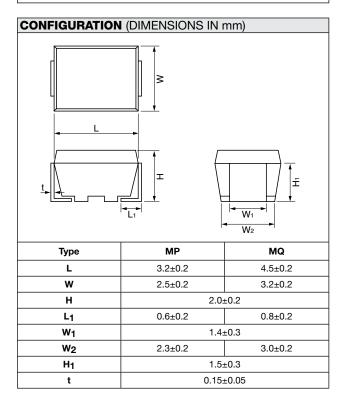


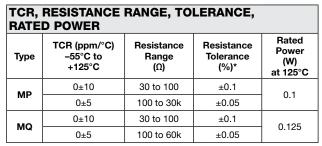
Ultra Precision SMT Resistor (Molded, J-Lead Terminal)



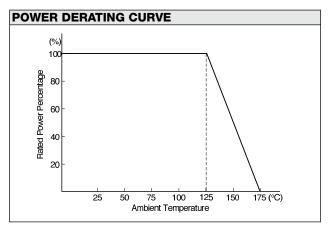
COMPOSITION OF TYPE NUMBER		
MQ 10K00	Tape & Reel Package Required Resistance Value Type	

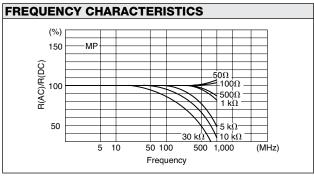
Resistance value, in ohm, is expressed by a series of five characters, four of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of the decimal point.

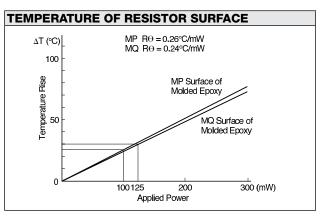




Please contact us for tighter tolerances.

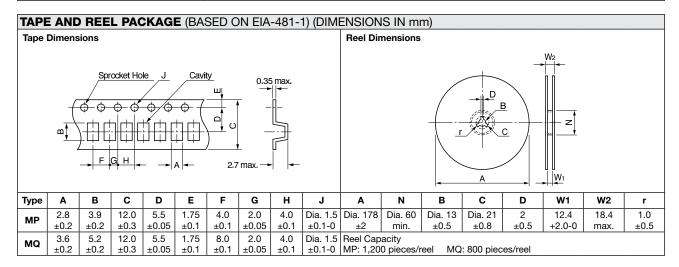








PERFORMANCE				
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data	
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage Maximum Working Current		-65°C to MP=50V,	5°C 0 +175°C MQ=100V mA	
Thermal Shock	-65°C/30 min.↔+175°C/30 min., 5 cycles	±0.05%	±0.01%	
Overload	Rated Voltage x 2.5, 5 sec.	±0.05%	±0.01%	
Low Temperature Storage and Operation	-65°C, No Load, 24 hrs.→Rated Voltage, 45 min.	±0.05%	±0.01%	
Substrate Bending Test	Substrate Bent 3 mm, 60 sec.	±0.05%	±0.01%	
Dielectric Withstanding Voltage	Atmospheric: AC 200V, 1 min. DC 100V, 1 min. 260°C, 10 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.01%	±0.005%	
Insulation Resistance		over 10,000 MΩ	over 10,000 MΩ	
Resistance to Soldering Heat		±0.05%	±0.01%	
Moisture Resistance		±0.05%	±0.03%	
Shock	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks	±0.02%	±0.01%	
Vibration, High Frequency	20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.02%	±0.01%	
Life	125°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.03%	
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.0025%	
High Temperature Exposure	175°C, No Load, 2,000 hrs.	±0.05%	±0.03%	



PRECAUTION IN USING FACE-BONDED CHIP RESISTORS

310

1. Storage

Storage conditions or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering

Hand Soldering

Hand soldering is applicable as shown at right. Recommended (°C).

- Temp. of iron tip: 240°C to 270°C
- Power of iron: 20W or less
- Diameter of tip: dia. 3 mm max.
 Solder Reflow in Furnace Recommended
 - Peak temperature: 250+0/-5°C
 - Holding time: 10 sec. max.
 - To cool gradually at room temperature
- Dipping in Solder (Wave or Still)
 Recommended
 - Temp. of solder: 260°C max
 - Length of dipping: 10 seconds
 - To cool gradually at room temperature

Other

Document No.: 67000

Revision: 25-Apr-2016

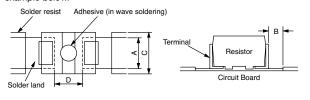
Corrosion-free flux, such as rosin, is recommended. Do not apply pressure to the molded housing immediately after soldering.

3. Cleaning

Use volatile cleaner such as methylalcohol or propyl alcohol.

4. Circuit Board Design

The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example below.



Туре	Α	В	С	D
MP	1.6 to 2.0	05+-15	2.2 to 2.6	1.8
MQ	1.6 to 2.0	0.5 to 1.5	2.2 to 2.6	2.5

Dimensions in mm

When parts are mounted on a board in high density, solder can possibly attach to the resistors in an excessive amount to affect performance or reliability of the resistors. To prevent this effect, the use of solder resist is recommended to isolate solder lands.

Not Applicable

10 20 30 40 50 60 (sec

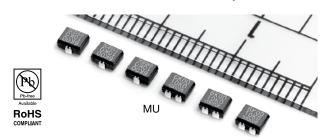
Length of contact

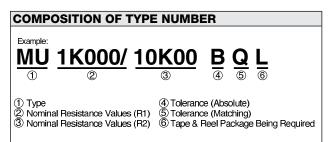
Applicable

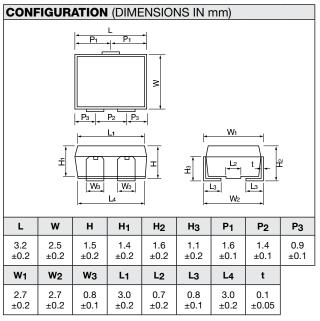


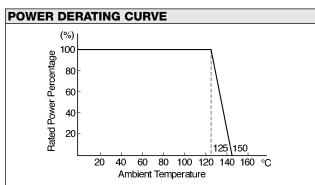
Ultra Precision SMT Resistor 1-2-3 Network

(Molded, J-Lead Terminal)







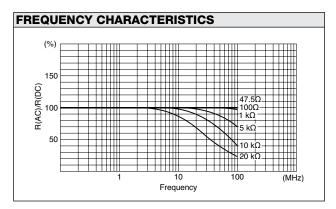


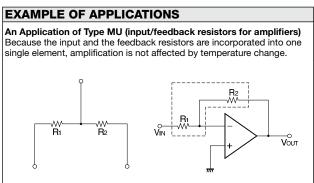
RESISTANCE RANGE, TOLERANCE, RATED POWER				
Туре	Resistance Range	Resistance Tolerance*		Rated Power/
lype	Element**	Absolute*	Matching*	(W) at 125°C
	10Ω ≤R <100Ω	±0.1% (B) ±0.5% (D)	±0.05% (A) ±0.1% (B) ±0.5% (D)	
MU	100Ω ≤R <1kΩ	±0.05% (A) ±0.1% (B) ±0.5% (D)	±0.02% (Q) ±0.05% (A) ±0.1% (B) ± 0.5% (D)	0.05
	1kΩ ≤R ≤20kΩ	±0.02% (Q) ±0.05% (A) ±0.1% (B) ± 0.5% (D)	±0.01% (T) ±0.02% (Q) ±0.05% (A) ± 0.1% (B) ±0.5% (D)	

- Symbols in parentheses are for type number composition.
- * Please contact us for the availability.

ABSOLUTE TCR		
Resistance Range (Ω)	Absolute TCR (ppm/°C) -55C to +125°C	
10Ω ≤R <30Ω	±15	
30Ω ≤R <100Ω	±10	
100Ω ≤R ≤20kΩ	±5	

TCR TRACKING		
Resistance Ratio	TCR Track- ing (ppm/°C) -55°C to +125°C	
Ratio = 1	±1	
1 <ratio td="" ≤10<=""><td>±2</td></ratio>	±2	
10 <ratio td="" ≤100<=""><td>±3</td></ratio>	±3	
100 <ratio< td=""><td>±5</td></ratio<>	±5	







PERFORMANCE					,
Parameters	Test Condition		PHA ication	ALPHA Typical Test Data	
		ΔR	∆ Ratio	ΔR	∆ Ratio
Maximum Rated Operating Temperature Working Temperature Range			125 –65°C to	5°C +150°C	
Thermal Shock Overload	-65° C/30 min. \leftrightarrow +150 $^{\circ}$ C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05% ±0.05%	±0.02% ±0.02%	±0.01% ±0.01%	±0.005% ±0.005%
Low Temperature Storage and Operation Substrate Bending Test	–65°C, No Load, 24 hrs. \rightarrow Rated Voltage, 45 min. 3 mm Bend 60 sec.	±0.05% ±0.05%	±0.02% ±0.02%	±0.01% ±0.01%	±0.005% ±0.005%
Dielectric Withstanding Voltage Insulation Resistance	Atom. Pres.: AC 200V, 1 min. DC 100V, 1 min.		±0.01% ,000 ΜΩ		±0.0025% 000 MΩ
Resistance to Soldering Heat Moisture Resistance	260°C, 10 sec. +65°C to -10°C, 90% to 98% RH, Rated Power, 10 cycles (240 hrs.)	±0.05% ±0.05%	±0.02% ±0.02%	±0.01% ±0.03%	±0.005% ±0.01%
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.02% ±0.02%	±0.01% ±0.01%	±0.01% ±0.01%	±0.005% ±0.005%
Life	125°C, Rated Power, 1.5 hrs. – ON, 0.5 hrs. – OFF, 2,000 hrs.	±0.05%	±0.02%	±0.03%	±0.015%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.0025%	±0.0025%	±0.0015%
High Temperature Exposure	150°C, No Load, 2,000 hrs.	±0.05%	±0.02%	±0.02%	±0.01%

TAPE AND REEL PACKAGE (BASED ON EIA-481-1) (DIMENSIONS IN mm)																	
Tape	Tape Dimensions				Reel Dir	nensions	(Reel ca	pacity: 80	0 pieces	/reel)							
Sprocket Hole J Cavity 0.35 max. F G H A 2.7 max.							D A	B C	Z W1	-							
Туре	Α	В	С	D	E	F	G	Н	J	Α	N	В	С	D	W ₁	W ₂	r
MU	3.6	3.1	12.0	5.5	1.75	8.0	2.0	4.0	I	Dia. 178		Dia. 13	Dia. 21	2	12.4	18.4	1.0
	±0.2	±0.2	±0.3	±0.05	±0.1	±0.1	±0.05	±0.1	+0.1-0	±2	min.	±0.5	±0.8	±0.5	+2.0-0	max.	±0.5

PRECAUTION IN USING FACE-BONDED CHIP RESISTOR (DIMENSIONS IN mm)

Not Applicable

5 10 20 30 40 50 60 (sec)

Length of contact

1. Storage

Storage condition or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering

- Hand Soldering Hand soldering is applicable as shown at right.
 Recommended
 - Temp. of Iron Tip: 240°C to 270°C
 - Power of Iron: 20W or less
 - Diameter of Tip: Dia. 3 mm max.
- Solder Reflow in Furnace Recommended
 - Peak Temperature: 250°C +0°C/-5°C
 - Holding time: 10 sec. max.
 - To cool gradually at room temperature
- Dipping in Solder (Wave or Still)
 Recommended
 - Temp. of Solder: 240°C to 250°C
 - Length of Dipping: 3 to 4 seconds
 - To cool gradually at room temperature

Other

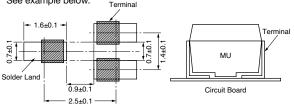
Corrosion-free flux, such as rosin, is recommended. Do not apply pressure to the molded housing immediately after soldering.

3. Cleaning

Use volatile cleaner such as methylalcohol or propylalcohol.

4. Circuit Board Design

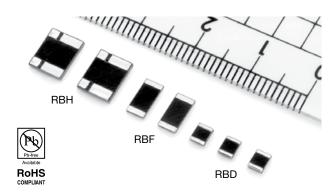
The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example below.

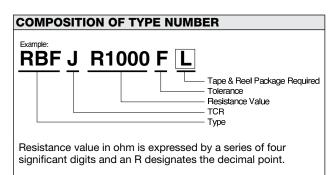


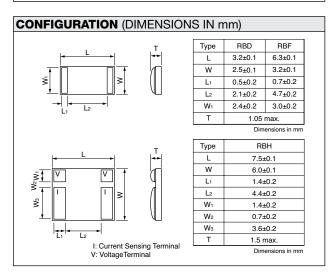
When parts are mounted on a board in high density, solder can possibly attach to the resistors in an excessive amount to affect performance or reliability of the resistors. To prevent this effect, the use of solder resist is recommended to isolate solder lands.

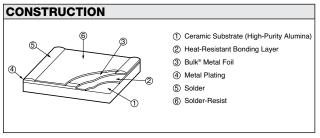


Ultra Precision SMT Current Sense Resistor (Flip-Chip)



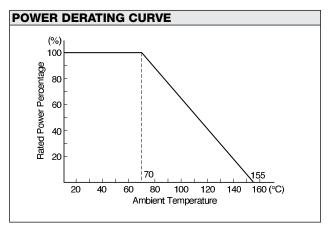


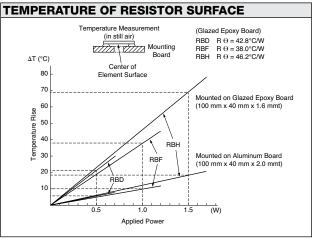




	TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER						
Туре	TCR (ppm/°C) -25°C to 125°C*	Resistance Range (Ω)	Resistance Tolerance (%)*	Rated Power (W) at 70°C			
RBD	0±25 (J)	0.01 to 0.1	±1 (F) ±2 (G) ±5 (J)	0.5			
KDD	0±10 (C) 0±25 (J)	0.1 to 1	±0.5 (D) ±1 (F) ±2 (G) ±5 (J)	0.5			
DDE	0±25 (J)	0.01 to 0.1	±1 (F) ±2 (G) ±5 (J)	4			
RBF	0±10 (C) 0±25 (J)	0.1 to 1	±0.5 (D) ±1 (F) ±2 (G) ±5 (J)	I			
RBH	0±10 (C) 0±25 (J)	0.01 to 0.1	±0.5 (D) ±1 (F) ±2 (G) ±5 (J)	1.5			

*Symbols parenthesized are for type number composition.





Please use board made of metal for continuous use with 2W at 70°C. Please keep the temperature of board less than 90°C when using the glazed epoxy board.



PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range			°C +155°C
Thermal Shock Overload	-65°C/30 min. ↔ +155°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.1% ±0.1%	±0.03% ±0.03%
Low Temperature Storage and Operation Substrate Bending Test	–65°C, No Load, 24 hrs.→ Rated Voltage, 45 min. Substrate Bent 3 mm, 60 sec.	±0.1% ±0.1%	±0.05% ±0.05%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo. Pres.: AC 200V, 1 min. DC 100V, 1 min. 260°C, 10 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.05% over 10,000 MΩ ±0.1% ±0.1%	±0.01% over 10,000 MΩ ±0.03% ±0.03%
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.05% ±0.05%	±0.01% ±0.01%
Life	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs	±0.1%	±0.05%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.05%	±0.01%
High Temperature Exposure	155°C, No Load, 2,000 hrs.	±0.1%	±0.05%

TAPE AND REEL PACKAGE (BASED ON EIA-481-1) (DIMENSIONS IN mm) **Tape Dimensions** Reel Dimensions Reel Capacity | RBH: 1,000 pieces/reel | RBD, RBF: 4,000 pieces/reel RBD, RBF: 0.25±0.05 Sprocket Hole RBH: 0.30±0.05 RBD, RBF: 1.2±0.1 RBH: 1.80±0.1 W F Ε Ν В W1 W₂ Type A₀ B₀ Р1 P2 P₀ D₀ Type Α C D 2.0 Dia.178 2.85 3.7 8.0 3.5 1.75 4.0 4.0 Dia.1.5 Dia.60 Dia.13 Dia.21 2.0 8.4 14.4 1.0 RBD RBD ±0.2 ±0.05 ±0.05 ±0.5 +2.0-0 ±0.5 ±0.1 ±0.1 ±0.1 ±0.1 ±0.1 +0.1-0±2 min. ±0.5 ±0.8 max. 3.4 6.7 12.0 5.5 1.75 4.0 2.0 4.0 Dia.1.5 Dia.178 Dia.60 Dia.13 Dia.21 2.0 12.4 18.4 1.0 RBF **RBF** ± 0.1 ± 0.1 ± 0.2 ± 0.05 ±0.1 ±0.1 ±0.05 ±0.1 +0.1-0 ±2 min. ±0.5 ±0.8 ± 0.5 +2.0-0max. ±0.5 6.3 7.8 16.0 7.5 1.75 8.0 2.0 4.0 Dia.1.5 Dia.178 Dia.60 Dia.13 Dia.21 2.0 17.0 19.4 1.0 RBH **RBH** ±0.1 ±0.1 +0.1-0 ±0.8 ±0.5 ± 0.1 ± 0.1 ± 0.2 ± 0.1 ± 0.1 ± 0.1 +2 min. ± 0.5 ± 0.3 ± 0.1 ± 0.5

PRECAUTION IN USING SMD CURRENT SENSE RESISTORS

1. Storage

Storage condition or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering

Solder Reflow in Furnace

Recommended

- Peak Temperature: 250+0/-5°C
- Holding time: 10 sec. max.
- To cool gradually at room temperature.
- Dipping in Solder (Wave or Still)

Recommended

- Temp. of Solder: 260°C max.
- Length of Dipping: 10 sec.

Other

Soldering iron is never recommended. Corrosion-free flux such as rosin is recommended.

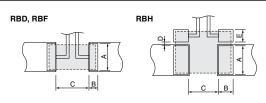
3. Cleaning

Use volatile cleaner such as methylalcohol or propylalcohol.

4. Circuit Board Design

Solder Land Dimensions

The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example at right.



_	Dimensions in mm				
Type	А	В	С	D	Е
RBD	2.6 to 2.8	0.8	2.0		
RBF	3.4 to 3.6	1.2	4.5		
RBH	3.8 to 4.0	2.0	4.0	0.5	1.7

Circuit Design

It is recommended that the circuit be drawn so that current may approach, cross and go away from the mounted resistor in one direction as illustrated below. Thicker copper foil should be used if possible.

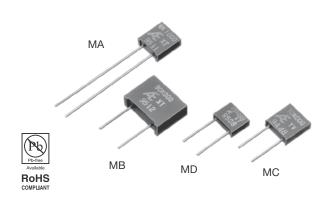


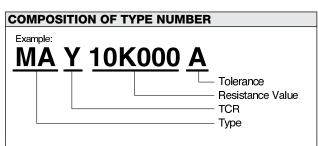




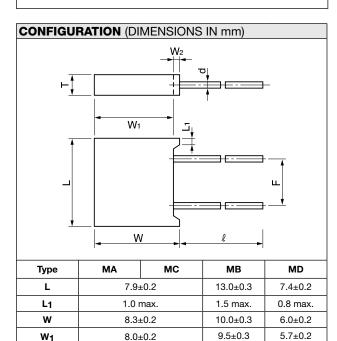


Ultra Precision Resistor (Transfer Molded)





Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.



0.3 max.

2.3±0.2

5.08±0.25

2.8±0.2

3.81±0.25

25±10

0.5 max.

4.0±0.3

7.5±0.5

10±3

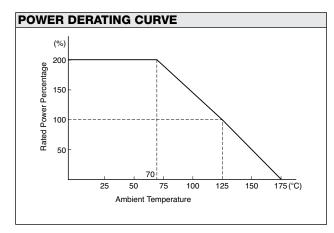
Dia. 0.65±0.05

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER						
Туре	TCR (ppm/°C) -55°C to +125°C*	Resistance Range (Ω)	Resistance Tolerance (%)*†	Rated Power (W) at 125°C		
	0±15 (W)	1 to 5	±0.5 (D) ±1 (F)			
MA	0±5 (X)	5 to 30	±0.1 (B) ±0.5 (D) ±1 (F)	0.3 (0.2 at		
MC MC	0±5 (X) 0±2.5 (Y) 0±1 (Z)**	30 to 200k	±0.005 (V) ±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	150 kΩ or above)		
	0±5 (X)	5 to 30	±0.1 (B) ±0.5 (D) ±1 (F)	0.5		
МВ	0±5 (X) 0±2.5 (Y) 0±1 (Z)**	30 to 400k	±0.005 (V) ±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	(0.3 at 200 kΩ or above)		
	0±5 (X)	5 to 30	±0.1 (B) ±0.5 (D) ±1 (F)			
MD	0±5 (X) 0±2.5 (Y)	30 to 100	±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	0.125		
	0±5 (X) 0±2.5 (Y) 0±1 (Z)**	100 to 80k	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)			

^{*} Symbols in parentheses are for type number composition.

† Resistance figures are the values obtained by measuring the leads at point 12.7±3.2 mm away from the base for Type MA and at point 5.0±1.0 mm for Types MC, MB and MD, but, in case of resistance below 10 ohm, the value at 1.6±0.6 mm away from the base for all types.

^{**}Temperature characteristic Z is applicable for temperature range between 0°C and 60°C.



DSCC SPECIFICATIONS	
97009 97010	
97011	

W₂

Т

F

Ł

d

0.4 max.

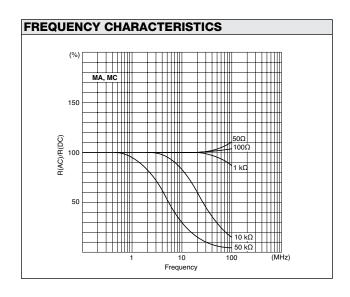
2.3±0.2

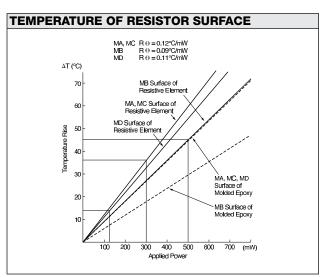
5.08±0.25



PERFORMANCE			
Parameters	Test Condition	MIL-PRF-55182/9 Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage		−65°C to	5°C > +175°C 3=350V, MD=250V
Power Conditioning Thermal Shock Overload	125°C, Rated Power, 100 hrs. -65°C/30 min. ↔ +150°C/30 min., 5 cycles Rated Power x 6.25, 5 sec.	±(0.20%+0.01Ω) ±0.05% ±0.05%	±0.005% ±0.005% ±0.005%
Solderability Resistance to Solvents	Steam Aging 8 hrs., 245°C, 5 sec. • Isopropyl Alcohol + Mineral Spirits • Water + Butyl Cellosolve + Monoethanolamine	over 95% coverage no damage	over 95% coverage no damage
Low Temperature Storage Low Temperature Operation Terminal Strength	-65°C, 24 hrs. -65°C, Rated Voltage, 45 min. 0.908 kg (2 pounds), 10 sec	±0.05% ±0.05% ±0.02%	±0.0025% ±0.0025% ±0.0025%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo.Pres.: 300V rms. Baro. Pres. 8 mHg: 200V rms. DC 100V, 2 min. +260°C, 10 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	$\pm 0.02\%$ over 10,000 M Ω $\pm 0.02\%$ $\pm 0.05\%$	±0.0025% over 10,000 MΩ ±0.0025% ±0.01%
Shock (Specified Pulse) Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20min., X, Y, each 4 hrs.	±0.01% ±0.02%	±0.0025% ±0.0025%
Life	125°C, Rated Voltage, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.015%
Life 70°C Power Rating	70°C, Rated Voltage x 2, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.015%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.0025%
High Temperature Exposure	175°C, No Load, 2,000 hrs.	±0.5%	±0.015%
Current Noise Voltage Coefficient Thermal EMF		-32 dB 0,0005%/V 1.0 μV/°C	-42 dB 0,00003%/V 1.0 µV/°C

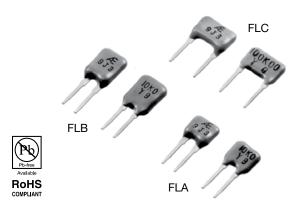
Type MA meets requirements of MIL-PRF-55182/9.

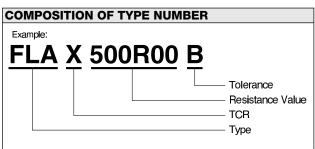




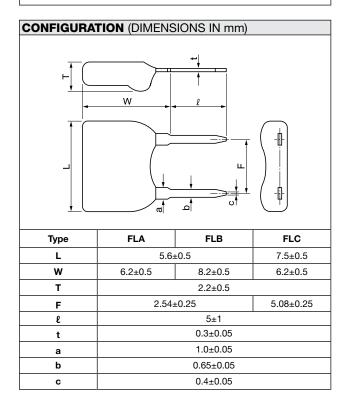


Precision Resistor (Conformally Coated)



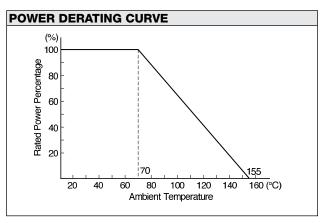


Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.



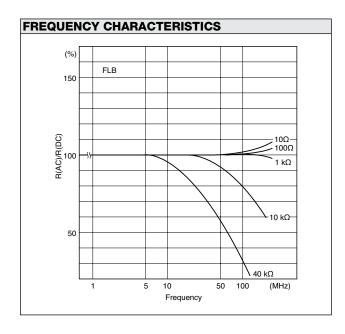
,	TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER						
Туре	TCR (ppm/°C) -25°C to +125°C*	Resistance Range (Ω)	Resistance Tolerance (%)*†	Rated Power (W) at 70°C			
		10 to 30	±0.5 (D) ±1.0 (F)				
FLA	0±5 (X) 0±2.5 (Y)	30 to 100	±0.1 (B) ±0.5 (D)	0.125			
	012.0(1)	100 to 100k	±0.05 (A) ±0.1 (B)				
		10 to 30	±0.5 (D) ±1.0 (F)				
FLB	0±5 (X) 0±2.5 (Y)	30 to 100	±0.1 (B) ±0.5 (D)	0.25			
	0_2.0 (.)	100 to 150k	±0.05 (A) ±0.1 (B)				
		10 to 30	±0.5 (D) ±1.0 (F)				
FLC	0±5 (X) 0±2.5 (Y)	30 to 100	±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D)	0.25			
		100 to 200k	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B)				

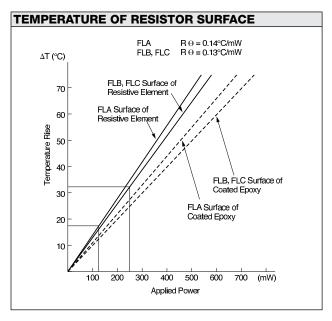
- * Symbols parenthesized are for type number composition.
- † Resistance figures are the values obtained by measuring at the point 2.5±1.0 mm below the shoulder of leads.





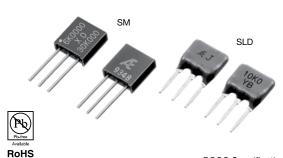
PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage		70' -25°C to FLA=250V, FL	+155°C
Temperature Cycling Overload	-25°C/30 min., Room Temperature/5 min., +155°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05% ±0.05%	±0.01% ±0.0025%
Solderability Resistance to Solvents	235°C, 2 sec. ● Isopropyl Alcohol ● Trichloroethylene	over 75% coverage no damage	over 75% coverage no damage
Low Temperature Storage Terminal Strength	-25°C, No Load, 2 hrs. 0.908 kg (2 pounds), 10 sec.	±0.05% ±0.05%	±0.0025% ±0.0025%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo. Pres.: AC 300V, 1 min. DC 100V, 1 min. 350°C, 3 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage,10 cycles (240 hrs.)	±0.03% over 10,000 MΩ ±0.03% ±0.1%	±0.0025% over 10,000 MΩ ±0.0025% ±0.015%
Shock Vibration	50G, 11 ms, Half-Sine Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs.	±0.03% ±0.03%	±0.005% ±0.005%
Life (Rated Load)	70°C, Rated Power, 1.5 hr ON, 0.5 hr OFF, 1,000 hrs.	±0.1%	±0.01%
Life (Moisture Load)	40°C, 90% RH to 95% RH, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.05%	±0.01%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.02%	±0.005%
High Temperature Exposure	155°C, No Load, 1,000 hrs.	±0.05%	±0.01%
Current Noise Pressure Cooker Test	121°C, 100% RH, 2 atmospheric, No Load, 100 hrs.	-25 dB ±0.5%	-42 dB ±0.1%





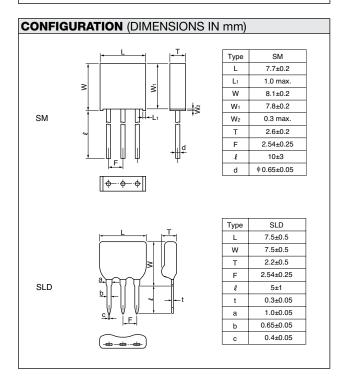


Ultra Precision Resistor 1-2-3 Network



DSCC Specification 87026

decimal point.

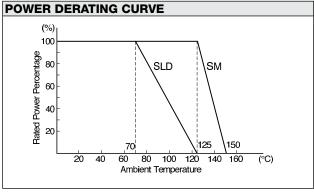


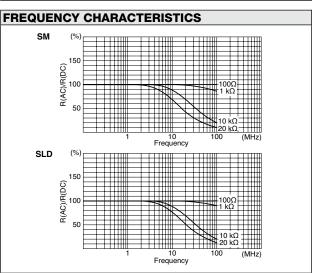
	TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER							
Type	TCR (p -55°C to		Resistance Range/	Resis Tolerar	Rated Power/			
	Absolute*	Tracking	Element (Ω)**	Absolute*	Matching*	Package (W)		
SM	0±5 (X) 0±2.5 (Y)	See Table 1	50 to 30k	±0.02 (Q) ±0.05 (A) ±0.1 (B)	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B)	0.3 at 125°C		
	0.500	50 to 100	±0.1 (B) ±0.5 (D)	±0.05 (A) ±0.1 (B)	0.25			
SLD	0±5 (X) See 0±2.5 (Y) Table 1		100 to 30k	±0.05 (A) ±0.1 (B)	±0.02 (Q) ±0.05 (A) ±0.1 (B)	at 70°C		

- Symbols parenthesized are for type number composition.
- * -25°C to +125°C for SLD type.
- *** Please contact us for the availability.

TABLE 1. TCR TRACKING IS SUBJECT TO RESISTANCE RATIO

Resistance Ratio	TCR Tracking (ppm/°C)
Resistance Ratio = 1	±0.5
1 <resistance ratio="" td="" ≤10<=""><td>±1</td></resistance>	±1
10 <resistance ratio="" td="" ≤100<=""><td>±2</td></resistance>	±2
100 < Resistance Ratio	±3







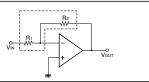
PERFORMANCE-SM						
Parameters	Test Condition		ALPHA Specification		ALPHA Typical Test Data	
		ΔR	ΔRatio	Test Data ΔR ΔR ΔRati 5°C +150°C ±0.005% ±0.0025 ±0.0025% ±0.001 over 95% coverag no damage ±0.0025% ±0.001 ±0.0025% ±0.001 over 10,000 MΩ ±0.0025% ±0.001 ±0.0025% ±0.001	ΔRatio	
Maximum Rated Operating Temperature				25°C		
Working Temperature Range						
Thermal Shock Overload	-65°C/30 min.↔ +150°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.02% ±0.02%	±0.01% ±0.01%	±0.005% ±0.0025%	±0.0025% ±0.001%	
Solderability	245°C, 5 sec.	over 95%	6 coverage	over 95%	coverage	
Resistance to Solvents	Isopropyl Alcohol + Mineral Spirits Water + Butyl Cellosolve + Monoethanolamine	no damage		no damage		
Low Temperature Storage and Operation Terminal Strength	-65°C, No Load, 24 hrs.→Rated Voltage, 45 min. 0.908 kg (2 pounds), 10 sec.	±0.05% ±0.02%	±0.02% ±0.01%	±0.0025% ±0.0025%	±0.001% ±0.001%	
Dielectric Withstanding Voltage	Atmo. Pres.: AC 300V, 1 min. Baro. Pres. 8 mHg; AC 200V, 1min.	±0.02%	±0.01%	±0.0025%	±0.001%	
Insulation Resistance	DC 500V, 2 min.	over 10	0,000 MΩ	over 10	000 ΜΩ	
Resistance to Soldering Heat Moisture Resistance	350°C, 3 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.02% ±0.05%	±0.01% ±0.02%	±0.0025% ±0.02%	±0.001% ±0.01%	
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.01% ±0.02%	±0.005% ±0.01%	±0.0025% ±0.0025%	±0.001% ±0.001%	
Life	125°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.02%	±0.015%	±0.005%	
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.0025%	±0.0025%	±0.0015%	
High Temperature Exposure	150°C, No Load, 2,000 hrs.	±0.05%	±0.02%	±0.015%	±0.005%	
Current Noise Voltage Coefficient Thermal EMF		0.00	2 dB 05%/V µV/°C	0.000	dB 03%/V v/°C	

PERFORMANCE-SLD	PERFORMANCE-SLD						
Parameters	Test Condition		ALPHA Specification		ALPHA Typical Test Data		
		ΔR	ΔRatio	Test Dai ΔR // // // // // // // // //	ΔRatio		
Maximum Rated Operating Temperature			7	0°C			
Working Temperature Range			–25°C t	o +125°C			
Thermal Cycling Overload	–25°C/30 min., Room Temperature/5 min., 125°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05% ±0.05%	±0.01% ±0.01%		±0.005% ±0.001%		
Solderability Resistance to Solvents	235°C, 2 sec. Isopropyl Alcohol	over 75% coverage over no damage			over 75% coverage no damage		
Low Temperature Operation Terminal Strength	-25°C, No Load, 2 hrs. 0.908 kg (2 pounds), 10 sec.	±0.05% ±0.05%	±0.01% ±0.01%		±0.001% ±0.001%		
Dielectric Withstanding Voltage	Atmo. Pres.: AC 300V, 1 min.	±0.03%	±0.01%		±0.001%		
Insulation Resistance	DC 100V, 1 min.		,000 ΜΩ		,		
Resistance to Soldering Heat Moisture Resistance	350°C, 3 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.03% ±0.1%	±0.01% ±0.05%		±0.001% ±0.01%		
Shock Vibration	50G, 11 ms, Half-Sine Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs.	±0.03% ±0.03%	±0.01% ±0.01%		±0.001% ±0.001%		
Life (Rated Load)	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.1%	±0.05%	±0.01%	±0.005%		
Life (Moisture Load)	40°C 90% RH to 95% RH, Rated Power 1.5 hrs – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.05%	±0.01%	±0.01%	±0.005%		
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs	±0.02%	±0.01%	±0.005%	±0.0025%		
High Temperature Exposure	125°C, No Load, 1,000 hrs.	±0.05%	±0.01%	±0.01%	±0.005%		

EXAMPLE OF APPLICATION

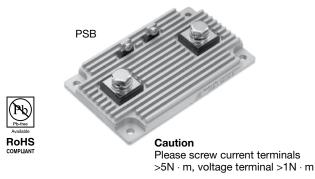
An application of type SM/SLD (input/feedback resistors for amplifiers) Because the input and the feedback resistors are incorporated into one single element, amplification is not affected by temperature range.

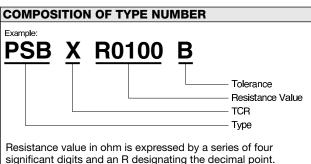


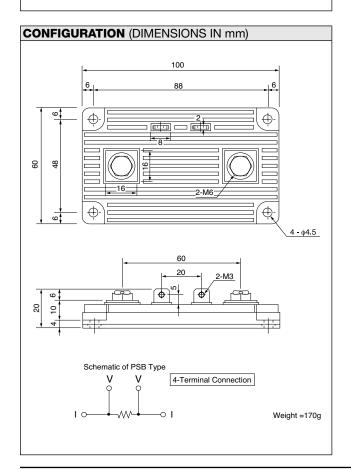




Ultra Precision Shunt Resistor (40 Watts)







FEATURES

- Excellent temperature characteristics created by Bulk Metal[®] foil technology
- Accurate value on four-terminal wiring, even in low extremity of resistance
- High heat dissipation due to aluminum-clad construction with fins
- Readiness to mount to heat sink or water-cooled radiator
- · Availability of threaded holes to fix cables with screw

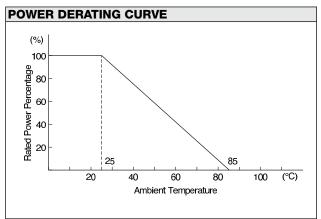
APPLICATIONS

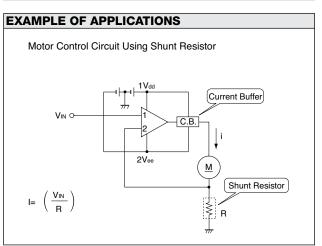
• Current-sensing in precise power supply, motor driver, etc.

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER					
TCR (ppm/°C) 0°C to +60°C Resistance Range (Ω) Resistance Tolerance (W) at 25°C					
0±15 (W)	0.001 to 0.005	±0.1 (B)	12 in free air		
0±5 (X) 0±15 (W)	0.005 to 1	±0.5 (D) ±1 (F)	and 40 On heat sink*		

^{*}Thermal resistance of the heat sink 1°C/W.

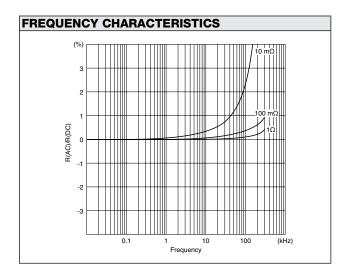
Available to use higher rated power with elevation of cooling effect. Please keep temperature of element surface less than 60°C.

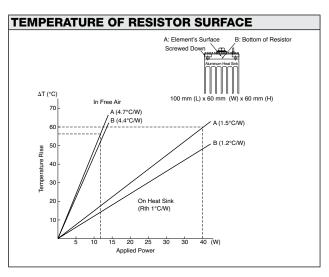






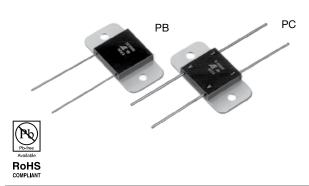
PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Current		25°C -55°C to +85°C 100A	
Power Conditioning	25°C, Rated Power, 96 hrs.	±0.1%	±0.05%
Low Temperature Storage and Operation	–55°C, No Load, 24 hrs.	±0.1%	±0.05%
Dielectric Withstanding Voltage Insulation Resistance Low Temperature Operation Overload	Atmo. Pres.: AC 750V, 1 min. DC 500V, 2 min. –55°C, Rated Power Rated Power x 2.5, 5 sec.	±0.05% over 10,000 MΩ ±0.1% ±0.1%	±0.01% over 10,000 MΩ ±0.05% ±0.05%
Moisture Resistance	+65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.1%	±0.05%
Shock High Frequency Shock	30G, 11 ms., Half-Sine Wave, X, Y, Z, 10 shocks each 10 Hz to 50 Hz to 10 Hz, 1 min. X, Y, Z, 2.0 hrs. each	±0.05% ±0.05%	±0.1% ±0.1%
Life	25°C, Rated Power, 1.5 hrs. – ON, 0.5 hrs. – OFF, 2,000 hrs.	±0.2%	±0.05%
High Temperature Exposure	85°C, No Load, 2,000 hrs.	±0.2%	±0.05%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.05%	±0.01%
Internal Thermal Resistance	Between resistive element and base plate	0.3°	C/W
Thermal Electromotive Force		1 μ\	//°C

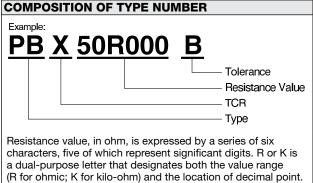


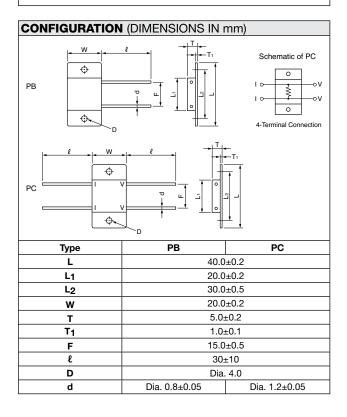




Ultra Precision Power Resistor (10 Watts)

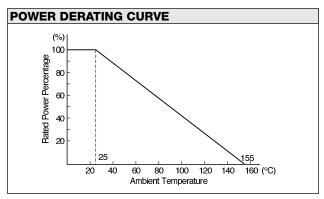






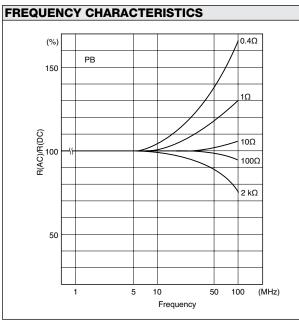
	TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER						
Туре	TCR (ppm/°C) -25°C to 125°C*	Resistance Range (Ω)	Resistance Tolerance (%)*†	Rated Power (W) at 25°C			
	0±15 (W)	0.4 to 1	1 to ±5 (F, G, J)				
		1 to 5	±0.5 to ±5 (D, F, G, J)				
РВ	0.45.040	5 to 10	±0.1 to ±5 (B, D, F, G, J)				
"	0±15 (W) 0±5 (X) 0±2.5 (Y)	10 to 25	±0.05 to ±5 (A, B, D, F, G, J)				
	012.5 (1)	25 to 50	±0.02 to ±5 (Q, A, B, D, F, G, J)	2 in free air			
		50 to 50k	± 0.01 to ± 5 (T, Q, A, B, D, F, G, J)	and			
	0±15 (W)	0.002 to 0.05	±0.5 to ±5 (D, F, G, J)	10			
	0±15 (W) 0±5 (X)	0.05 to 0.1	±0.5 to ±5 (D, F, G, J)	On heat sink **			
PC		0.1 to 5	±0.1 to ±5 (B, D, F, G, J)				
PC	0±15 (W) 0±5 (X)	5 to 10	±0.05 to ±5 (A, B, D, F, G, J)				
	0±3 (X) 0±2.5 (Y)	10 to 25	±0.02 to ±5 (Q, A, B, D, F, G, J)				
		25 to 100	±0.01 to ±5 (T, Q, A, B, D, F, G, J)				

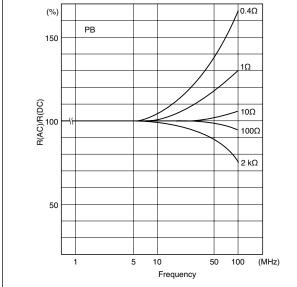
- * Symbols in parentheses are for type number composition.
- † Resistance figures for type PB are the values obtained by measuring the leads at point 12.7±3.2 mm away from the root, but in case of resistance below 10 ohm, the values at 5.08±0.6 mm away.
- ** For heat sinking, an aluminum chassis in 152.4 (L) x 101.6 (W) x 50.8 (H) x 1.0 mm (T) shall be used.





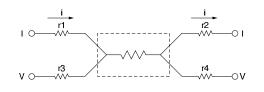
PERFORMANCE			
Parameters	Test Condition	MIL-R-39009 Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage Maximum Working Current		–55°C to	°C 0 +155°C 0V PC=32A
Power Conditioning	25°C, Rated Voltage, 96 hrs.	±0.2%	±0.2%
Low Temperature Storage Dielectric Withstanding Voltage Insulation Resistance Low Temperature Operation Overload Moisture Resistance Terminal Strength	-55°C, No Load, 24 hrs. Atmo. Pres.: AC 1 KV, 1 min. Baro. Pres. 8 mHg: AC 500V, 1 min. DC 500V, 2 min55°C, Rated Voltage Rated Voltage x 2.5, 5 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.) 2.27 kg (5 pounds),10 sec.	$\begin{array}{c} \pm 0.3\% \\ \pm 0.2\% \\ \text{over } 10,000 \text{ M}\Omega \\ \pm 0.3\% \\ \pm 0.3\% \\ \pm 0.5\% \\ \pm 0.2\% \end{array}$	$\begin{array}{c} \pm 0.005\% \\ \pm 0.005\% \\ \text{over } 10,000 \ M\Omega \\ \pm 0.005\% \\ \pm 0.01\% \\ \pm 0.05\% \\ \pm 0.005\% \end{array}$
Shock Vibration, High Frequency	100G, 6 ms., Sawtooth Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 4 hrs.	±0.2% ±0.2%	±0.005% ±0.005%
Life	25°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±1.0%	±0.01%
High Temperature Exposure	155°C, No Load, 2,000 hrs.	±1.0%	±0.01%
Solderability	245°C, 5 sec.	over 95%	coverage

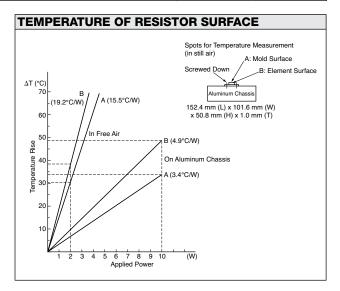


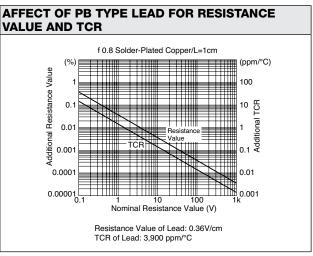




For low ohmic resistor (less than 10 ohm), the resistance value and TCR of the copper lead increases overall resistance value. Four-terminal (Kelvin) connection is recommended per the following figure. Loading current at terminals (V) causes measurement error.

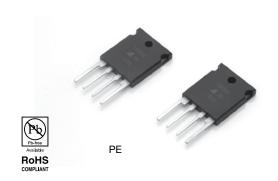


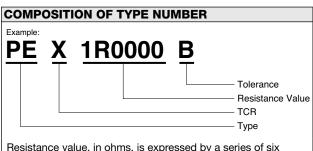




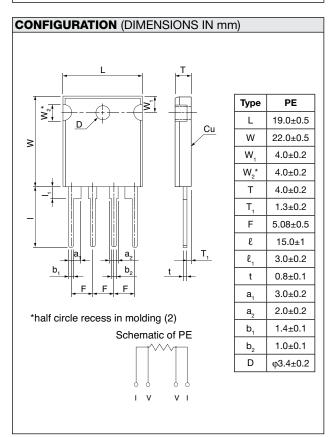


Ultra Precision Shunt Resistor (10 Watts, TO Package)



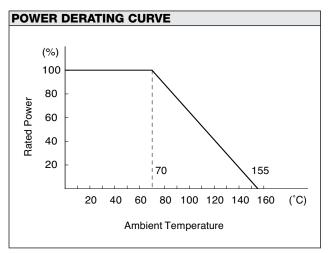


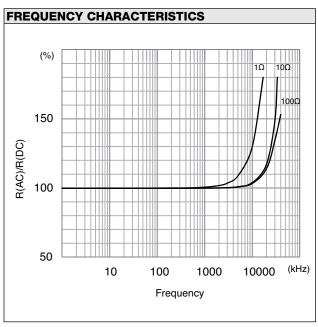
Resistance value, in ohms, is expressed by a series of six characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of the decimal point.



TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER				
TCR (ppm/°C) -25°C to +125°C	Resistance Range (Ω)	Resistance Tolerance (%)	Rated Power (W) at 70°C	
0±15 (W)	0.5 to 1	±0.05 to ±5 (A, B, D, F, G, J)		
0±5 (X)	1 to 5	±0.02 to ±5 (Q, A, B, D, F, G, J)	1.5	
	5 to 25	±0.02 to ±5 (Q, A, B, D, F, G, J)	in free air and 10	
0±15 (W) 0±5 (X) 0±2.5 (Y)	25 to 500	±0.01 (T), ±0.02 (Q) ±0.05 (A), ±0.1 (B) ±0.5 (D), ±1 (F) ±2 (G), ±5 (J)	on heat sink**	

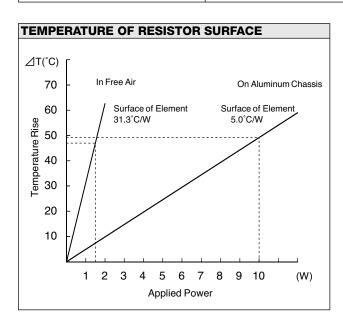
** For heat sinking, an aluminum chassis in 152.4 mm (L) \times 101.6 mm (W) \times 50.8 mm (H) \times 1.0 (T) shall be used.





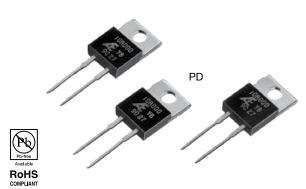


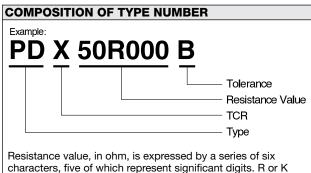
PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Current		–55°C to	°C > +155°C A
Power Conditioning	25°C, Rated Power, 96 hrs.	±0.05%	±0.01%
Low Temperature Storage Dielectric Withstanding Voltage Insulation Resistance Low Temperature Operation Overload Moisture Resistance Terminal Strength	-55°C, No Load, 24 hrs. Atmo. Pres.: AC 1 KV, 1 min. Baro. Pres. 8 mHg: AC 500V, 1 min. DC 500V, 2 min55°C, Rated Power Rated Power x 2.5, 5 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.) 2.27 kg (5 pounds), 10 sec.	$\begin{array}{c} \pm 0.01\% \\ \pm 0.01\% \\ \text{over } 10,000 \text{ M}\Omega \\ \pm 0.01\% \\ \pm 0.05\% \\ \pm 0.05\% \\ \pm 0.05\% \end{array}$	$\begin{array}{c} \pm 0.005\% \\ \pm 0.005\% \\ \text{over } 10,000 \ M\Omega \\ \pm 0.005\% \\ \pm 0.01\% \\ \pm 0.02\% \\ \pm 0.005\% \end{array}$
Shock Vibration, High Frequency	100G, 6 ms., Sawtooth Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 4 hrs.	±0.01% ±0.01%	±0.005% ±0.005%
Life	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.02%
High Temperature Exposure	155°C, No Load, 2,000 hrs.	±0.05%	±0.02%
Solderability	245°C, 5 sec.	over 95%	coverage



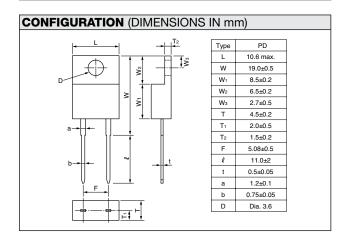


Ultra Precision Power Resistor (8 Watts, TO-220)



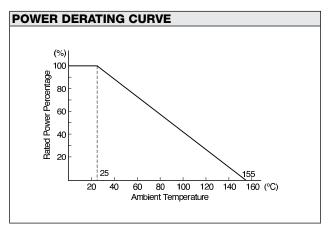


is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.



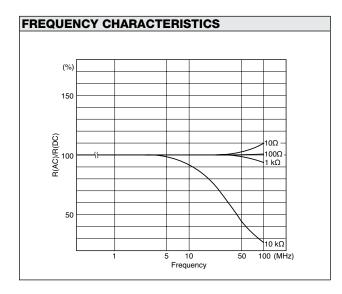
	TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER						
Туре	TCR (ppm/°C) -25°C to +125°C*	Resistance Range (Ω)	Resistance Tolerance (%)*†	Rated Power (W) at 25°C			
	0±15 (W)	0.1 to 1	±1 to ±5 (F, G, J)				
	0±15 (W) 0±5 (X)	1 to 5	±0.5 to ±5 (D, F, G, J)	1.5 In free air			
PD		5 to 10	±0.1 to ±5 (B, D, F, G, J)	and			
	0±15 (W) 0±5 (X) 0±2.5 (Y)	10 to 25	±0.05 to ±5 (A, B, D, F, G, J)	8 On heat sink**			
	=======================================	25 to 10k	±0.02 to ±5 (Q, A, B, D, F, G, J)	SIX			

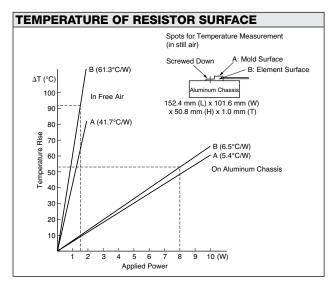
- Symbols in parentheses are for type number composition.
- † Resistance figures are the values obtained by measuring the leads at point 5.08±0.6 mm away from the root.
- ** For heat sinking, an aluminum chassis in 152.4 (L) x 101.6 (W) x 50.8 (H) x 1.0 mm (T) should be used.





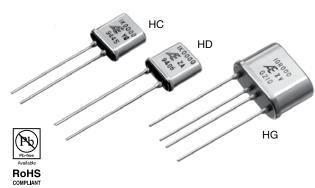
PERFORMANCE			
Parameters	Test Condition	MIL-R-39009 Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage Maximum Working Current		–55°C to	°C 0 +155°C 0V A
Power Conditioning	25°C, Rated Voltage, 96 hrs.	±0.2%	±0.02%
Low Temperature Storage Dielectric Withstanding Voltage Insulation Resistance Low Temperature Operation Overload Moisture Resistance Terminal Strength	-55°C, No Load, 24 hrs. Atmo. Pres.: AC 1 kV, 1 min. Baro. Pres. 8 mHg: AC 500V, 1min. DC 500V, 2 min55°C, Rated Voltage Rated Voltage x 2.5, 5 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.) 0.908 kg (2 pounds),10 sec.	$\begin{array}{c} \pm 0.3\% \\ \pm 0.2\% \\ \text{over } 10,000 \text{ M}\Omega \\ \pm 0.3\% \\ \pm 0.3\% \\ \pm 0.5\% \\ \pm 0.2\% \end{array}$	$\begin{array}{c} \pm 0.005\% \\ \pm 0.005\% \\ \text{over } 10,000 \text{ M}\Omega \\ \pm 0.005\% \\ \pm 0.01\% \\ \pm 0.05\% \\ \pm 0.005\% \end{array}$
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20min., X, Y, Z, each 4 hrs.	±0.02% ±0.02%	±0.005% ±0.005%
Life	25°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±1.0%	±0.01%
High Temperature Exposure	155°C, No Load, 2,000 hrs.	±1.0%	±0.01%
Solderability	245°C, 5 sec.	over 95%	coverage

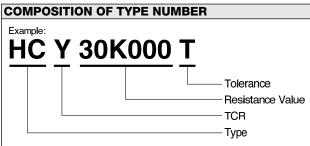




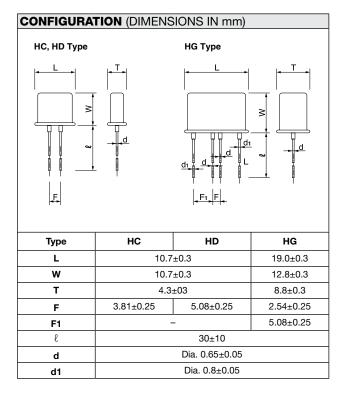


Ultra Precision Resistor (Hermetically Sealed)



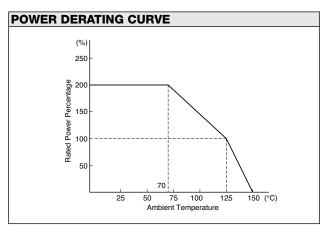


Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. The sixth R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.



TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER					
Туре	TCR (ppm/°C) -55°C to +125°C*	Resis- tance Range (Ω)	Resistance Tolerance (%)*†	Rated Power (W) at 125°C	
	0±15 (W)	1 to 5	±0.5 (D) ±1 (F)		
нс	0±5 (X)	5 to 30	±0.1 (B) ±0.5 (D) ±1 (F)		
HD	0±5 (X) 0±2.5 (Y) 0±1 (Z)**	30 to 120k	±0.005 (V) ±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	0.0	
HG	0±2.5 (Y)	1 to 10	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	0.3	
	0±1 (Z)**	10 to 10k	±0.005 (V) ±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)		

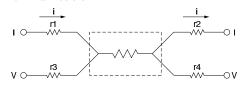
- * Symbols in parentheses are for type number composition.
- † Resistance figures are obtained by measuring the leads at point 12.7±3.2 mm away from the base for type HC and HD, but, in case of resistance below 10 ohm, the value at 1.6±0.6 mm away from the base for all types.
- **Temperature characteristic Z is applicable for temperature range between 0°C and 60°C.



FOUR-TERMINAL (KELVIN) CONNECTION

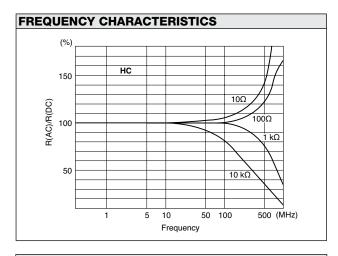
For low ohmic resistor (less than 10 ohm), the resistance value and TCR of the copper lead increases overall resistance value. Four-terminal (Kelvin) connection is recommended per the following figure. Loading current at voltage and current terminals (V, I) causes measurement error.

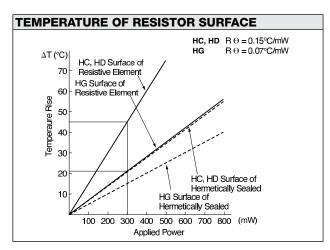
Four-Terminal Resistor





PERFORMANCE			
Parameters	Test Condition	MIL-PRF-55182/9 Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage		125° -65°C to - 300	+150°C
Power Conditioning Thermal Shock Overload	125°C, Rated Power, 100 hrs. -65°C/30 min. ↔ +150°C/30 min., 5 cycles Rated Voltage x 6.25, 5 sec.	±(0.20% +0.01Ω) ±0.05% ±0.05%	±0.0025% ±0.0025% ±0.0025%
Solderability	Steam Aging 8 hrs., 245°C, 5 sec.	over 95% o	coverage
Resistance to Solvents	Isopropyl Alcohol + Mineral Spirits Water + Butyl Cellosolve + Monoethanolamine	no damage	
Low Temperature Storage Low Temperature Operation Terminal Strength	-65°C, 24 hrs. -65°C Rated Voltage, 45 min. 0.908 kg (2 pounds), 10 sec.	±0.05% ±0.05% ±0.02%	±0.0025% ±0.0025% ±0.001%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atom. Pres.: 300V rms. Baro. Pres. 8 mHg: 200V rms. DC 100V, 2 min. 260°C, 10 sec. ±2 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.02% over 10,000 MΩ ±0.02% ±0.05%	±0.0025% over 10,000 MΩ ±0.0025% ±0.0025%
Shock (Specified Pulse) Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, each 4 hrs.	±0.01% ±0.02%	±0.0025% ±0.0025%
Life	125°C, Rated Power, 1.5 hr ON, 0.5 hr OFF, 2,000 hrs.	±0.05%	±0.01%
70°C Power Rating	70°C, Rated Voltage x 2, 1.5 hrs ON, 0.5 hr OFF, 2,000 hrs.	±0.05%	±0.01%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.0005%
High Temperature Exposure	175°C, No Load, 2,000 hrs.	±0.5%	±0.01%
Current Noise Voltage Coefficient Thermal EMF		–32 dB 0.0001%/V 1.0 µV/°C	-42 dB 0.00003%/V 0.1 μV/°C



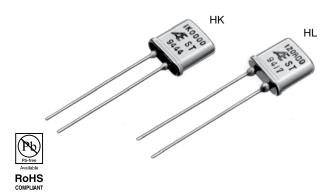


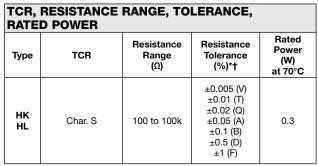
PRECAUTION IN USING HC, HD OR HG RESISTORS

When soldering to mount HC, HD or HG on a board, keep the resistor over 10 mm away from the board surface by using an insulating tube.

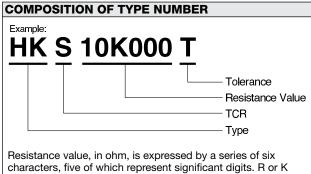


Zero-TCR Ultra Precision Resistor (Hermetically Sealed)

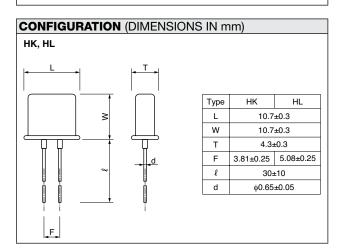


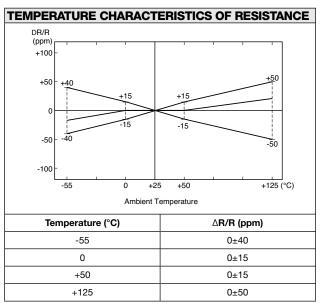


- * Symbols parenthesized are for type number composition.
- † Resistance figures are obtained by measuring the leads at point 12.7±3.2 mm away from the root.

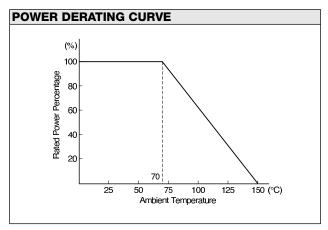


Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.



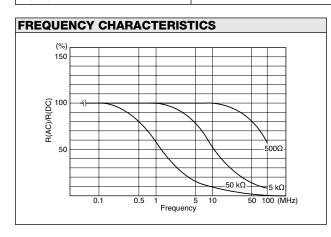


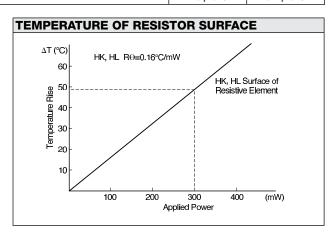
Reference Temperature +25°C





Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage		70°C -65°C to +150°C 300V	
Power Conditioning Thermal Shock Overload	25°C, Rated Voltage, 96 hrs. -65°C/30 min. ↔ +150°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05%	±0.0025%
Solderability	245°C, 5 sec.	over 95% coverage	over 95% coverage
Resistance to Solvents	Isopropyl Alcohol + Mineral Spirits Water + Butyl Cellosolve + Monoethanolamine	no damage	no damage
Low Temperature Storage Terminal Strength	-65°C, No Load, 24 hrs. → Rated Voltage, 45 min. 0.908 kg (2 pounds),10 sec.	±0.05% ±0.02%	±0.0025% ±0.001%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo. Pres.: AC 300V, 1 min. Baro. Pres. 8 mHg: AC200V, 1min. DC 500V, 2 min. 350°C, 3 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.02% over 10,000 MΩ ±0.05% ±0.05%	±0.0025% over 10,000 MΩ ±0.0025% ±0.0025%
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.01% ±0.02%	±0.0025% ±0.0025%
Life	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.01%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.0025%	±0.0005%
High Temperature Exposure	150°C, No Load, 2,000 hrs.	±0.05%	±0.01%
Current Noise Voltage Coefficient Thermal EMF		-32 dB 0.0005%/V 1.0 μV/°C	-42 dB 0.00003%/V 0.1 μV/°C





PRECAUTION IN USING HK OR HL RESISTORS

When soldering to mount HK or HL on a board, keep the resistor over 10 mm away from the board surface by using an insulating tube.

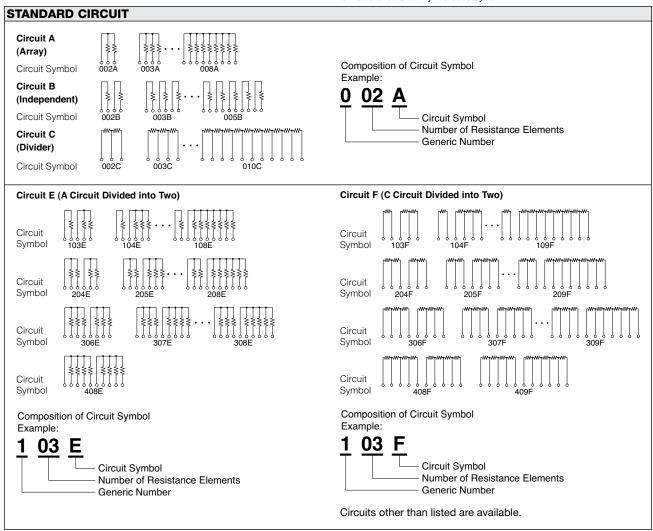
Ultra Precision Resistor Network



Resistor networks from Alpha Electronics, specialists in precision resistors, featuring Bulk Metal® Foil technology, provide excellent performance in TCR tracking, resistance ratio matching and stability.

Characteristics

- Temperature Characteristics of Resistance: 0±5 ppm/°C
- 2 TCR Tracking: ±1 ppm/°C
- 4 Resistance Stability: ±0.005%/year

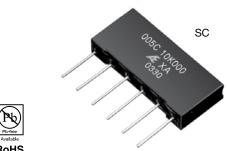


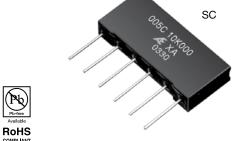
RESISTANCE RANGE AND NUMBER OF ELEMENTS MOUNTABLE						
Туре		Case Encapsu- lated Type	Conformally Coated Type			
		SC	SE	SF	SS	
Max. Resistance Value/Element (Ω)		120k	120k	120k	20k	
Min. Resistance Value/Element (Ω)		30	30	30	30	
Max. Resistance Value/Package (Ω)		1,200k	600k	240k	100k	
Maximum Number of Network Elements	Circuit A	8	4	_	5	
	Circuit B	5	5	2	3	
	Circuit C	10	5	2	5	
	Circuit E	8	_	_	4	
	Circuit F	9	5	_	4	

ABLE 1. TEMPERATURE CHARACTERISTICS OF ESISTANCE					
TCR (ppm/°C) -25°C to +125°C					
Absolute	Tracking				
	Resistance Ratio (R max./R min.)	TCR Tracking Available			
0±5	1 ≤R max./R min. ≤10	±1			
	10 <r max.="" min.="" r="" td="" ≤100<=""><td>±2</td></r>	±2			
	100 <r max.="" min.<="" r="" td=""><td>±3</td></r>	±3			

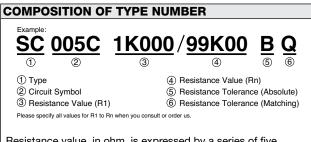


Ultra Precision Resistor Network (Case-Encapsulated)

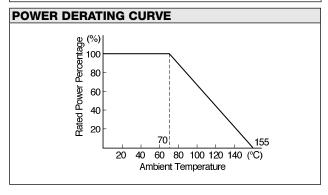




			CONFIGURATION (DIMENSIONS IN mm)							
	_		,							
 	- T -	Type	sc							
<u> </u>		L	30.0±0.5							
		W	13.0±0.5							
≥		Т	5.0±0.5							
		l	8±5							
	Щ.	а	0.5±0.05							
	 -'	t	0.25±0.05							
₩₩₩₩₩₩	Ш	F	Multiples of 2.54							
- - 										



Resistance value, in ohm, is expressed by a series of five characters, four of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.



TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER							
Туре	TCR (ppm/°C)	Resistance Range	Max. Resistance	Resistance Tolerance (%)**		Rated Power/	
Туре	-25°C to +125°C Element (Ω)	Element (Ω)	Value Package (Ω)	Absolute	Matching	Package (W) at 70°C	
sc	0±5	30 to 120k	1,200k	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	1.5	

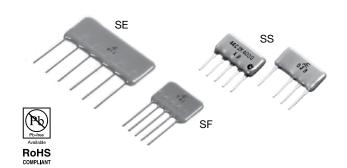
^{*}TCR tracking is dependent on resistance ratio. See Ultra Precision Resistor Network datasheet at http://www.vishaypg.com/doc?67037

^{**}Symbols parenthesized are for type number composition.

PERFORMANCE					
Parameters	Test Condition	ALPHA Specification		ALPHA Typical Test Data	
		ΔR	ΔRatio	ΔR	ΔRatio
Maximum Rated Operating Temperature Working Temperature Range				°C > +155°C	
Thermal Shock	-55°C/30 min. ↔ +155°C/30 min., 5 cycles	±0.05%	±0.01%	±0.01%	±0.005%
Low Temperature Storage Overload Terminal Strength	-55°C, No Load, 2 hrs. Rated Voltage x 2.5, 5 sec. 0.51 kg (1.123 pounds),10 sec.	±0.05% ±0.05% ±0.05%	±0.01% ±0.01% ±0.01%	±0.005% ±0.0025% ±0.005%	±0.0025% ±0.001% ±0.0025%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo. Pres.: AC 300V, 1 min. DC 100V, 1 min. 350°C, 3 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage,	±0.03% over 10, ±0.03% ±0.05%	±0.01% 000 MΩ ±0.01% ±0.01%	±0.005% over 10 ±0.005% ±0.015%	±0.0025% ,000 MΩ ±0.0025% ±0.005%
Shock Vibration Life (Rated Load)	10 cycles (240 hrs.) 100G, 6 ms., Sawtooth Wave, X, Y, Z, each 6 shocks 20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs. 70°C, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.03% ±0.03% ±0.05%	±0.01% ±0.01% ±0.01%	±0.005% ±0.005% ±0.01%	±0.0025% ±0.0025% ±0.005%
Life (Moisture Load)	40°C, 90% RH to 95% RH, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.05%	±0.01%	±0.01%	±0.005%
High Temperature Exposure	155°C, No Load, 1,000 hrs.	±0.03%	±0.01%	±0.01%	±0.005%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.03%	±0.01%	±0.005%	±0.0025%



Precision Resistor Network (Conformally Coated)

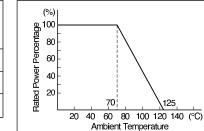


COMPOSITION OF TYPE NUMBER					
Example: SE	<u>004A</u>	1K00	<u>0</u> / <u>8K0</u>	00 <u>E</u>	
(1) Type (4) Resistance Value (Rn) (5) Resistance Tolerance (Absolution 3) Resistance Value (R1) (6) Resistance Tolerance (Matchi					

CONFIGURATION (DIMENSIONS IN mm)							
SE, SF, SS	Туре	SE	SF	SS			
L T	L	29.0±0.5	14.0±0.5	7.5±0.5 to 16.5±0.5			
	W	12.5±0.5	10.0±0.5	7.3±0.5			
>	Т	2.7±	2.7±0.5 2.2±0				
	Ł	5±1					
+ TTTT+a	t		0.3±0.05				
□	а		1.0±0.5				
	b	0.65±0.05					
- - - - - - - - - -	С	0.4±0.05					
F C	F		Multiple of 2.54				

Specify all values for R1 to Rn

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER							
Type	(ppm/°C)* Resistance Resistance Tolerance (Resistance Tolerance (%)**		Rated Power/ Package		
	–25°C to +125°C	Element (Ω)	Value Package (Ω)	Absolute	Matching	(W) at 70°C	
SE		30 to 120k	600k	±0.05 (A)	±0.01 (T) ±0.02 (Q)	1	
SF	0±5	30 to 120k	240k	240k ±0.1 (B) ±0.05 (±0.05 (A) ±0.1 (B)	0.5	
SS		30 to 20k	100k	±1 (F)	±0.5 (D) ±1 (F)	0.5	



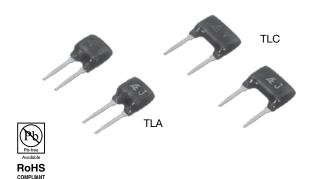
POWER DERATING CURVE

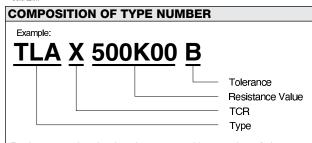
PERFORMANCE						
Parameters	Test Condition	ALPHA Specification		ALPHA Typical Test Data		
		ΔR	∆Ratio	ΔR	∆Ratio	
Maximum Rated Operating Temperature Working Temperature Range		70°C -25°C to +125°C				
Temperature Cycling	-25°C/30 min., Room Temperature/5 min., +125°C/30 min., 5 cycles	±0.05%	±0.01%	±0.01%	±0.005%	
Low Temperature Storage Overload Terminal Strength	-25°C, No Load, 2 hrs. Rated Voltage x 2.5, 5 sec. 0.51 kg (1.123 pounds),10 sec.	±0.05% ±0.05% ±0.05%	±0.01% ±0.01% ±0.01%	±0.005% ±0.0025% ±0.005%	±0.0025% ±0.001% ±0.0025%	
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo. Pres.: AC 300V, 1 min. DC 100V, 1 min. 350°C, 3 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.03% over 10, ±0.03% ±0.1%	±0.01% ,000 MΩ ±0.01% ±0.05%	±0.005% over 10 ±0.005% ±0.03%	±0.0025% ,000 MΩ ±0.0025% ±0.005%	
Shock Vibration	50G, 11 ms., Half-Sine Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs.	±0.03% ±0.03%	±0.01% ±0.01%	±0.005% ±0.005%	±0.0025% ±0.0025%	
Life (Rated Load)	70°C, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.1%	±0.05%	±0.01%	±0.005%	
Life (Moisture Load)	40°C, 90% RH to 95% RH, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.1%	±0.05%	±0.01%	±0.005%	
High Temperature Exposure	125°C, No Load, 1,000 hrs.	±0.1%	±0.05%	±0.01%	±0.005%	
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.05%	±0.03%	±0.005%	±0.0025%	

^{*}TCR tracking is dependent on resistance ratio. See table 1 on page 32. **Symbols parenthesized are for type number composition.

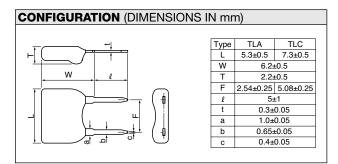


Precision Thin Film Resistor (Conformally Coated)



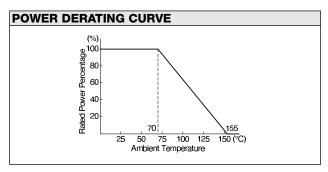


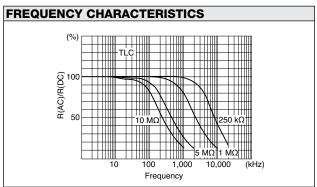
Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. K or M is a dual-purpose letter that designates both the value range (K for kilo-ohm; M for mega-ohm) and the location of decimal point.



TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER							
Туре	TCR (ppm/°C) -25°C to +125°C*	Resistance Range (Ω)	Resistance Tolerance (%)*	Rated Power (W) at 70°C			
TLA	0±10 (C) 0±5 (X)	100K to 5M	±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	0.125			
TLC		200K to 10M	±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	0.25			

* Symbols in parentheses are for type number composition.





PERFORMANCE						
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data			
Max. Rated Operating Temperature Working Temperature Range Maximum Working Voltage		–25°C to	°C +155°C TLC = 300V			
Temperature Cycling Overload	-25°C/30 min., Room Temperature/5 min., +55°C/30 min., 5 cycles Rated Voltage × 2.5, 5 sec.	±0.05% ±0.05%	±0.01% ±0.0025%			
Solderability Resistance to Solvents	235°C, 2 sec. Isopropyl Alcohol		coverage mage			
Low Temperature Storage Terminal Strength	-25°C, No Load, 2 hrs. 0.908 kg (2 pounds), 10 sec.	±0.05% ±0.05%	±0.0025% ±0.0025%			
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmospheric: AC 300V, 1 min. DC 100V, 1 min. 350°C, 3 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.03% over 10,000 MΩ ±0.03% ±0.1%	±0.0025% over 10,000 MΩ ±0.01% ±0.05%			
Life (Rated Load)	70°C, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.1%	±0.01%			
Storage Life	15°C to 35°C,15% RH to 75% RH, No Load, 10,000 hrs.	±0.02%	±0.01%			
High Temperature Exposure	155°C, No Load, 1,000 hrs.	±0.05%	±0.02%			
Current Noise		–25 dB	–35 dB			

CLA, CLB, KLC, NLA, NLB, NMP, NMQ Series

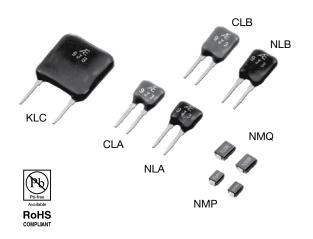


Ultra Precision Thermosensitive Resistor

This ultra precision thermosensitive resistor is a new type of resistor produced by the application of Alpha foil resistor technology. It is made of material only a few µm thick and responds rapidly to temperature changes. The metal foil that is used has a resistivity that varies linearly with temperature change. Strict control of foil composition maintains uniform quality without fluctuation of temperature characteristics of resistance. This thermosensitive resistor is produced by the same fine photo-etching technology used in the metal foil precision resistors. The pattern is ideally designed for temperature detection, providing small size and rapid response.

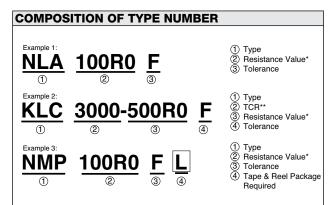
Characterisitics

- Since the resistance is provided by metal foil, the resistance is highly stable with little change over time
- 2 Temperature characteristics of resistance are almost linear
- Response to temperature changes is rapid
- This thermosensitive resistor is small and low-priced
- **9** Highly accurate with tolerance of resistance values ±0.5%
- 6 Temperature characteristics can be freely adjusted (KLC type)



Main Applications

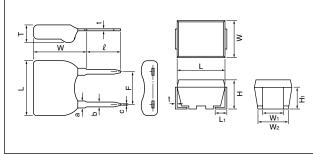
- Cold-iunction reference for thermocouple
- Temperature-compensation in load cell
- Temperature-compensation device in semiconductor circuit
- Temperature-sensing device



*Resistance value, in ohm, is expressed by a series of five characters, four of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.

**Specify a desired TCR, following the type, in four-digit coding. The example "3000" means 3,000 ppm/°C while "0500" means 500 ppm/°C.

CONFIGURATION (DIMENSIONS IN mm)



Type	NLA, CLA	NLB, CLB	KLC
L	5.6	±0.5	12.4±0.5
W	6.2±0.5	8.2±0.5	13.3±0.5
Т	2.2:	±0.5	3.3±0.5
F	2.54:	±0.25	7.62±0.25
l			
t		0.3±0.05	
а		1.0±0.05	
b			
С	0.4±0.05		

NMP	NMQ		
3.2±0.2	4.5±0.2		
2.5±0.2	3.2±0.2		
2.0±0.2			
0.6±0.2	0.8±0.2		
1.4:	±0.3		
2.3±0.2	3.0±0.2		
1.5±0.3			
0.15±0.05			
	3.2±0.2 2.5±0.2 2.0±0.2 0.6±0.2 1.4± 2.3±0.2		

TCR,	TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER								
Туре	TCR (ppm/°C)	TCR (ppm/°C) Effective September 1, 2013	Resistance Range (Ω)	Resistance Tolerance (%)* at 0°C	Rated Power (W) at 70°C				
NMP	+6,040±2% (0 to 25°C) +6,220±2% (0 to 50°C)	+6,060±2% (0 to 25°C) +6,260±2% (0 to 50°C)	5 to 250		0.1				
NMQ	+6,590±2% (0 to 100°C)	+6,660±2% (0 to 100°C)	5 to 500		0.125				
NLA	+6,040±1% (0 to 25°C) +6.220±1% (0 to 50°C)	+6,060±1% (0 to 25°C) +6,260±1% (0 to 50°C)	5 to 500	±0.5 (D)	0.125				
NLB	+6,590±1% (0 to 100°C)	+6,660±1% (0 to 100°C)	5 to 1k	±1.0 (F) ±2.0 (G)	0.25				
CLA	+4,250±1% (0 to 100°C)	+4,250±1% (0 to 100°C)	5 to 100	±5.0 (J)	0.125				
CLB	1 +4,230±170 (0 t0 100 C)	1 +4,230±170 (0 t0 100 C)	5 to 200		0.25				
KLC	See	Fig.1 on next page			0.25				

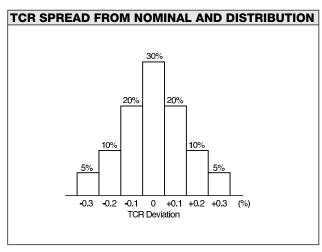
^{*}Symbols parenthesized are for type number composition.

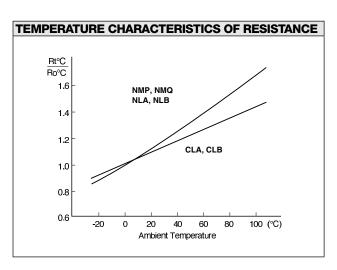
TAPE AND REEL PACKAGE (BASED ON EIA-481-1)

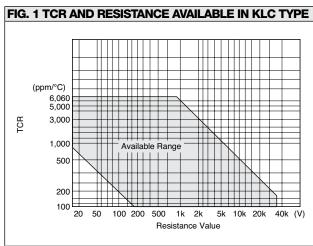
For details, refer to MP, MQ Series Ultra Precision SMT Resistor (Molded, J-Lead Terminal) datasheet at: http://www.vishaypg.com/doc?67000

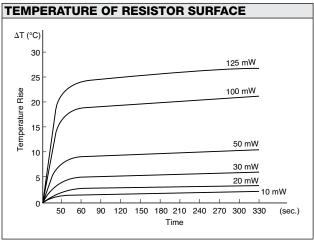


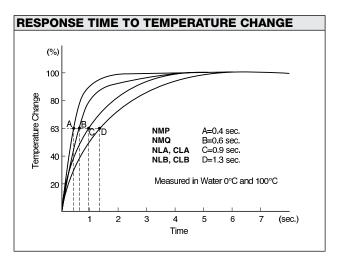
CLA, CLB, KLC, NLA, NLB, NMP, NMQ Series









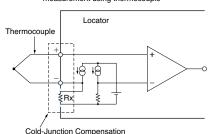


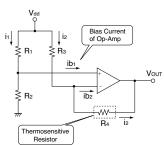
CLA, CLB, KLC, NLA, NLB, NMP, NMQ Series



PERFORMANCE					
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data		
Working Temperature Range Max. Rated Operating Temp. Maximum Working Voltage		-25°C to +125°C 70°C NMP: 50V; NMQ: 100V NLA, CLA: 250V; NLB, CLB, KLC: 300V			
Temperature Cycling Overload	–25°C/30 min., Room Temperature/5 min., +125°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.2% ±0.2%	±0.03% ±0.03%		
Solderability Resistance to Solvents	235°C, 2 sec. ● Isopropyl Alcohol ● Trichloroethylene	over 75% coverage no damage			
Low Temperature Storage Terminal Strength	-25°C, No Load, 2 hrs. 0.908 kg (2 pounds),10 sec.	±0.2% ±0.2%	±0.03% ±0.03%		
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmospheric: AC 300V, 1 min. DC 100V, 1 min. 350°C, 3 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	$\pm 0.2\%$ over 10,000 M Ω $\pm 0.2\%$ $\pm 0.5\%$	$\pm 0.03\%$ over 10,000 M Ω $\pm 0.01\%$ $\pm 0.02\%$		
Shock Vibration	50G, 11 ms, Half-Sine Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs.	±0.2% ±0.2%	±0.03% ±0.03%		
Life (Rated Load)	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.5%	±0.03%		
Life (Moisture Load)	40°C, 90% RH to 95% RH, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.5%	±0.03%		
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.5%	±0.05%		
High Temperature Exposure	125°C, No Load, 1,000 hrs.	±1.0 %	±0.1 %		

APPLICATIONS OF THERMOSENSITIVE RESISTORS Example: Cold-junction compensation for temperature measurement using thermocouple Example: Temperature-sensing circuit







As shown in:

$$V_{OUT} = \left(\frac{R_2}{R_1 + R_2} - \frac{R_1}{R_1 + R_2} \times \frac{R_4}{R_3}\right)_{x} V_{dd}$$

Op-Amp output (Vout) becomes zero when R1/R2 and R3/R4 are balanced. So, output voltage Δ Vout is $\pm iz \times \Delta$ R4 when R4 is changed to Δ R4 from balanced point, ii=iz and offset voltage is zero. The formula is

Vout =
$$-\left(\frac{R_1}{R_1 + R_2} \times \frac{1}{R_3}\right) \times \Delta R_4 \times V_{dd}$$

PRECAUTION IN USING NMP AND NMQ RESISTORS

1. Storage

Storage condition or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering

Hand Soldering

Hand soldering is applicable as shown at right.

Recommended

- Temperature of Iron Tip: 240°C to 270°C
- Power of Iron: 20W or less
- Diameter of Tip: Dia. 3 mm max.
- Solder Reflow in Furnace Recommended
 - Peak Temperature: 250+0/-5°C
 - Holding time: 10 sec. max.
- Dipping in Solder (Wave or Still)
 Recommended
 - Temp. of Solder: 260°C max.
 - Length of Dipping: 10 sec. max.
 - To cool gradually at room temperature

Other

Corrosion-free flux, such as rosin, is recommended.

Do not apply pressure to the molded housing immediately after soldering.

등 310

연 270 Not Applicable

5 10 20 30 40 50 60 (sec)

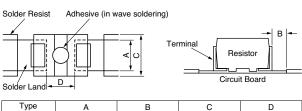
Length of contact

3. Cleaning

Use volatile cleaner such as methylalcohol or propylalcohol.

4. Circuit Board Design

The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example below.



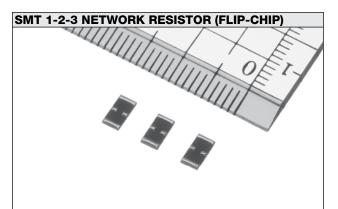
Туре	Α	В	С	D
NMP	1.6 to 2.0	0.5 to 1.5	2.2 to 2.6	1.8
NMQ				2.5

Dimensions in mm

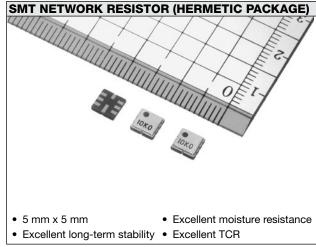
When parts are mounted on a board in high density, solder can possibly attach to the resistors in an excessive amount to affect performance or reliability of the resistors. To prevent this effect, the use of solder resist is recommended to isolate solder lands.

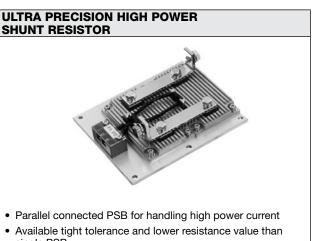


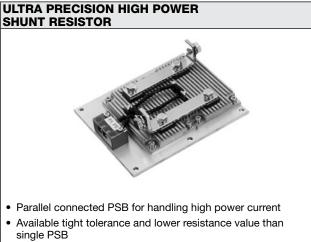
Products for Ultra Precision Resistors and Temperature Sensors

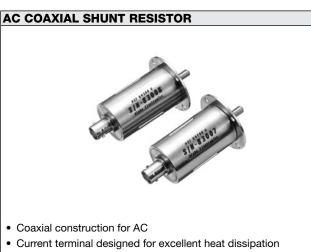


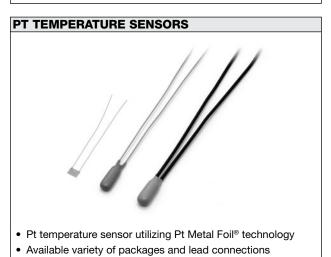
- 5.0 mm x 2.5 mm
- Flip-chip constriction offers saving space
- Excellent cost performance











MATCHED RESISTOR SETS • 0.005% matching tolerance available • 0.2 ppm/°C tracking TCR available



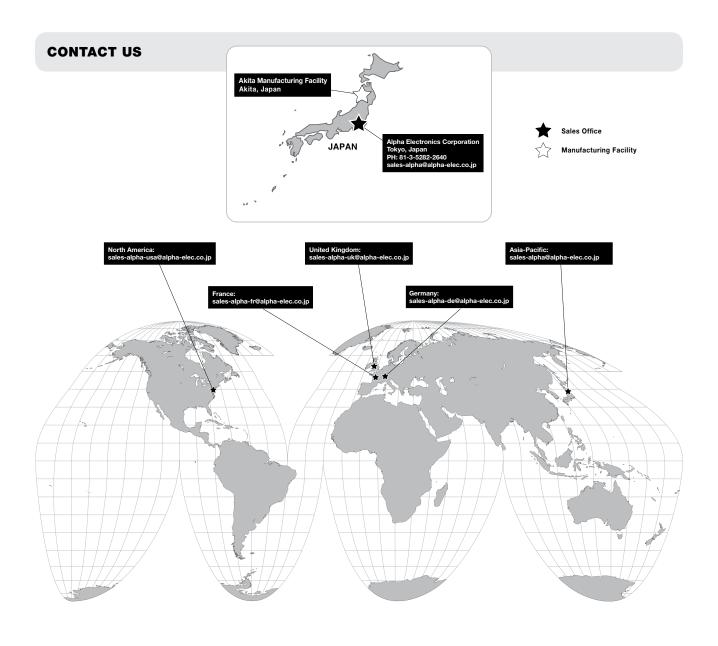
Document No.: 67042

Revision: 30-Mar-2015

Product and Contact Information

PRODUCT LISTING

Bulk Metal® Foil Ultra Precision Resistors
Precision Thin Film Resistors
Thermosensitive Resistors
Standard Resistors







Notes









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