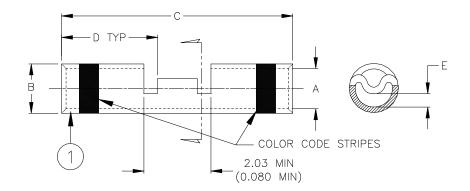
CUSTOMER DRAWING



Prod. Rev								Max	Color	Useable
Product		Nom	A	В	C ±0.25	D ±0.25	Е	Weight	Code	CMA
Name		Size			$(C \pm 0.010)$	$(D \pm 0.010)$	max	Lbs./mpc		
D-609-09	В	26 - 20	1.27 (0.050)	2.03 (0.080)	12.7	5.97	0.381	0.61	Red	304 - 1510
			1.13 (0.045)	1.90 (0.075)	(0.500)	(0.235)	(0.015)			
D-609-10	В	20 - 16	<u>1.75 (0.069)</u>	2.69 (0.106)	14.61	6.86	0.51	1.17	Blue	779 - 2680
			1.62 (0.064)	2.56 (0.101)	(0.575)	(0.270)	(0.020)			
D-609-11	В	16 -12	2.59 (0.102)	3.89 (0.153)	14.61	6.86	1.27	2.30	Yellow	1900 - 6755
			2.46 (0.097)	3.73 (0.147)	(0.575)	(0.270)	(0.050)			

MATERIAL

1. CRIMP SPLICER: Base Metal - Copper Alloy 101 or 102 per ASTM B 75.

Plating: Ductile Nickel per QQ-N-290. Color Code Stripes: per table of dimensions.

APPLICATION

- 1. Parts shall be of seamless tubular construction.
- 2. Acceptance sampling shall be in accordance with Paragraph 4 of MIL-S-81824.
- 3. Packing and packaging shall be in accz ordance with Section 5, Level C, of MIL-S-81824.

	TEC	onn	ectivity	Raychem Devices	COLOR CODED CRIMP SPLICER, IN-LINE, NICKEL PLATED				
UNLESS OTHERY INCHES DIMENS					DOCUMENT NO. D-609-09/-10/-11				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.			DATE: 30-Aug2	017	DOC ISSUE: B1	
DRAWN BY: M. FORONDA		CAGE CODE 06090		REPLACES: N/A	ECO NO: ECO-17-012788	PROD. REV.: SEE TABLE	SCALE: None	SIZE:	SHEET: 1 of 1