

LQ104S1DG21

TFT-LCD Module

Spec. Issue Date: September 27, 2005

No: LD-14304D

PREPARED BY: DATE SPEC No. LD-14304D **SHARP** FILE No. APPROVED BY: DATE ISSUE: Apr. 10. 2002 PAGE: 15 pages MOBILE LIQUID CRYSTAL DISPLAY GROUP APPLICABLE GROUP SHARP CORPORATION MOBILE LIQUID CRYSTAL DISPLAY **SPECIFICATION** GROUP REVISION : Sep. 27. 2005 DEVICE SPECIFICATION FOR TFT-LCD Module MODEL No. LQ104S1DG21 These parts have corresponded with the RoHS directive. ☐ CUSTOMER'S APPROVAL DATE PRESENTED BY T. NAKA Division deputy general manager of

Mobile LCD design center II
ENGINEERING DEPARTMENT V
MOBILE LCD DESIGN CENTER II
MOBILE LIQUID CRYSTAL DISPLAY GROUP
SHARP CORPORATION

RECORDS OF REVISION

LQ104S1DG21

SPEC No.	DATE		SUMMARY	NOTE
		PAGE		
LD-14304	Apr. 10.2002	-		1 st Issue
LD-14304A	Apr. 22.2003	1	1.Application	2 nd Issue
			Added the sentence, "(This specification is only \sim)"	
		3	4-1. TFT-LCD panel driving	
		5	Deleted Used connector:DF9MA-41P-1V(Hirose Electric Co., Ltd.) 6-1. TFT-LCD panel driving	
			Current dissipation	
			Vcc=3.3V Icc typ 310 \rightarrow 240 mA	
			$max 450 \rightarrow 370 \text{ mA}$	
			Vcc=5.0V Icc typ 330 \rightarrow 180 mA	
			$max 470 \rightarrow 330 \text{ mA}$	
			Input voltage (Low) Max 0.9→0.3Vcc V	
			Input voltage (High) Min 2.1→0.7Vcc V	
			Input current (low) I_{OL2} : Max $60 \rightarrow 10 \mu$ A	
			$I_{OL3}: Added Max 800 \mu A$	
			Input current (High) I_{OL2} : Max $60\rightarrow300$ μ A	
			I_{OL3} : Added Max 800 μ A	
		5	[Note1] Changed "Vcc-turm-on conditions"	
			$0 < T3 \le 1s$ $\rightarrow 0 < T3 \le 100 \text{ms}$	
			$1s < T4$ $\rightarrow 0 < T4 \leq 1s$	
			→ T5>200ms	
			Vcc-dip conditions	
			1) $2.7V \le Vcc < 3.0V \rightarrow 2.5V \le Vcc$	
			2) $Vcc < 2.7V \rightarrow Vcc < 2.5V$	
			Remark changed:	
			[Note4] [Note5] [Note6]	
			[Note7] [Note8] [Note9]	ļ
		6	Remark changed:	
			[Note2] At the condition of I _L =6.0mArms	
		7	7-1. Timing characteristics	
			Hsync-Vsync phase difference (TVh)	
			Corrected unit is → clock	
		12	11. Handling Precautions	
			Changed "Handling precautions"	
			Changed: h) Protection film is attached ~	
			Changed : j) Do not expose the LCD ~	
			Changed: m) When handling LCD modules~	
		1.0	Added : o) Be sure not to apply	
		13	1)Lot No.Label:	
			① Changed the figure of module label	
			According with the change of driver IC, the letter "A" at	
			the end of the lot number was added.	
			②Added the figure of packing box label	
			Deleted : 5)Do not use \sim	

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SPEC No.	DATE		SUMMARY	NOTE
		PAGE		
LD-14304B	2004.1.9	6	Added: Note) Insulate the high…	3 rd Issue
		12	12.Packing form	
			Product Country Added: TAIWAN	
		13	14. Others	
			1)Label:	
			Added the figure of module label (Taiwan product)	
			Added the figure of packing box label(Taiwan product)	
LD-14304C	2004. 6. 17	6	6-2. Backlight driving	4 th Issue
			Added: (It is usually required to measure…	
			Change: Lamp frequency (Min) 40kHz ⇒ 35kHz	
		10	9. Optical Characteristics	
			Response Time: Rise: 20ms→10ms, Decay: 40ms→25ms	
		13	14. Reliability test items	
		10	Add: ESD test	
			Add: EMI	
LD-14304D	Sep. 27. 2005	-	Add: RoHS Compliance *XIt is applied from the delivery in April, 2005.	
		6	6-2. Backlight driving	
			Add: It is usually required to measure under the… [Note5] Above value is applicable when lamp…	
			[Note5] (Lamp lifetime may vary if lamp is	
			[Note6] Be sure to use a back light power supply…	
			[Note6] Be sure to use the detect circuit	
		10	[Note6] Recommended inverter is 9. Optical Characteristics	
			Change: Fig3. Photodetector BM-5A → BM-5A & SR-3	
		14	Field = $2^{\circ} \rightarrow 1^{\circ}$ 14 Packing box Label:	
		1-1	Add: RoHS Compliance	
			XIt is applied from the delivery in April, 2005.	
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	<u> </u>			
	†			

1. Application

This specifications applies to color TFT-LCD module, LQ104S1DG21.

(This specification is only applied for the module which has letter "A" at the end of the lot number of the module.)

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The device listed in these specifications sheets was designed and manufactured for use in general electronic equipment.

In case of using the device for applications such as control and safety equipment for transportation(aircraft, trains, automobiles, etc.), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.

Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment(trunk lines), nuclear power control equipment and medical or other equipment for life support.

SHARP assumes no responsibility for any damage resulting from the use of the device which does not comply with the instructions and the precautions specified in these specifications sheets.

Contact and consult with a SHARP sales representative for any questions about this device.

2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit and power supply circuit and a backlight unit. Graphics and texts can be displayed on a $800 \times 3 \times 600$ dots panel with 262,144 colors by supplying 18 bit data signal (6bit/color), four timing signals, +3.3V or +5V DC supply voltage for TFT-LCD panel driving and supply voltage for backlight.

The TFT-LCD panel used for this module is a low-reflection and higher-color-saturation type. Therefore, this module is also suitable for the multimedia use.

Optimum viewing direction is 6 o'clock.

Backlight-driving DC/AC inverter is not built in this module.

3. Mechanical Specifications

Parameter	Specifications	Unit
Display size	26 (10.4") Diagonal	cm
Active area	211.2(H)×158.4(V)	mm
Pixel format	800(H)×600(V)	pixel
	(1 pixel = R + G + B dots)	
Pixel pitch	$0.264(H) \times 0.264(V)$	mm
Pixel configuration	R,G,B vertical stripe	
Display mode	Normally white	
Unit outline dimensions *1	$246.5(W) \times 179.4(H) \times 15.5 max(D)$	mm
Mass	620 max	g
Surface treatment	Anti-glare and hard-coating 3H	

^{*1 :} excluding backlight cables.

Outline dimensions is shown in Fig.1

4. Input Terminals

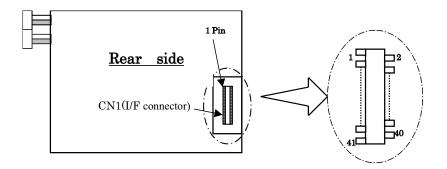
4-1. TFT-LCD panel driving

Corresponding connector: DF9-41S-1V (Hirose Electric Co., Ltd.)

DF9A-41S-1V (Hirose Electric Co., Ltd.)

DF9B-41S-1V (Hirose Electric Co., Ltd.)

DF9M-41S-1V (Hirose Electric Co., Ltd.)



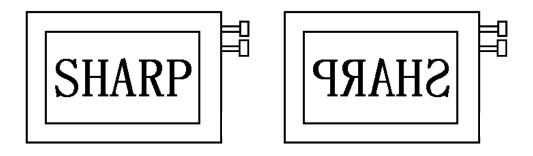
Pin No.	Symbol	Function	Remark
1	GND	_	_
2	CK	Clock signal for sampling each data signal	_
3	GND	_	_
4	Hsync	Horizontal synchronous signal	[Note1]
5	Vsync	Vertical synchronous signal	[Note1]
6	GND	_	_
7	GND	_	_
8	GND	_	_
9	R0	R E D data signal(LSB)	_
10	R1	RED data signal	_
11	R2	RED data signal	_
12	GND	_	_
13	R3	RED data signal	_
14	R4	RED data signal	_
15	R5	R E D data signal(MSB)	_
16	GND	-	_
17	GND	_	_
18	GND	_	_
19	G0	GREEN data signal(LSB)	_
20	G1	GREEN data signal	_
21	G2	GREEN data signal	_
22	GND	_	_
23	G3	GREEN data signal	
24	G4	GREEN data signal	_
25	G5	GREEN data signal(MSB)	_
26	GND	_	_
27	GND	_	_
28	GND	_	_
29	В0	BLUE data signal(LSB)	_
30	B1	BLUE data signal	_
31	B2	BLUE data signal	_
32	GND	_	_
33	В3	BLUE data signal	_
34	B4	BLUE data signal	_
35	В5	B L U E data signal(MSB)	_
36	GND	-	_
37	ENAB	Signal to settle the horizontal display position	[Note2]
38	R/L	Horizontal display mode select signal	_
39	Vcc	power supply (+3.3Vor+5.0V)	_
40	Vcc	power supply (+3.3Vor+5.0V)	_
41	U/D	Vertical display mode select signal	

X The shielding case is connected with GND.

[Note1] The polarity of both synchronous signals are negative.

[Note2] The horizontal display start timing is settled in accordance with a rising timing of ENAB signal. In case ENAB is fixed "Low", the horizontal start timing is determined as described in 7-2. Don't keep ENAB "High" during operation.

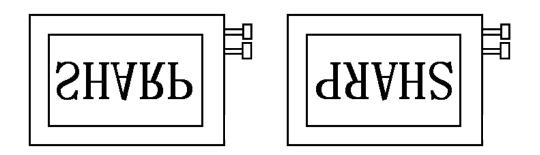
Please do not use this terminal by "open".



[Note4] R/L=High, U/D=High

R/L=Low, U/D=High

Please do not use this terminal by "open".



4-2. Backlight driving

Connector name: CN2, CN3 Used connector: BHR-03VS-1(JST)

Corresponding connector: SM02(8.0)B-BHS(JST)

Pin no.	Symbol	Function	Cable color
1	V_{HIGH}	Power supply for lamp (High voltage side)	Pink
2	NC	This is electrically opened.	
3	V_{LOW}	Power supply for lamp (Low voltage side)	White

5. Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	Unit	Remark
Input voltage	$V_{\rm I}$	Ta=25°C	$-0.3 \sim \text{Vcc+0.3}$	V	[Note1]
+5V supply voltage	Vcc	Ta=25°C	$0 \sim + 6$	V	
Storage temperature	Tstg	_	-30~70	$^{\circ}$	[Note2]
Operating temperature (Ambient)	Тора	_	-10~65	$^{\circ}$	[Note3]

[Note1] CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync,ENAB, R/L, U/L

[Note2] Humidity : 95%RH Max. at $Ta \le 50^{\circ}$ C.

Maximum wet-bulb temperature at 39°C or less at Ta> 50°C . (No condensation.)

[Note3] Humidity: 95%RH Max. at $Ta \le 40^{\circ}$ C.

Maximum wet-bulb temperature at 39°C or less at Ta>40°C. (No condensation.)

6. Electrical Characteristics

6-1.TFT-LCDpaneldriving

 $Ta=25^{\circ}C$

	Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Power	Supply voltage	Vcc	+3.0	+3.3 +5.0	+5.5	V	[Note1]
Supply	Current dissipation	Icc	_	240	370	m A	Vcc=3.3V [Note2]
		Icc	_	180	330	m A	Vcc=5.0V [Note2]
Permi	ssive input ripple voltage	V_{RF}	_	_	100	mVp-p	Vcc=5.0V
Input	voltage (Low)	V_{IL}	_	_	0.3Vcc	V	[Note3]
Input	voltage (High)	V_{IH}	0.7Vcc	_	_	V	
Inp	ut current (low)	I _{OL1}	_	_	1.0	μΑ	V _I =0V [Note4]
		I _{OL2}	_	_	10	μΑ	V _I =0V [Note5]
		I _{OL3}	_	_	800	μΑ	V _I =0V [Note6]
Inp	Input current (High)		_	_	1.0	μΑ	V _I =Vcc [Note7]
			_	_	300	μΑ	V _I =Vcc [Note8]
		I _{OH3}		_	800	μΑ	V _I =Vcc [Note9]

[NOTE 1]

Vcc-turn-on conditions

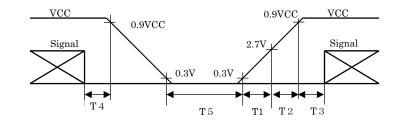
$$T 1 \le 1 5 m s$$

$$0 < T 2 \le 1 0 m s$$

$$0 < T 3 \le 1 0 0 m s$$

$$0 < T 4 \le 1 s$$

$$T 5 > 2 0 0 m s$$

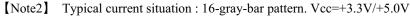


Vcc-dip conditions

- 1) 2. $5 \text{ V} \leq \text{V c c}$ $t \text{ d} \leq 1 \text{ 0 m s}$
- 2) V c c < 2.5 V

Vcc-dip condition should also follow

The Vcc-turn-on conditions



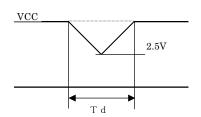
- [Note3] CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync,ENAB,R/L,U/D
- [Note4] CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync
- [Note5] U/D,ENAB

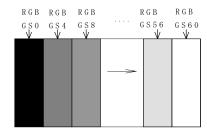
[Note6] R/L

[Note7] CK,R0~R5,G0~G5,B0~B5,Hsnc,Vsync,R/L

[Note8] ENAB

[Note9] U/D





6-2. Backlight driving

The backlight system is an edge-lighting type with twin CCFT (Cold Cathode Fluorescent Tube).

The characteristics of single lamp are shown in the following table.

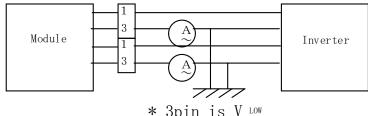
(It is usually required to measure under the following condition.

condition : IL =6.0mA, Ta=25°C \pm 2°C, FL =60kHz.)

Ta=25°C

Parameter	Symbol	Min.	Тур.	Max.	Unit	Rema	ark	
Lamp current	IL	3.5	6.0	7.0	mArms	[Note	e1】	
Lamp power consumption	PL	_	2.8	_	W	[Note	e2]	
Lamp frequency	FL	35	60	70	kHz	[Note	e3】	
Kick-off voltage	Vs	_	_	1000	Vrms	Ta=25℃		
		_	_	1300	Vrms	Ta =0°C	[Note4]	
		_	_	1450	Vrms	Ta =-10°C		
Lamp life time	Ll	50000	_	_	hour	[Note5]	IL=6.0mA	
	Ll	30000	ı	_	hour	[Note5] IL=7.0mA		

[Note1] Lamp current is measured with current meter for high frequency as shown below.



- [Note2] At the condition of $Y_L = 350 \text{cd/m}^2$
- [Note3] Lamp frequency may produce interference with horizontal synchronous frequency, and this may cause beat on the display. Therefore lamp frequency shall be detached as much as possible from the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference.
- [Note4] The open output voltage of the inverter shall be maintained for more than 1sec; otherwise the lamp may not be turned on.
- [Note5] Since lamp is consumables, the life time written above is referential value and it is not guaranteed in this specification sheet by SHARP.

Above value is applicable when lamp (the long side of LCD module) is placed horizontally. (Landscape position)

Lamp life time is defined that it applied either ① or ② under this condition.

(Continuous turning on at Ta=25°C, IL=6 or 7mArms)

- ① Brightness becomes 50% of the original value under standard condition.
- ② Kick-off voltage at $Ta=-10^{\circ}C$ exceeds maximum value, 1450 Vrms.

(Lamp lifetime may vary if lamp is in portrait position due to the change of mercury density inside the lamp.) In case of operating under lower temp environment, the lamp exhaustion is accelerated and the brightness becomes lower.

(Continuous operating under for around 1 month under lower temp condition may reduce the brightness to half of the original brightness.)

In case of such usage under lower temp environment, periodical lamp exchange is recommended.

[Note6] The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occur. when you confirm it, the module should be operated in the same condition as it is installed in your instrument.

Be sure to use a back light power supply with the safety protection circuit such as the detection circuit for the excess voltage, excess current and or electric discharge waveform.

Be sure to use the detect circuit by which one side of the CCFT lamps can be controlled independently. Otherwise, when one side of the CCFT is open, the excess current may possibly be applied to the other side of the lamp.

Recommended inverter is "CXA-P1212B-WJL(TDK corporation)".

[Note7] It is required to have the inverter designed so that to allow the impedance deviation of the two CCFT lamps and the capacity deviation of barast capacitor.

7. Timing Characteristics of input signals

Timing diagrams of input signal are shown in Fig.2.

7-1. Timing characteristics

	Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Clock	Frequency	1/Tc		40.0	42.0	MHz	_
	High time	Tch	6	_	_	ns	_
	Low time	Tcl	6	_	_	ns	_
	Duty ratio	Th/T	40	50	60	%	_
Data	Setup time	Tds	3		_	ns	_
	Hold time	Tdh	5		_	ns	_
Horizontal	Cycle	TH	20.8	26.4	_	μ s	_
sync. signal			832	1056	_	clock	_
	Pulse width	ТНр	2	128	200	clock	_
Vertical	Cycle	TV	628	666	798	line	_
sync. signal	Pulse width	TVp	2	4	6	line	_
Horizontal d	isplay period	THd	800	800	800	clock	_
Hsync-Clock	phase difference	ТНс	5	_	Tc-10	ns	_
Hsync-Vsyn	c phase difference	TVh	0	_	ТН-ТНр	clock	_
Vertical data	start position	TVs	23	23	23	line	_

Note) In case of lower frequency, the deterioration of display quality, flicker etc., may be occurred.

7-2. Horizontal display position

The horizontal display position is determined by ENAB signal and the input data corresponding to the rising edge of ENAB signal is displayed at the left end of the active area.

F	Parameter	symbol	Min.	Тур.	Max.	Unit	Remark
Enable signal	Setup time	Tes	5	_	Tc-10	ns	_
	Pulse width	Тер	2	800	TH-10	clock	_
Hsync-Enable s	signal phase difference	THe	58	88	170	clock	_

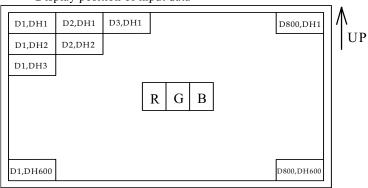
Note) When ENAB is fixed "Low", the display starts from the data of C88(clock) as shown in Fig.2.

7-3. Vertical display position

The vertical display position, TVs is fixed "23" (line).

7-4. Input Data Signals and Display Position on the screen

Display position of input data



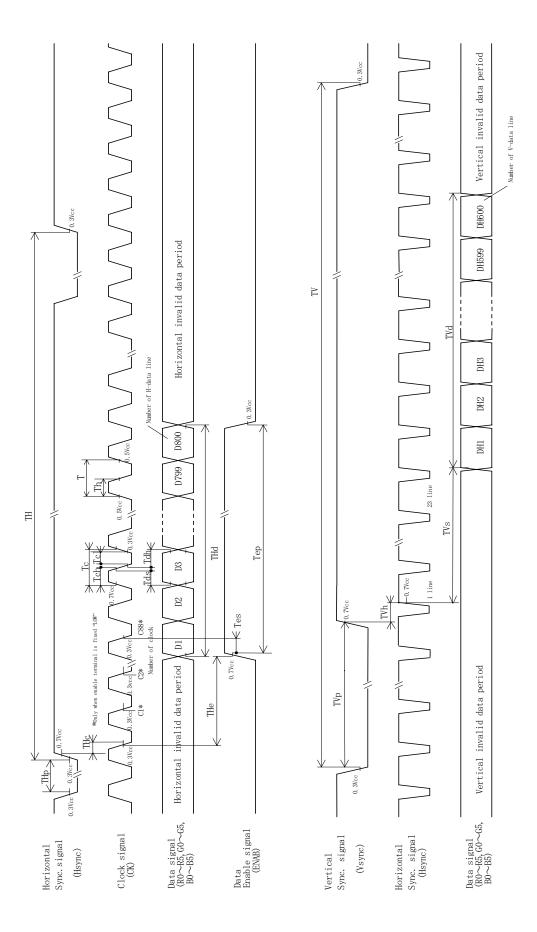


Fig. 2 Input signal waveforms

8. Input Signals, Basic Display Colors and Gray Scale of Each Color

	Input Signals, Basic Display Colors and Gray Scale of Each Color																			
	Colors &									Data	a sign	al			I					
	Gray scale	Gray Scale	R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	В0	B1	B2	В3	B4	В5
	Black	_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	_	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
₽, ₽	Green	_	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic Color Basic Color	Cyan	_	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
<u>ο</u>	Red	_	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
'=	Magenta	_	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	_	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	_	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gra	Û	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Red Gray Scale of Red	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
cale ale	仓	\downarrow			1	<u>ا</u>					\	<u>ا</u>					•	↓		
아 유 교	Û	\downarrow			1	<u> </u>					\	<u>ا</u>					•	↓		
å e	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Û	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Gray Scale o	仓	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
y Sca / Sca	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
ale of	仓	V				<u> </u>					\	ν <u></u>					•	↓		
Green	Û	V				<u> </u>					\	ν <u></u>					•	↓		
een een	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
	Û	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gay Gray (仓	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
Sca Sca	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
Scale of Blue Scale of Blue	仓	V	V					↓				↓								
Blue	Û	V			1	<u>ا</u>					\	ν <u></u>					•	↓		
٠º آه	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1
	Û	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Blue	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

0 :Low level voltage, 1 : High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

Par	amete	er	Symbol	Condition	Min	Тур	Max	Unit	Remark
Viewing	Н	orizontal	θ 21, θ 22	CR>10	60	70		Deg.	[Note1,4]
Angle	V	/ertical	θ 11		35	40	_	Deg.	
Range			θ 12		55	70		Deg.	
Contrast rat	tio		CR	$\theta = 0^{\circ}$	150				[Note2,4]
				Optimum	_	300	_	_	
				Viewing Angle					
Response		Rise	τr	$\theta = 0^{\circ}$	_	10	-	m s	[Note3,4]
Time		Decay	τd		_	25	-	m s	
Chromatici	ty of '	White	X		_	0.313	_		[Note4]
			У		_	0.329	-		I _L =6.0mArms
Luminance	of wl	nite	Y L		280	350	-	cd/m²	f=60kHz
White Unif	White Unifomity		δ w		_	-	1.45	_	[Note5]
Viewing An	gle	Horizontal		50% of the		35	ı	Deg.	[Note1]
range as a Brightness		Vertical	θ 11	maximum brightness		25		Deg.	(Reference value)
Definition			θ 12	originicss	_	30		Deg.	

*The measurement shall be executed 30 minutes after lighting at rating. (condition:IL=6.0mArms)

The optical characteristics shall be measured in a dark room or equivalent state

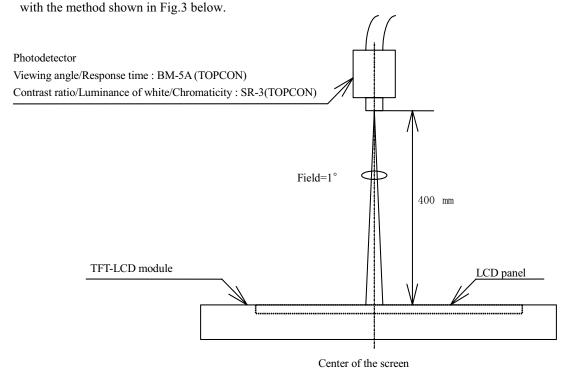
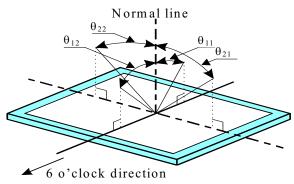


Fig.3 Optical characteristics measurement method

[Note1] Definitions of viewing angle range:



[Note2] Definition of contrast ratio:

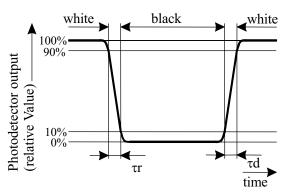
The contrast ratio is defined as the following.

Contrast Ratio (CR) = Luminance (brightness) with all pixels white

Luminance (brightness) with all pixels black

[Note3] Definition of response time:

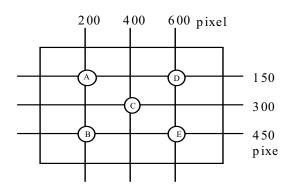
The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



[Note4] This shall be measured at center of the screen.

[Note5] Definition of white uniformity:

White uniformity is defined as the following with five measurements $(A \sim E)$.



δ w= Maximum Luminance of five points (brightness)

Minimum Luminance of five points (brightness)

10. Display Quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

11. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling. Observe all other precautionary requirements in handling electric components.
- h) Protection film is attached to the module surface to prevent it from being scratched.
 Peel the film off slowly, just before the use, with strict attention to electrostatic charges.
 Blow off 'dust' on the polarizer by using an ionized nitrogen.
- i) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching protective board over the LCD. Be careful about the optical interface fringe etc.
 Which degrades display quality.
- j) Do not expose the LCD panel to direct sunlight. Lightproof shade etc. should be attached when LCD panel is used under such environment.
- k) Connect GND to 4 place of mounting holes to stabilize against EMI and external noise.
- l) There are high voltage portions on the backlight and very dangerous. Careless touch may lead to electrical shock. When exchange lamps or service. Turn off the power without tail.
- m) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
- n)Cold cathode fluorescent lamp in LCD panel contains a small amount of mercury, please follow local ordinances or regulations for disposal.
- o) Be sure not to apply tensile stress to the lamp lead cable.

12.Packing form

Product country	JAPAN	TAIWAN
Piling number of cartons	5 (Max)	
Packing quantity in one carton	20	
Carton size [mm]	494(W)×326(D)×433(H)	
Total mass of one carton filled	15.6kg	
with full modules		

13. Reliability test items

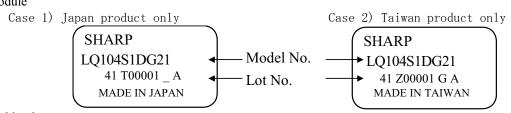
No.	Test item	Conditions	Remark
1	High temperature	Ta= 50°C ; 95%RH 240h	
	& high humidity storage test	(No condensation)	
2	High temperature storage test	Ta= 70°C 240h	
3	Low temperature storage test	Ta= -35°C 240h	
4	High temperature	Ta= 40°C ; 95%RH 240h	
	& high humidity operation test	(No condensation)	
5	High temperature operation test	Ta= 65°C 240h	
6	Low temperature operation test	Ta= -10°C 240h	
7	Vibration test	Frequency: 10~57Hz/Vibration width (one side):0.075mm	
	(non- operating)	: 58~500Hz/Gravity:9.8m/s ²	
		Sweep time: 11 minutes	
		Test period: 3 hours	
		(1 hour for each direction of X,Y,Z)	
8	Shock test	Max. gravity: 490m/s ²	
	(non- operating)	Pulse width: 11ms, half sine wave	
		Direction: $\pm X, \pm Y, \pm Z$	
		once for each direction.	
9	ESD test	Contact discharge $(150pF 330 \Omega)$	
		non-operating = ± 10 kV, operating = ± 8 kV	
		Atmospheric discharge (150pF 330 Ω)	
		non-operating = ± 20 kV, operating = ± 15 kV	
10	EMI	Measurement in 10m site	VCCI
		Display position on the screen = "H" (full-screen),	
		GND to 4 place = un-connect, Vcc / Vsignal = typ.	

[Result Evaluation Criteria]

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.

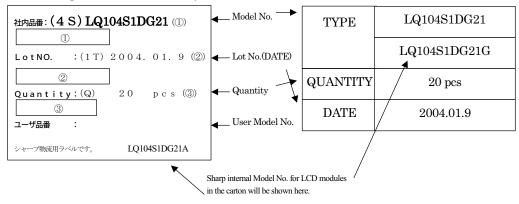
14. Others

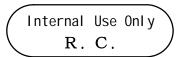
1) Label Module



Packing box

①Model NO.②ShipmentDate ③ Quantity





*R.C. (RoHS Compliance) means these parts have corresponded with the RoHS directive.

- 2) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- 3) Disassembling the module can cause permanent damage and should be strictly avoided.
- 4) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
- 5) If any problem occurs in relation to the description of this specification, it shall be resolved through discussion with spirit of cooperation.

OUTLINE DIMENSIONS

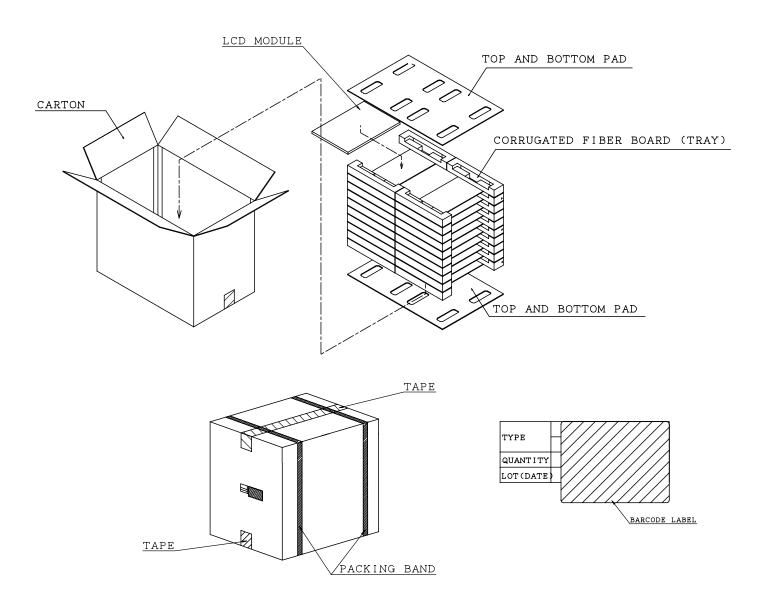


FIG. 3: PACKING FORM



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- Gas leakage sensor breakers
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- Various safety devices etc.

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- Nuclear power control equipment
- Medical equipment for life support

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NORTH AMERICA

www.sharpsma.com

SHARP Microelectronics of the Americas 5700 NW Pacific Rim Blvd. Camas, WA 98607, U.S.A. Phone: (1) 360-834-2500 Fax: (1) 360-834-8903 Fast Info: (1) 800-833-9437

TAIWAN

SHARP Electronic Components (Taiwan) Corporation 8F-A, No. 16, Sec. 4, Nanking E. Rd. Taipei, Taiwan, Republic of China Phone: (886) 2-2577-7341 Fax: (886) 2-2577-7326/2-2577-7328

CHINA

SHARP Microelectronics of China (Shanghai) Co., Ltd. 28 Xin Jin Qiao Road King Tower 16F Pudong Shanghai, 201206 P.R. China Phone: (86) 21-5854-7710/21-5834-6056 Fax: (86) 21-5854-4340/21-5834-6057 **Head Office:**

No. 360, Bashen Road, Xin Development Bldg. 22 Waigaoqiao Free Trade Zone Shanghai 200131 P.R. China Email: smc@china.global.sharp.co.jp

EUROPE

SHARP Microelectronics Europe Division of Sharp Electronics (Europe) GmbH Sonninstrasse 3 20097 Hamburg, Germany Phone: (49) 40-2376-2286 Fax: (49) 40-2376-2232 www.sharpsme.com

SINGAPORE

SHARP Electronics (Singapore) PTE., Ltd. 438A, Alexandra Road, #05-01/02 Alexandra Technopark, Singapore 119967 Phone: (65) 271-3566 Fax: (65) 271-3855

HONG KONG

SHARP-ROXY (Hong Kong) Ltd. 3rd Business Division, 17/F, Admiralty Centre, Tower 1 18 Harcourt Road, Hong Kong Phone: (852) 28229311 Fax: (852) 28660779 www.sharp.com.hk Shenzhen Representative Office:

Room 13B1, Tower C,

Electronics Science & Technology Building Shen Nan Zhong Road Shenzhen, P.R. China Phone: (86) 755-3273731 Fax: (86) 755-3273735

JAPAN

SHARP Corporation Electronic Components & Devices 22-22 Nagaike-cho, Abeno-Ku Osaka 545-8522, Japan Phone: (81) 6-6621-1221 Fax: (81) 6117-725300/6117-725301 www.sharp-world.com

KOREA

SHARP Electronic Components (Korea) Corporation RM 501 Geosung B/D, 541 Dohwa-dong, Mapo-ku Seoul 121-701, Korea Phone: (82) 2-711-5813 ~ 8 Fax: (82) 2-711-5819