

2019 CATALOG

EMC Components ESD Components



Panasonic

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All products in this catalog comply with the RoHS Directive.

The RoHS Directive is "the Directive (2011/65/EU) on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment" and its revisions.

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⚠ Safety Precautions (Common precautions for EMC Components and ESD Suppressor)

- When using our products, no matter what sort of equipment they might be used for, be sure to make a written agreement on the specifications with us in advance. The design and specifications in this catalog are subject to change without prior notice.
- Do not use the products beyond the specifications described in this catalog.
- This catalog explains the quality and performance of the products as individual components. Before use, check and evaluate their operations when installed in your products.
- Install the following systems for a failsafe design to ensure safety if these products are to be used in equipment where a defect in these products may cause the loss of human life or other significant damage, such as damage to vehicles (automobile, train, vessel), traffic lights, medical equipment, aerospace equipment, electric heating appliances, combustion/gas equipment, rotating equipment, and disaster/crime prevention equipment.
- * Systems equipped with a protection circuit and a protection device
- * Systems equipped with a redundant circuit or other system to prevent an unsafe status in the event of a single fault

(1) Precautions for use

- These products are designed and manufactured for general and standard use in general electronic equipment (e.g. AV equipment, home electric appliances, office equipment, information and communication equipment)
- These products are not intended for use in the following special conditions. Before using the products, carefully check the effects on their quality and performance, and determine whether or not they can be used.
 - 1. In liquid, such as water, oil, chemicals, or organic solvent
 - 2. In direct sunlight, outdoors, or in dust
 - 3. In salty air or air with a high concentration of corrosive gas, such as Cl₂, H₂S, NH₃, SO₂, or NO₂
- 4. Electric Static Discharge (ESD) Environment (except ESD Suppressors)

 These components are sensitive to static electricity and can be damaged under static shock (ESD).
 - Please take measures to avoid any of these environments. Smaller components are more sensitive to ESD environment.
- 5. Electromagnetic Environment
 - Avoid any environment where strong electromagnetic waves exist.
- 6. In an environment where these products cause dew condensation
- 7. Sealing or coating of these products or a printed circuit board on which these products are mounted, with resin or other materials
- These products generate Joule heat when energized. Carefully position these products so that their heat will not affect the other components.
- Carefully position these products so that their temperatures will not exceed the category temperature range due to the effects of neighboring heat-generating components. Do not mount or place heat-generating components or inflammables, such as vinyl-coated wires, near these products.
- Note that non-cleaning solder, halogen-based highly active flux, or water-soluble flux may deteriorate the performance or reliability of the products.
- Carefully select a flux cleaning agent for use after soldering. An unsuitable agent may deteriorate the performance or reliability. In particular, when using water or a water-soluble cleaning agent, be careful not to leave water residues. Otherwise, the insulation performance may be deteriorated.

(2) Precautions for storage

- Do not store these products in the following conditions. Otherwise, their electrical performance and/or solderability may be deteriorated, and the packaging materials (e.g. taping materials) may be deformed or deteriorated, resulting in mounting failures.
 - 1. In salty air or in air with a high concentration of corrosive gas, such as Cl2, H2S, NH3, SO2, or NO2
 - 2. In direct sunlight

<Package markings>

Package markings include the product number, quantity, and country of origin. In principle, the country of origin should be indicated in English.



Type: **EXCX4CZ**



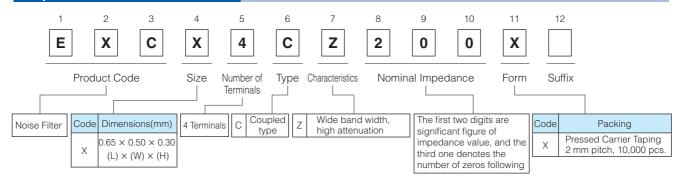
Features

- Small and thin (L 0.65 mm×W 0.50 mm×H 0.30 mm)
- High-common mode attenuation at 2.4GHz, Suitable for noise suppression at Wi-Fi band
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

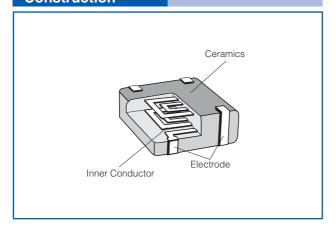
Recommended Applications

- Smartphones, Tablet PCs and DSC
- Suppresses noise radiation to Wi-Fi Equipment

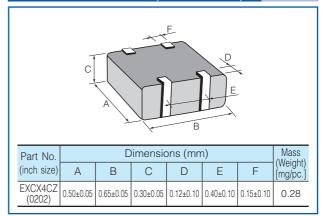




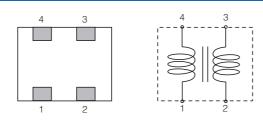
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)

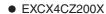


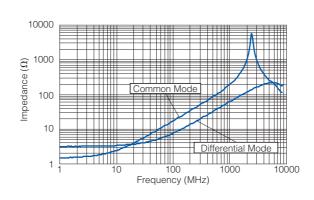
Ratings

Part Number	Impedance (Ω) at 100 MHz Common Mode	Rated Voltage (V DC)	Rated Current (mA DC)	DC Resistance (Ω) max.
EXCX4CZ200X	20 Ω±30 %	10	100	3.0±30 %

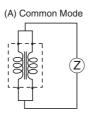
● Category Temperature Range -40 °C to +85 °C

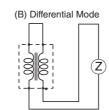
Impedance Characteristics (Typical)





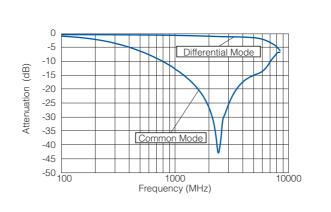
Measurement Circuit





Attenuation Characteristics (Typical)

• EXCX4CZ200X





Type: **EXCX4CH**



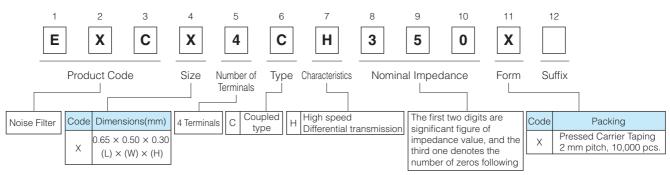
Features

- Small and thin (L 0.65 mm×W 0.50 mm×H 0.30 mm)
- High common mode attenuation in high-speed differential transmission lines, Cut-off frequency is more than 8.5 GHz, and an influence to differential transmission signal quality is little
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

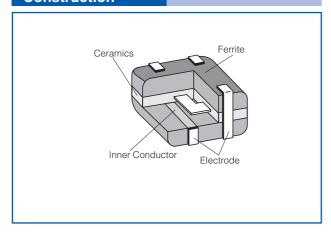
Recommended Applications

- Smartphones, Tablet PCs and DSC
- Noise suppression of high-speed differential data lines such as USB, LVDS and HDMI

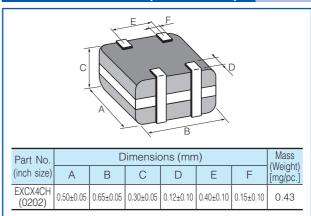




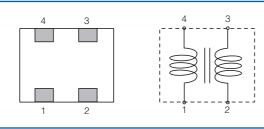
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)

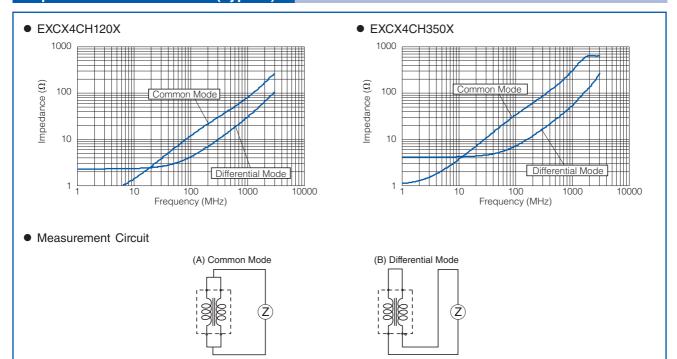


Ratings

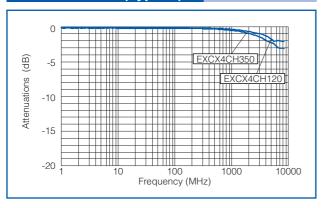
Part Number	Impedance (Ω) at 100 MHz Common Mode	Rated Voltage (V DC)	Rated Current (mA DC)	DC Resistance (Ω) max.
EXCX4CH120X	12 Ω±5 Ω	5	100	2.0
EXCX4CH350X	35 Ω±30 %	5	100	2.7

• Category Temperature Range -40 °C to +85 °C

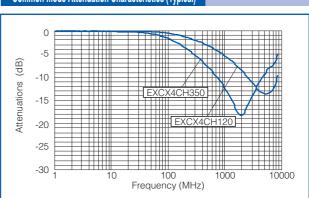
Impedance Characteristics (Typical)



Insertion Loss (Typical)



Common mode Attenuation Characteristics (Typical)





Type: **EXCX4CE**



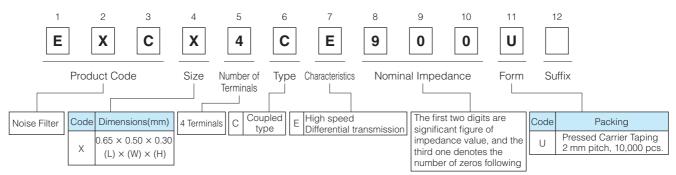
Features

- Small and thin (L 0.65 mm×W 0.50 mm×H 0.30 mm)
- Noise suppression of high-speed differential transmission lines with little influence of waveform rounding on signal transmission
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

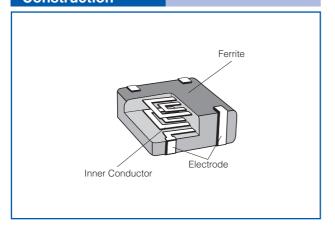
Recommended Applications

- Smartphones, Tablet PCs and DSC
- Noise suppression of high-speed differential data lines such as MIPI, USB and LVDS

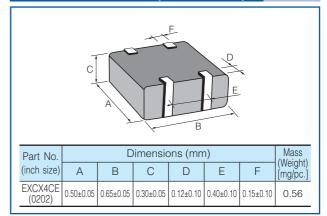




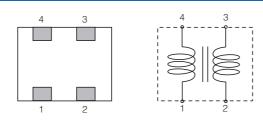
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)



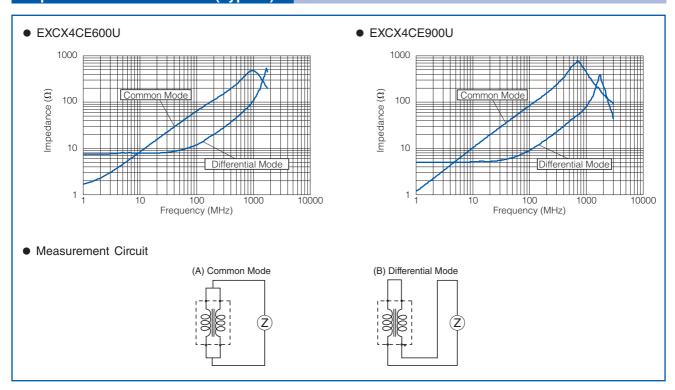


Ratings

Part Number	Impedance (Ω) at 100 MHz		Rated Voltage	Rated Current	DC Resistance
	Common Mode	Differential Mode	(V DC)	(mA DC)	(Ω) max.
EXCX4CE600U	60 Ω±20 %	18 Ω max.	5	100	2.4±30 %
EXCX4CE900U	90 Ω±20 %	20 Ω max.	5	100	3.0±30 %

• Category Temperature Range -40 °C to +85 °C

Impedance Characteristics (Typical)





Type: **EXCX4CT**



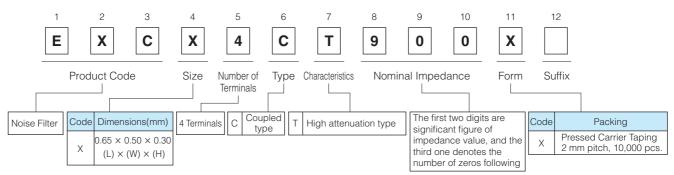
Features

- Small and thin (L 0.65 mm×W 0.50 mm×H 0.30 mm)
- High attenuation at common-mode for noise suppression of harmonic signal components and cellular frequency
- Cut-off frequency is more than 3 GHz, the insertion loss is low in differential transmission line
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

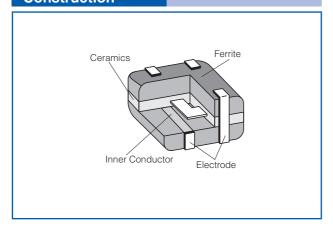
Recommended Applications

- Smartphones, Tablet PCs and DSC
- Noise suppression of high-speed differential data lines such as MIPI, USB and LVDS

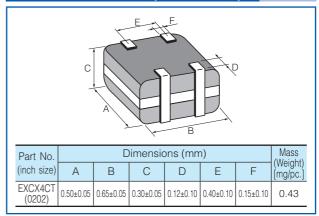




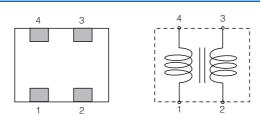
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)

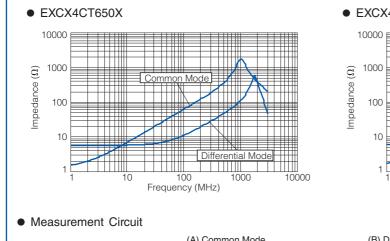


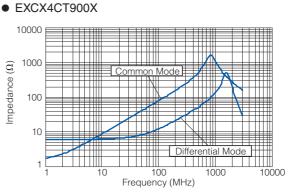
Ratings

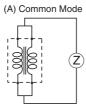
Part Number	Impedance (Ω) at 100 MHz Common Mode	Rated Voltage (V DC)	Rated Current (mA DC)	DC Resistance (Ω)
EXCX4CT650X	65 Ω±20 %	10	100	2.7 Ω±30 %
EXCX4CT900X	90 Ω±20 %	10	100	3.0 Ω±30 %

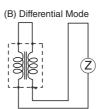
● Category Temperature Range -40 °C to +85 °C

Impedance Characteristics (Typical)

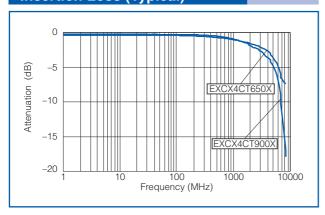




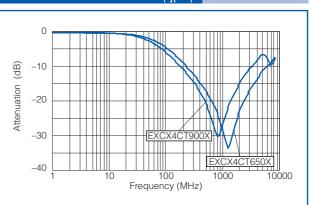




Insertion Loss (Typical)









Type: **EXC14CH**



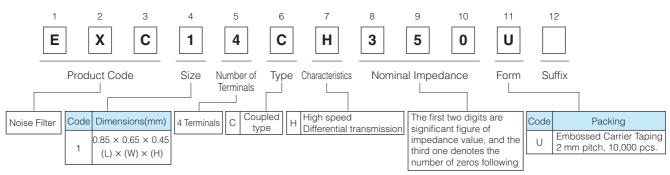
Features

- Small and thin (L 0.85 mm×W 0.65 mm×H 0.45 mm)
- High common mode attenuation in high-speed differential transmission lines, Cut-off frequency is more than 8.5 GHz, and an influence to differential transmission signal quality is little
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

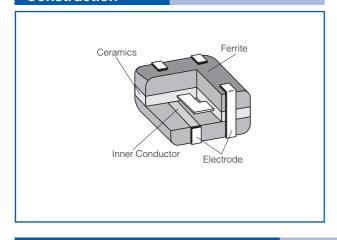
Recommended Applications

- Smartphones, Tablet PCs and DSC
- Noise suppression of high-speed differential data lines such as USB, LVDS and HDMI

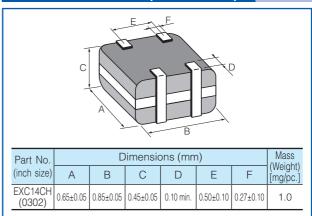




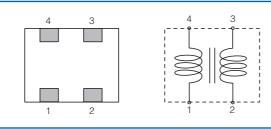
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)

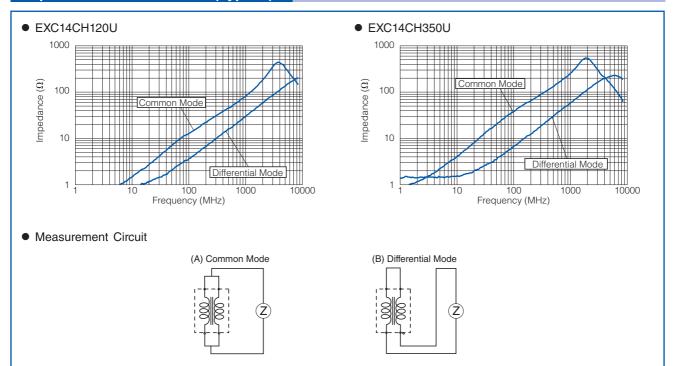


Ratings

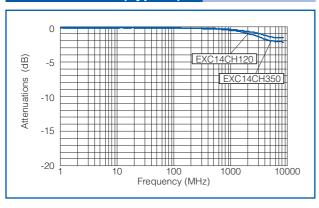
Part Number	Impedance (Ω) at 100 MHz		Rated Voltage	Rated Current	DC Resistance	
Part Number	Common Mode	Differential Mode	(V DC)	(mA DC)	(Ω) max.	
EXC14CH120U	12 Ω±25 %	10 Ω max.	5	100	1.0	
EXC14CH350U	35 Ω±30 %	15 Ω max.	5	100	1.5	

• Category Temperature Range -40 °C to +85 °C

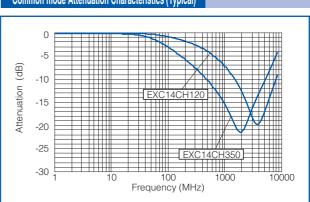
Impedance Characteristics (Typical)



Insertion Loss (Typical)









Type: **EXC14CG EXC14CE**



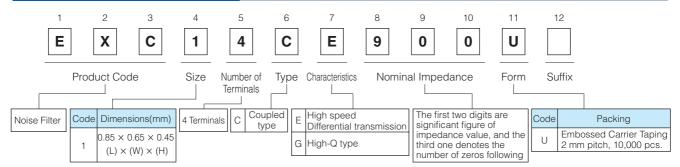
Features

- Small and thin (L 0.85 mm×W 0.65 mm×H 0.45 mm)
- Noise suppression of high-speed differential transmission lines with little influence of waveform rounding on signal transmission
- Low DC resistance and low insertion loss
- High-Q value and high impedance of GHz zone : EXC14CG type
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

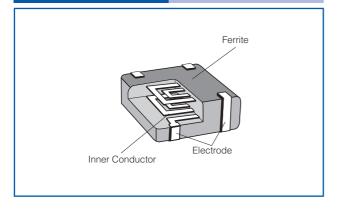
Recommended Applications

- Smartphones, Tablet PCs and DSC
- Noise suppression of high-speed differential data lines such as USB, LVDS and MHL

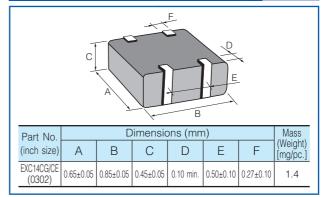
Explanation of Part Numbers



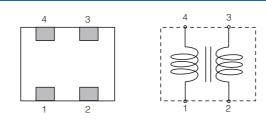
Construction



Dimensions in mm (not to scale)



Circuit Configuration(No Polarity)

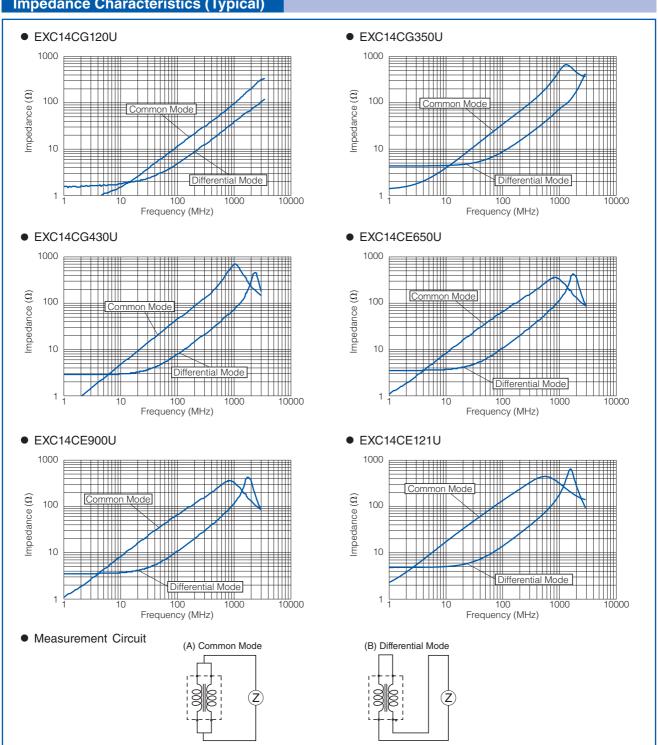


Ratings

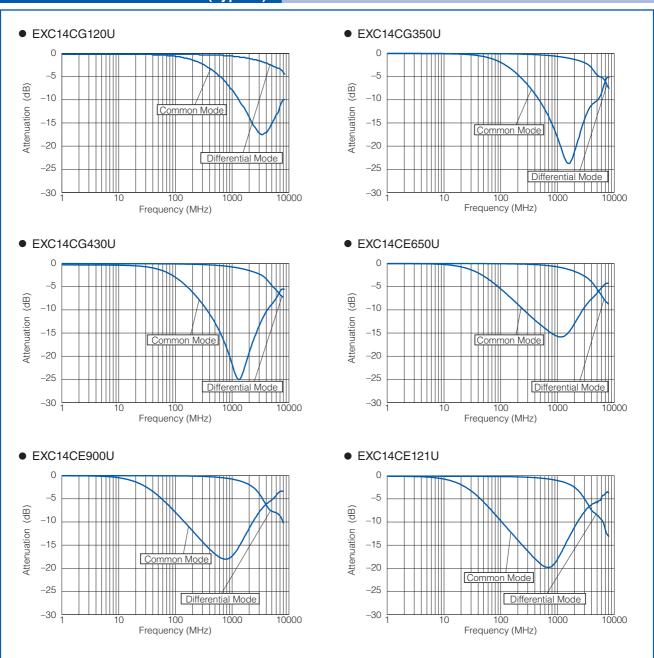
Part Number	Impedance (Ω) at 100 MHz		Rated Voltage	Rated Current	DC Resistance
rait Nullibei	Common Mode	Differential Mode	(V DC)	(mA DC)	(Ω) max.
EXC14CG120U	12 Ω±30 %	10 Ω max.	5	130	2.0
EXC14CG350U	35 Ω±30 %	15 Ω max.	5	100	2.0
EXC14CG430U	43 Ω±25 %	15 Ω max.	5	100	2.7
EXC14CE650U	65 Ω±20 %	20 Ω max.	5	130	2.5
EXC14CE900U	90 Ω±20 %	20 Ω max.	5	130	2.5
EXC14CE121U	120 Ω±20 %	20 Ω max.	5	100	3.8

[●] Category Temperature Range -40 °C to +85 °C

Impedance Characteristics (Typical)



Attenuation Characteristics (Typical)





Type: **EXC14CT**



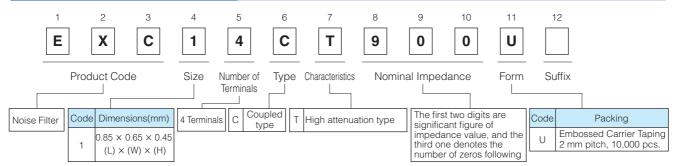
Features

- Small and thin (L 0.85 mm×W 0.65 mm×H 0.45 mm)
- High attenuation at common-mode for noise suppression of harmonic signal components and cellular frequency
- High cut-off frequency and capability of coping with high-speed signals (USB and HDMI)
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

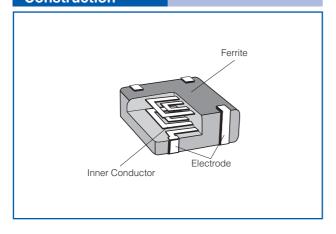
Recommended Applications

- Smartphones, Tablet PCs and DSC
- Noise suppression of high-speed differential data lines such as MIPI, USB and LVDS

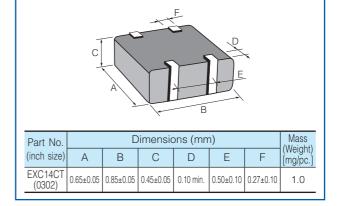




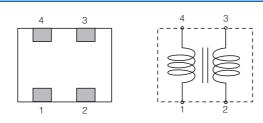
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)

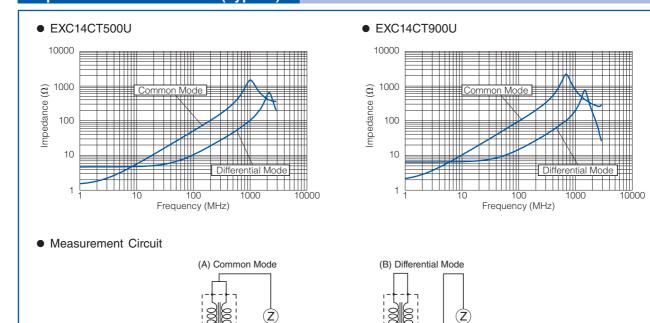


Ratings

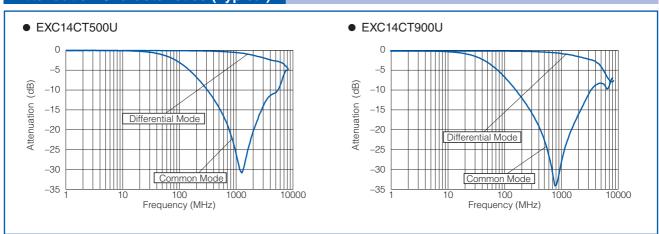
Part Number	Impedance (Ω) at 100 MHz		Rated Voltage	Rated Current	DC Resistance
	Common Mode	Differential Mode	(V DC)	(mA DC)	(Ω) max.
EXC14CT500U	50 Ω±25 %	17 Ω max.	5	100	2.3 Ω±30 %
EXC14CT900U	90 Ω±20 %	20 Ω max.	5	100	3.3 Ω±30 %

• Category Temperature Range -40 °C to +85 °C

Impedance Characteristics (Typical)



Attenuation Characteristics (Typical)





Type: **EXC14CX**



Features

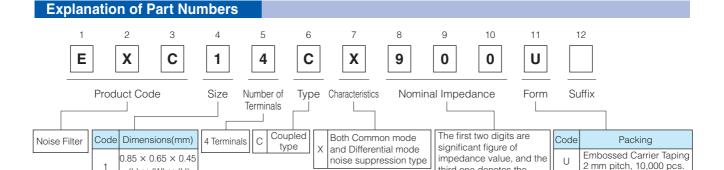
- Small and thin (L 0.85 mm×W 0.65 mm×H 0.45 mm)
- Effective noise suppression of smartphones by eliminating common mode noises and removing differential signal components
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

Recommended Applications

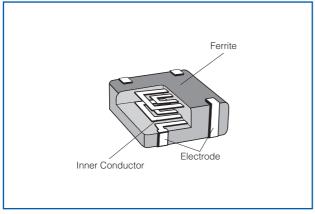
Smartphones, Tablet PCs and DSC

 $(L) \times (W) \times (H)$

Noise suppression of high-speed differential data lines such as MIPI, USB and LVDS

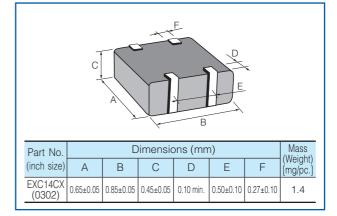


Construction

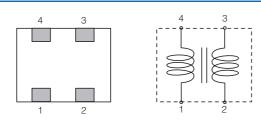


Dimensions in mm (not to scale)

third one denotes the number of zeros following



Circuit Configuration (No Polarity)

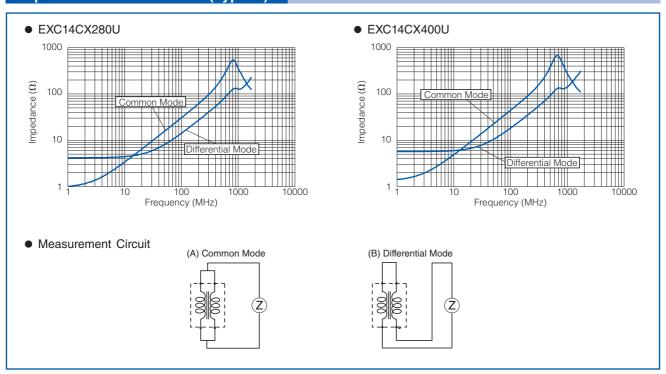


Ratings

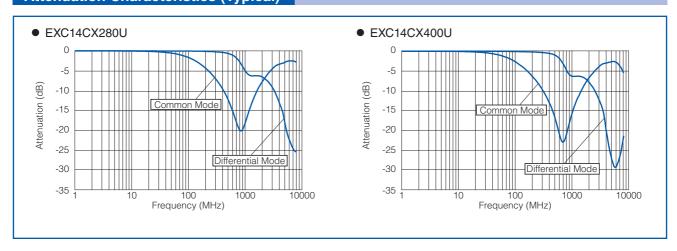
Part Number	Impedance (Ω) at 100 MHz		Rated Voltage	Rated Current	DC Resistance
	Common Mode	Differential Mode	(V DC)	(mA DC)	(Ω) max.
EXC14CX280U	28 Ω±25 %	25 Ω max.	5	100	3.0
EXC14CX400U	40 Ω±25 %	30 Ω max.	5	100	4.0

• Category Temperature Range -40 °C to +85 °C

Impedance Characteristics (Typical)



Attenuation Characteristics (Typical)





Type: **EXC16CT**



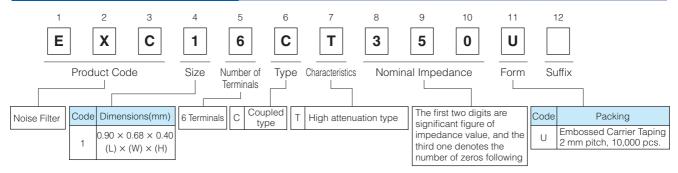
Features

- Corresponding to new high-speed differential interface (MIPI C-PHY)
 Corresponding to 3-line transmission, transmission rate up to 2.5 Gsps
- Unique plating fine coil process and ceramic multilayer process enable compact size (L 0.9.0 mm×W 0.68 mm×H 0.40 mm) around 40% reduction of mounting area (comparing with MIPI D-PHY)
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

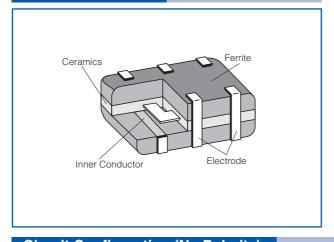
Recommended Applications

- High resolution camera and display equipped mobile devices (Smartphones, Tablet PCs and wearable)
- Noise suppression of high-speed differential data lines such as MIPI C-PHY

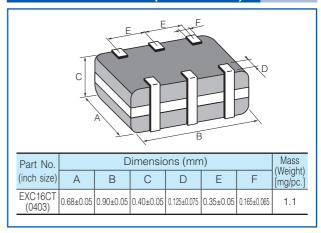
Explanation of Part Numbers



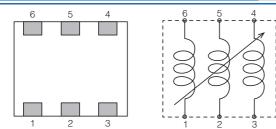
Construction



Dimensions in mm (not to scale)



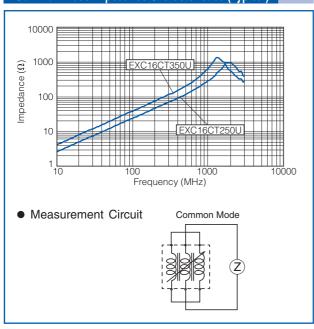
Circuit Configuration (No Polarity)



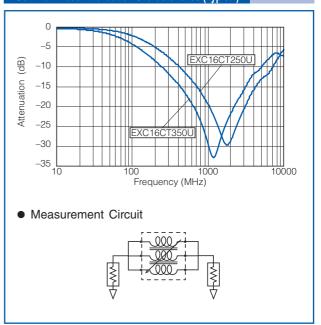
Part Number	Impedance (Ω) at 100 MHz	Rated Voltage	Rated Current	DC Resistance
	Common Mode	(V DC)	(mA DC)	(Ω) max.
EXC16CT250U	25 Ω±25 %	5	100	3.0
EXC16CT350U	35 Ω±25 %	5	100	4.0

Category Temperature Range −40 °C to +85 °C

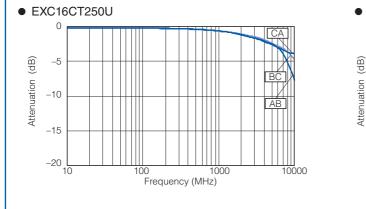
Common mode Impedance Characteristics (Typical)

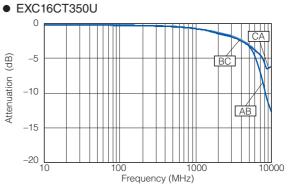


Common mode Attenuation Characteristics (Typical)

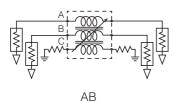


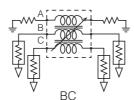
Differential Insertion Loss (Typical)

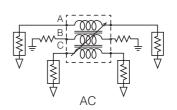




Measurement Circuit









Type: **EXC24CH**

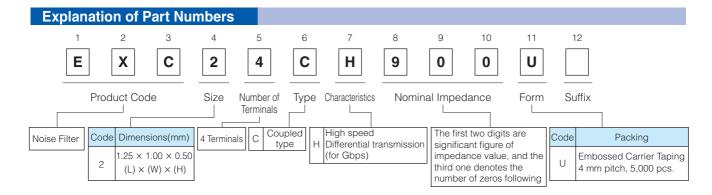


Features

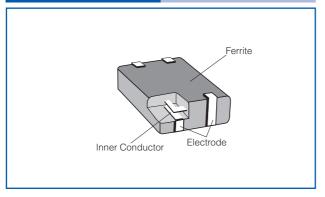
- Small and thin type, built-in filter circuit (L 1.25 mm×W 1.00 mm×H 0.50 mm)
- Suppression of high frequency noise with little influence of waveform rounding on signal transmission, achieved by setting high cut-off frequency between 6 and 10 GHz
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

Recommended Applications

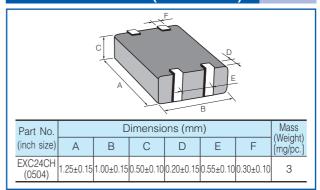
- AV equipment (LCD-TV, DVD/Blu-ray drives), Information equipment (PCs, HDD), Communications equipment (Mobile phones, Smartphones)
- Noise suppression of high-speed differential data lines such as USB 3.0, HDMI and Display Port



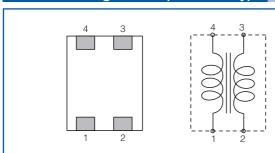




Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)

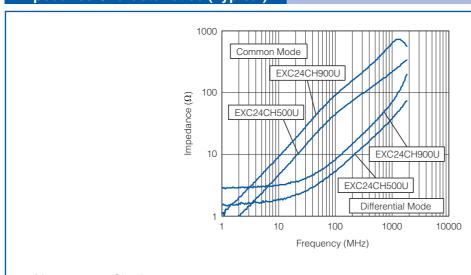


Ratings

Part Number	Impedance (Ω) at 100 MHz		Cutoff Frequency	Rated Voltage	Rated Current	DC Resistance
i art ivumber	Common Mode	Differential Mode	(GHz)	(V DC)	(mA DC)	(Ω) max.
EXC24CH500U	50 Ω±25 %	13 Ω max.	10 Typ.	5	160	1.5
EXC24CH900U	90 Ω±20 %	15 Ω max.	6 Тур.	5	130	2.5

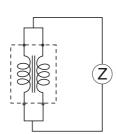
• Category Temperature Range -40 °C to +85 °C

Impedance Characteristics (Typical)

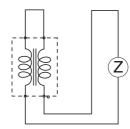


Measurement Circuit

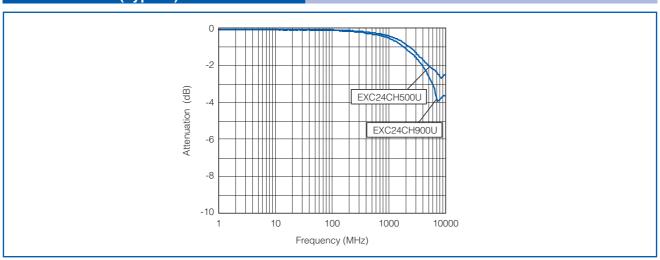
(A) Common Mode



(B) Differential Mode



Insertion Loss (Typical)





Type: **EXC24CG**



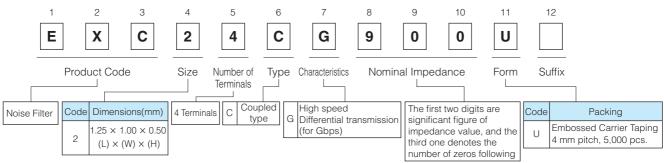
Features

- Elimination of radiation noises from high-speed differential transmissions
- ullet Prevention of reflection of transmission signals and noise radiation by controlling TDR characteristic impedance as 100 Ω
- Satisfaction of eye pattern standards of HDMI waveforms with capability to improve waveform fluctuations of skew and overshoot
- Simple multilayer structure, excellent mass productivity and high reliability
- Small and thin (L 1.25 mm×W 1.00 mm×H 0.50 mm)
- RoHS compliant

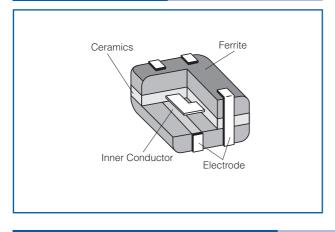
Recommended Applications

- AV equipment (LCD-TV, DVD/Blu-ray drives), Information equipment (PCs, HDD), Communications equipment (Mobile phones, Smartphones)
- Noise suppression of high-speed differential data lines such as HDMI, SATA and LAN

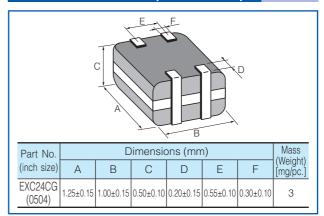




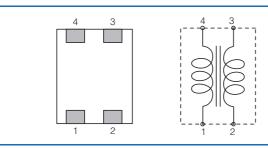
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)

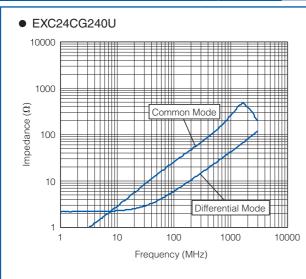


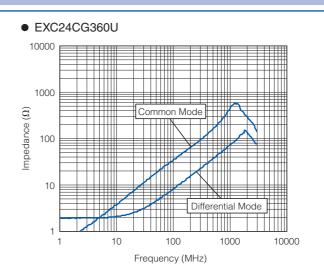
Ratings

Part Number	Impedance (Ω) at 100 MHz		Rated Voltage	Rated Current	DC Resistance
	Common Mode	Differential Mode	(V DC)	(mA DC)	(Ω)max.
EXC24CG240U	24 Ω±25 %	15 Ω max.	5	160	1.5
EXC24CG360U	36 Ω±25 %	15 Ω max.	5	130	1.7
EXC24CG900U	90 Ω±25 %	20 Ω max.	5	100	3.0

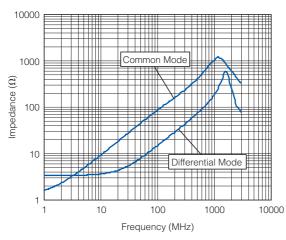
● Category Temperature Range -40 °C to +85 °C

Impedance Characteristics (Typical)



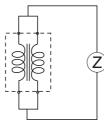


● EXC24CG900U

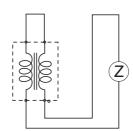


Measurement Circuit

(A) Common Mode



(B) Differential Mode





Type: **EXC24CE EXC24CF**



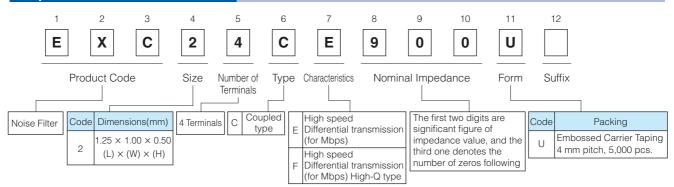
Features

- Elimination of radiation noises from high-speed differential transmissions
- Strong multilayer structure, excellent reflow resistance and high mounting reliability
- Magnetic shield type with no leakage
- High-Q impedance : EXC24CF
- Small and thin (L 1.25 mm×W 1.00 mm×H 0.50 mm)
- RoHS compliant

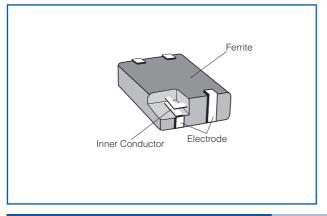
Recommended Applications

- AV equipment (LCD-TV, DVD/Blu-ray drives), Information equipment (PCs, HDD, Printers), Communications equipment (Mobile phones, Smartphones)
- Noise suppression of high-speed differential data lines such as USB2.0 and LVDS

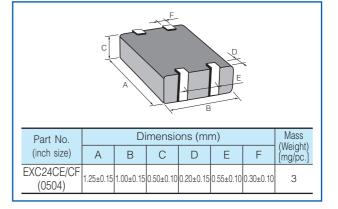
Explanation of Part Numbers



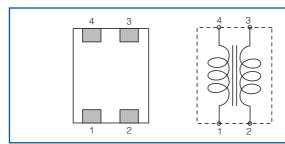
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)

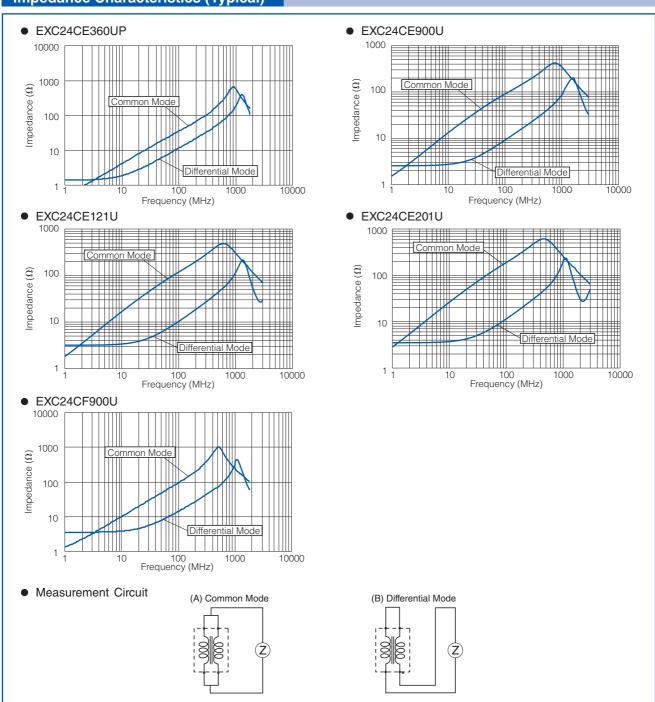


Ratings

Part Number	Impedance (Ω) at 100 MHz		Rated Voltage	Rated Current	DC Resistance
	Common Mode	Differential Mode	(V DC)	(mA DC)	(Ω) max.
EXC24CE360UP	36 Ω±25 %	20 Ω max.	5	200	1.0
EXC24CE900U	90 Ω±25 %	15 Ω max.	5	160	1.75
EXC24CE121U	120 Ω±25 %	18 Ω max.	5	140	2.2
EXC24CE201U	200 Ω±25 %	20 Ω max.	5	130	2.7
EXC24CF900U	90 Ω±25 %	20 Ω max.	5	130	2.5

● Category Temperature Range -40 °C to +85 °C

Impedance Characteristics (Typical)





Type: **EXC34CG/CE**



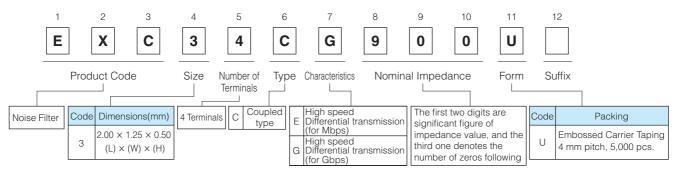
Features

- Thin type, built-in filter circuit (L 2.0 mm×W 1.25 mm×H 0.50 mm)
- Noise suppression of high-speed differential transmission lines with little influence of waveform rounding on signal transmission
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

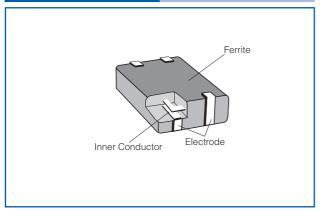
Recommended Applications

- AV equipment (LCD-TV, DVD/Blu-ray drives), Information equipment (PCs, HDD, Printers)
- Noise suppression of high-speed differential data lines such as USB2.0, LVDS, HDMI and LAN

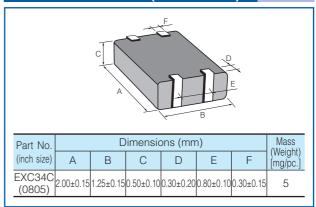
Explanation of Part Numbers



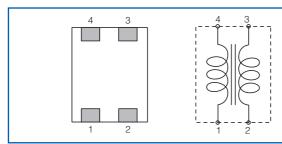
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)

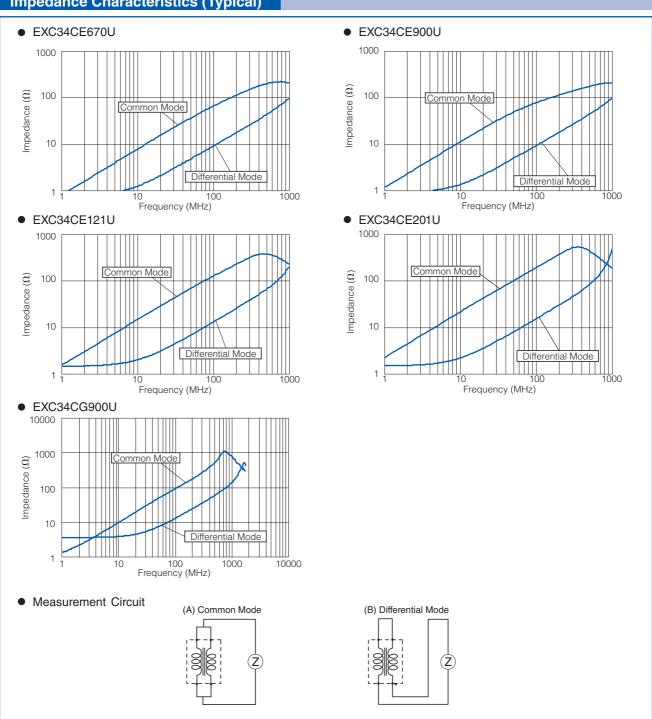


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Part Number	Impedance (Ω) at 100 MHz Common Mode	Rated Current (mA DC)	Rated Voltage (V DC)	Insulation Resistance (M Ω min.)	Withstand Voltage (V DC)	DC Resistance (Ω) max.
EXC34CE670U	67 Ω±25 %	250	5	10 MΩ	125	0.8
EXC34CE900U	90 Ω±25 %	250	5	10 MΩ	125	0.8
EXC34CE121U	120 Ω±25 %	200	5	10 MΩ	125	1.0
EXC34CE201U	200 Ω±25 %	200	5	10 MΩ	125	1.0
EXC34CG900U	90 Ω±25 %	100	5	10 MΩ	125	3.0

● Category Temperature Range -40 °C to +85 °C

Impedance Characteristics (Typical)



Type: **EXC18CG EXC18CE**



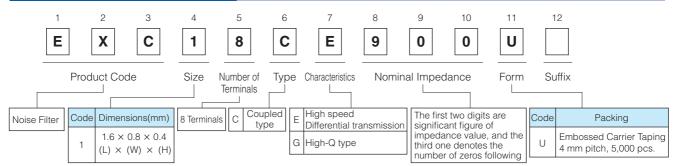
Features

- Small and thin type, two built-in filter circuit (L 1.6 mm×W 0.8 mm×H 0.4 mm)
- Noise suppression of high-speed differential transmission lines with little influence of waveform rounding on signal transmission
- Low DC resistance and low insertion loss
- High-Q value and high impedance of GHz zone: EXC18CG type
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

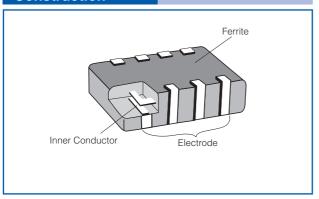
Recommended Applications

- AV equipment (LCD-TV, DVD/Blu-ray drives), Information equipment (PCs, HDD, Printers)
- Noise suppression of high-speed differential data lines such as USB2.0, LVDS, HDMI and LAN

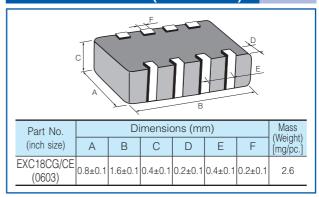




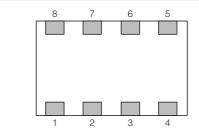
Construction

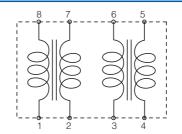






Circuit Configuration (No Polarity)



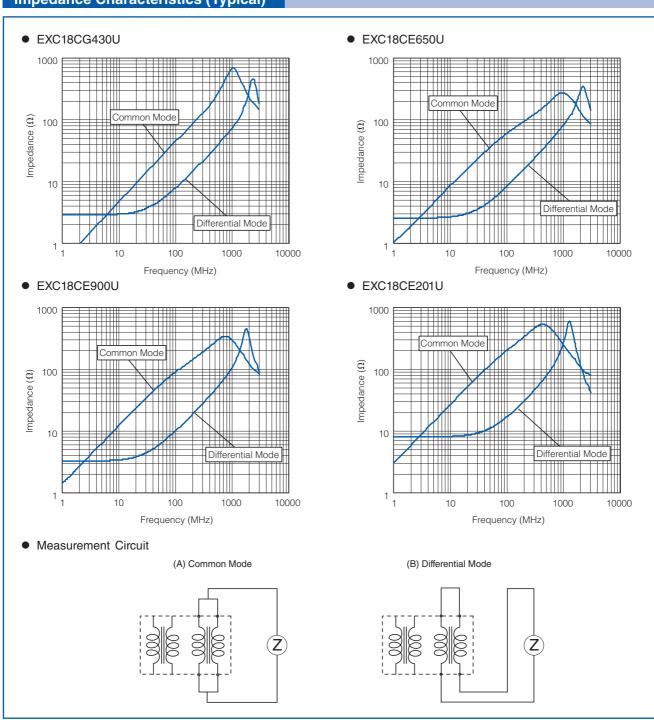


Ratings

Part Number	Impedance (Ω) at 100 MHz		Rated Voltage	Rated Current	DC Resistance
	Common Mode	Differential Mode	(V DC)	(mA DC)	(Ω) max.
EXC18CG430U	43 Ω±25 %	15 Ω max.	5	100	2.7
EXC18CE650U	65 Ω±20 %	18 Ω max.	5	140	1.8
EXC18CE900U	90 Ω±20 %	20 Ω max.	5	130	2.0
EXC18CE201U	200 Ω±20 %	22 Ω max.	5	100	3.5

• Category Temperature Range -40 °C to +85 °C

Impedance Characteristics (Typical)



Type: **EXC28CH**

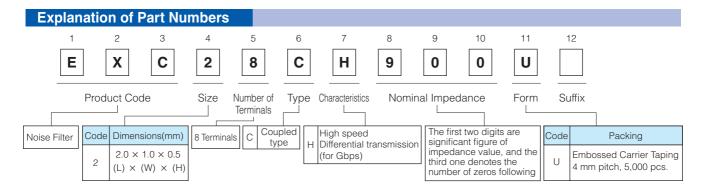


Features

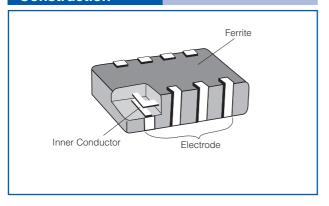
- Small and thin type, two built-in filter circuit (L 2.0 mm×W 1.0 mm×H 0.5 mm)
- Suppression of high frequency noise with little influence of waveform rounding on signal transmission, achieved by setting high cut-off frequency between 6 and 10 GHz
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

Recommended Applications

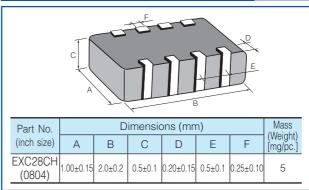
- AV equipment (LCD-TV, DVD/Blu-ray drives), Information equipment (PCs, HDD, Printers)
- Noise suppression of high-speed differential data lines such as USB3.0, LVDS, HDMI and LAN



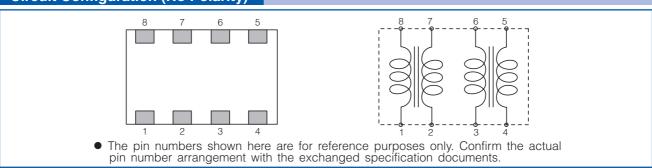




Dimensions in mm (not to scale)



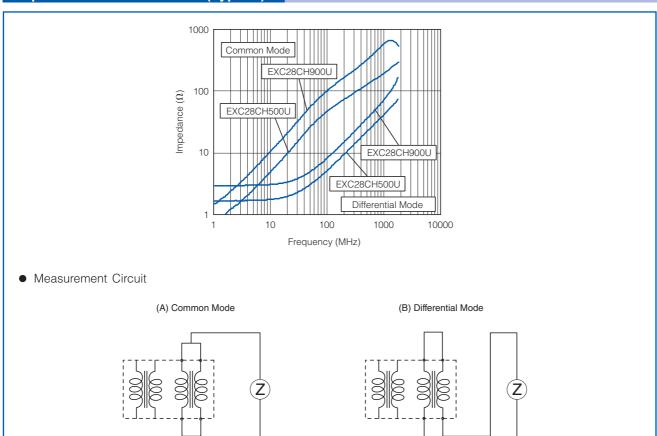
Circuit Configuration (No Polarity)



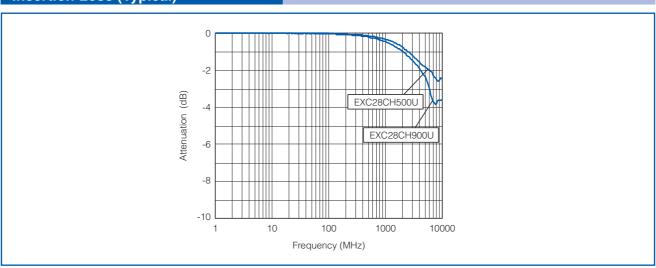
Ratings						
Part Number	Impedance (Ω) at 100 MHz		Cutoff Frequency	Rated Voltage	Rated Current	DC Resistance
	Common Mode	Differential Mode	(GHz)	(V DC)	(mA DC)	(Ω) max.
EXC28CH500U	50 Ω±25 %	13 Ω max.	10 Typ.	5	160	1.5
EXC28CH900U	90 Ω±20 %	15 Ω max.	6 Тур.	5	130	2.5

Category Temperature Range −40 °C to +85 °C

Impedance Characteristics (Typical)



Insertion Loss (Typical)



Type: **EXC28CG**



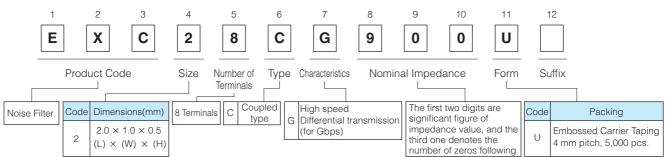
Features

- Small and thin type, two built-in filter circuit (L 2.0 mm×W 1.0 mm×H 0.5 mm)
- Prevention of weakening of transmission signals by controlling singal pass band as 3 GHz or above
- ullet Prevention of reflection of transmission signals and noise radiation by controlling TDR characteristic impedance as 100 Ω
- Satisfaction of eye pattern standards of HDMI waveforms with capability to improve waveform fluctuations of Jitter and phase shift etc
- Elimination of radiation noises from high-speed differential transmissions
- Magnetic shield type with no leakage
- RoHS compliant

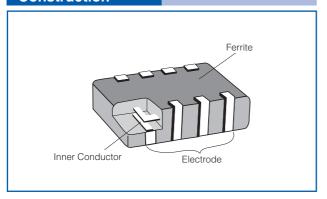
Recommended Applications

- AV equipment (LCD-TV, DVD/Blu-ray drives), Information equipment (PCs, HDD), Communications equipment (Mobile phones, Smartphones)
- Noise suppression of high-speed differential data lines such as HDMI, SATA and LAN

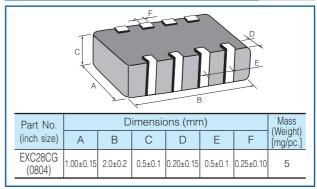




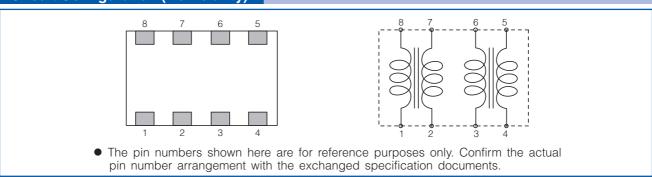
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)

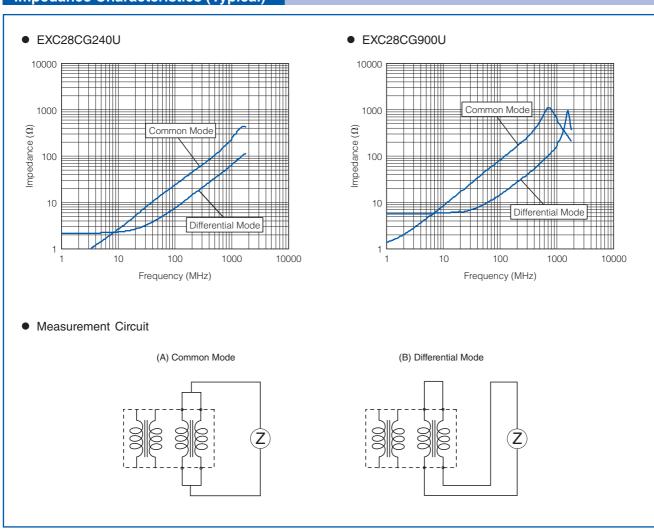


Ratings

Part Number	Impedance (Ω) at 100 MHz		Rated Voltage	Rated Current	DC Resistance
	Common Mode	Differential Mode	(V DC)	(mA DC)	(Ω) max.
EXC28CG240U	24 Ω ±25 %	15 Ω max.	5	160	1.5
EXC28CG900U	90 Ω ±25 %	17 Ω max.	5	130	3.0

● Category Temperature Range -40 °C to +85 °C

Impedance Characteristics (Typical)



Common mode Noise Filter Array

Type: **EXC28CE**



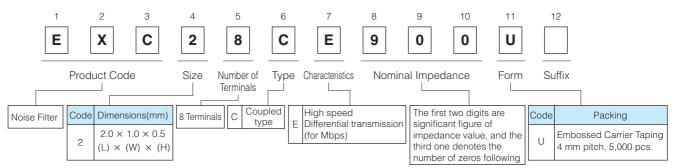
Features

- Small and thin type, two built-in filter circuit (L 2.0 mm×W 1.0 mm×H 0.5 mm)
- Elimination of radiation noises from high-speed differential transmissions
- Magnetic shield type with no leakage
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

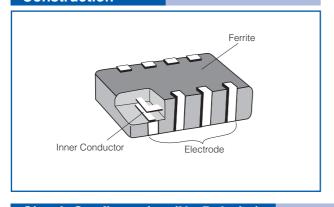
Recommended Applications

- AV equipment (LCD-TV, DVD/Blu-ray drives), Information equipment (PCs, HDD, Printers), Communications equipment (Mobile phones, Smartphones)
- Noise suppression of high-speed differential data lines such as USB2.0 and LVDS

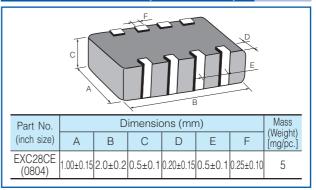
Explanation of Part Numbers



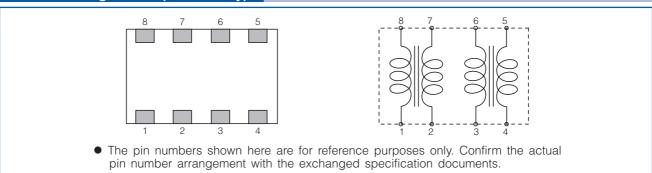
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)



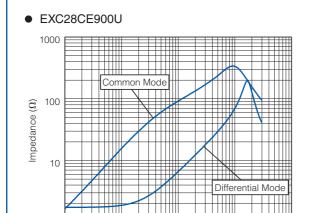
Common mode Noise Filter Array

Ratings

Part Number	Impedance (9	(1) at 100 MHz	Rated Voltage	Rated Current	DC Resistance
rait ivuilibei	Common Mode	Differential Mode	(V DC)	(mA DC)	(Ω) max.
EXC28CE900U	90 Ω±25 %	15 Ω max.	5	160	1.5
EXC28CE121U	120 Ω±25 %	18 Ω max.	5	140	2.0
EXC28CE201U	200 Ω±25 %	20 Ω max.	5	130	2.5

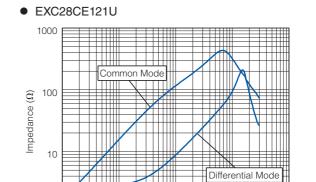
● Category Temperature Range -40 °C to +85 °C

Impedance Characteristics (Typical)



100 Frequency (MHz) 1000

10000



100 Frequency (MHz)

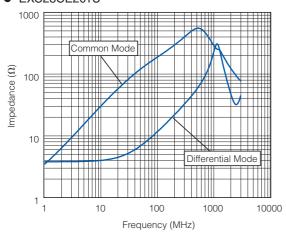
1000

10000

10

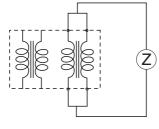
• EXC28CE201U

10

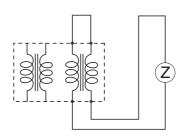


Measurement Circuit





(B) Differential Mode



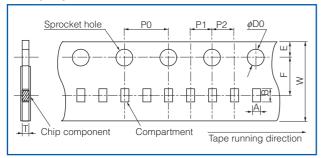
■ As for Packaging Methods, Land Pattern, Soldering Conditions and Safety Precautions, Please see Data Files

Packaging Methods (Taping)

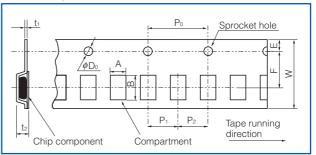
Standard Quantity

Part Number	Size (inch)	Type	Kind of Taping	Pitch (P ₁)	Quantity
EXCX4C	0202		Pressed Carrier Taping	2 mm	10,000 pcs./reel
EXC14C	0302			2 mm	10,000 pcs./reel
EXC16C	0403	Single		2 111111	To,000 pcs./reer
EXC24C	0504		Embossed Carrier Taping		
EXC34C	0805		Embossed Camer Taping	4 mm	F 000 pag /rool
EXC18C	0603	Arrov		4 mm	5,000 pcs./reel
EXC28C	0804	Array			

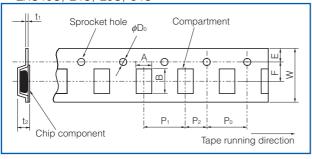
Pressed Carrier Taping EXCX4C



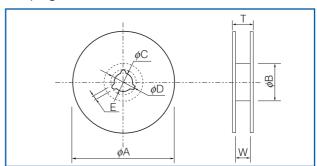
Embossed Carrier Taping EXC14C, 16C



Embossed Carrier Taping EXC18C, 24C, 28C, 34C



Taping Reel



Pressed Carrier Taping

	'	0								(111111)
Part Number	А	В	W	F	Е	P ₁	P ₂	Po	φDo	Т
EXCX4C	0.60±0.10	0.80±0.10	8.0±0.2	3.50±0.05	1.75±0.10	2.0±0.1	2.0±0.1	4.0±0.1	1.5 ^{+0.1}	0.35 typ.

Embossed Carrier Taping

(mm)

Part Number	А	В	W	F	Е	P ₁	P ₂	Po	$\phi D \circ$	t ₁	t ₂
EXC14C	0.75±0.10	0.95±0.10	00.00	3.50±0.05	1.75±0.10	2.0±0.1	2.0±0.1	4.0±0.1	1.5 0.1	0.25±0.05	0.85±0.15
EXC16C	0.77±0.10	0.99±0.10	0.0±0.2					4.0±0.1			0.80±0.15
EXC18C	1.00±0.10	1.80±0.10									0.80±0.05
EXC24C	1.20±0.15	1.45±0.15		25,01	1.75±0.10	40.01	20.01	10.01	1.5+0.1	0.25±0.05	
EXC28C	1.20±0.13	2.25±0.15	0.0±0.2	3.5±0.1	1.75±0.10	4.0±0.1	2.0±0.1	4.0±0.1	1.5 0	0.23±0.03	0.90±0.15
EXC34C	1.50±0.20	2.30±0.20									

Taping Reel

Standard Reel Dimensions

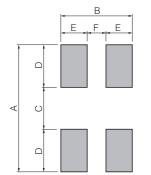
(mm)

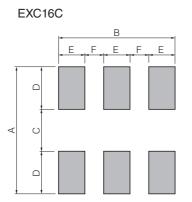
Part Number	φΑ	φB	φC	φD	Е	W	Т
EXCX4C			13.0±0.2				11.4±1.0
EXC14C EXC16C EXC18C EXC24C EXC28C EXC34C	180.0±3.0	60.0±1.0	13.0±0.5	21.0±0.8	2.0±0.5	9.0±0.3	11.4±1.5

Recommended Land Pattern Design

Single

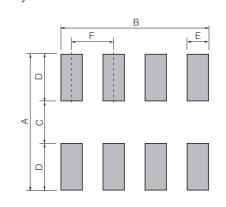
EXCX4C, 14C, 24C, 34C





Part	Dimensions (mm)					
Number	Α	В	С	D	Е	F
EXCX4C	0.80 to 0.90	0.60 to 0.75	0.20 to 0.30	0.30	0.20 to 0.25	0.20 to 0.25
EXC14C	0.80 to 1.00	0.80	0.30	0.25 to 0.35	0.30	0.20
EXC24C	1.60 to 2.00	0.95	0.70	0.45 to 0.65	0.35	0.25
EXC34C	2.60	1.20	1.10	0.75	0.40	0.40
EXC16C	0.99	085	0.33	0.33	0.15	0.20

Array

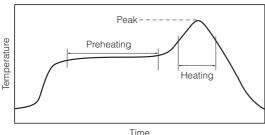


Part	Dimensions (mm)					
Number	Α	В	С	D	Е	F
EXC18C	1.4	1.4	0.4	0.5	0.2	0.4
EXC28C	1.4	1.75	0.4	0.5	0.25	0.5

Recommended Soldering Conditions

Recommendations and precautions are described below

- Recommended soldering conditions for reflow
- · Reflow soldering shall be performed a maximum of two times.
- · Please contact us for additional information when used in conditions other than those specified.
- Please measure the temperature of the terminals and study every kind of solder and printed circuit board for solderability before actual use.



For soldering (Example : Sn-37Pb)

	Temperature	Time
Preheating	140 °C to 160 °C	60 s to 120 s
Main heating	Above 200 °C	30 s to 40 s
Peak	235 ± 10 °C	max. 10 s

For lead-free soldering (Example : Sn/3Ag/0.5Cu)

	Temperature	Time
Preheating	150 °C to 170 °C	60 s to 120 s
Main heating	Above 230 °C	30 s to 40 s
Peak	max. 260 °C	max. 10 s

- Flow soldering
- We do not recommend flow soldering, because flow soldering may cause bridges between the electrodes.

<Repair with hand soldering>

- Preheat with a blast of hot air or similar method. Use a soldering iron with a tip temperature of 350 °C or less. Solder each electrode for 3 seconds or less.
- Never touch this product with the tip of a soldering iron.

Common mode Noise Filters with ESD Suppressor

Type: **EXC14CS**



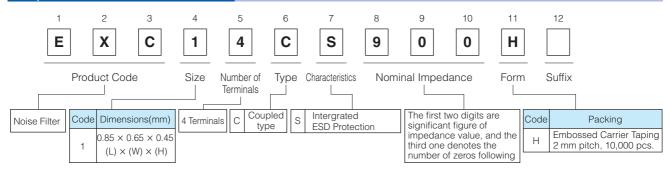
Features

- ◆ Provides EMI Filtering and ESD Potection (L 0.85 mm×W 0.65 mm×H 0.45 mm)
- ESD and noise suppression of high-speed differential transmission lines with little influence of waveform rounding on signal transmission
- High Common mode attenuation in the range between 700 MHz and 1 GHz (RF band)
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

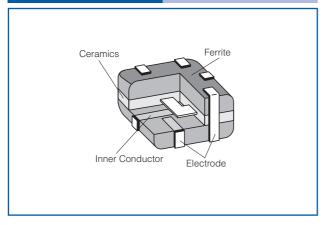
Recommended Applications

- Smartphones, Tablet PCs and DSC
- ESD and noise suppression of high-speed differential data lines such as MIPI and USB

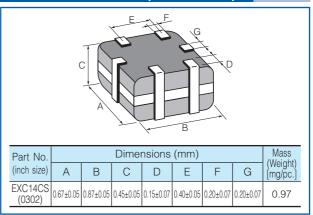
Explanation of Part Numbers



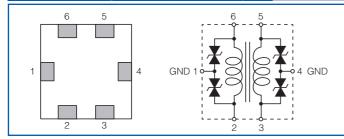
Construction



Dimensions in mm (not to scale)



Circuit Configuration(No Polarity)



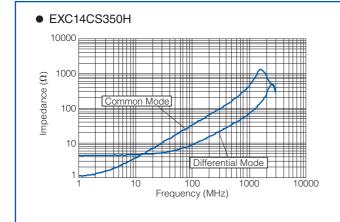
The pin numbers shown here are for reference purposes only. Confirm the actual pin number arrangement with the exchanged specification documents.

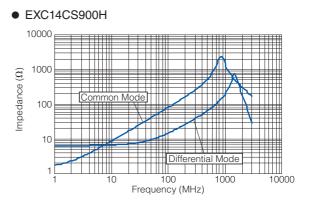
Ratings

Part Number	Impedance	e (Ω) at 100 MHz	Rated Voltage	Rated Current	DC Resistance
raitivuilibei	Common Mode	Differential Mode	(V DC)	(mA DC)	(Ω)
EXC14CS350H	35 Ω±30 %	15 Ω max.	5	100	2.0±30 %
EXC14CS900H	90 Ω±20 %	20 Ω max.	5	100	3.3±30 %

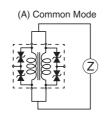
● Category Temperature Range -40 °C to +85 °C

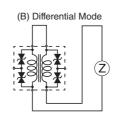
Impedance Characteristics (Typical)



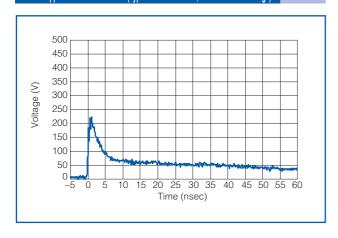


Measurement Circuit

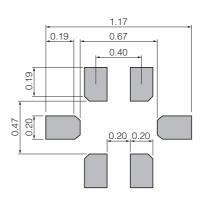




ESD Suppression Characteristics(Typical : IEC61000-4-2, 8 kV contact discharge)



Recommended Land Pattern Design in mm (not to scale)



■ As for Packaging Methods, Soldering Conditions and Safety Precautions, Please see Data Files

Common mode Noise Filters with ESD Suppressor

Type: **EXC24CS**



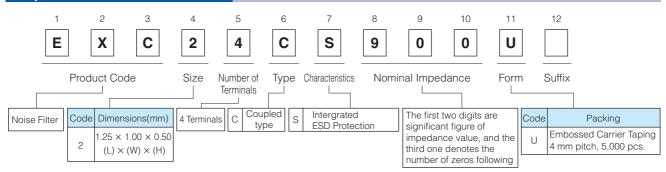
Features

- ◆ Provides EMI Filtering and ESD Potection (L 1.25 mm×W 1.00 mm×H 0.50 mm)
- ESD and noise suppression of high-speed differential transmission lines with little influence of waveform rounding on signal transmission
- High Common mode attenuation in the range between 700 MHz and 1 GHz (RF band)
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

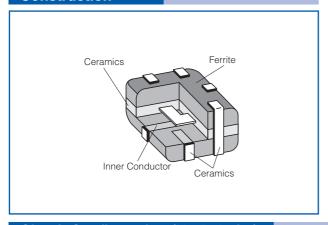
Recommended Applications

- Smartphones, Tablet PCs and DSC
- ESD and noise suppression of high-speed differential data lines such as MIPI and USB

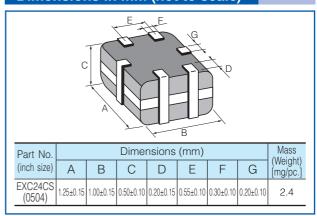
Explanation of Part Numbers



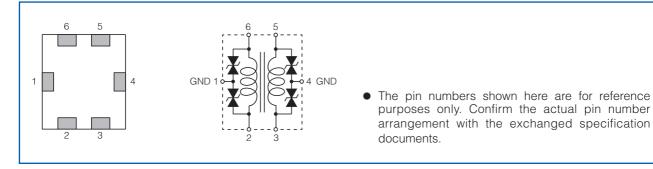
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)

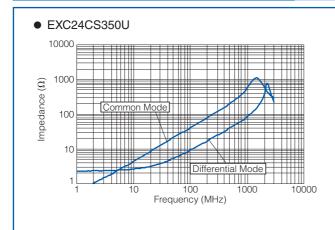


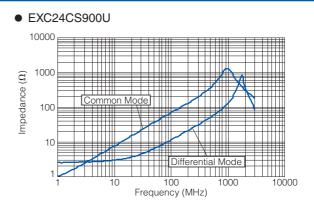
Ratings

Part Number	Impedance	e (Ω) at 100 MHz	Rated Voltage	Rated Current	DC Resistance
r art ivuilibei	Common Mode Dit		(V DC)	(mA DC)	(Ω) max.
EXC24CS350U	35 Ω±30 %	15 Ω max.	5	100	2.0
EXC24CS900U	90 Ω±20 %	20 Ω max.	5	100	3.0

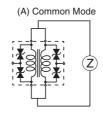
Category Temperature Range −40 °C to +85 °C

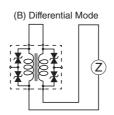
Impedance Characteristics (Typical)



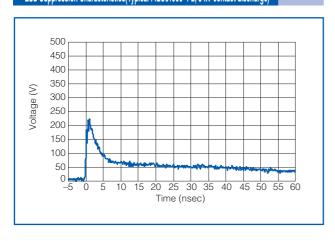


Measurement Circuit

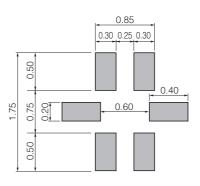




ESD Suppression Characteristics(Typical: IEC61000-4-2, 8 kV contact discharge)



Recommended Land Pattern Design in mm (not to scale)



■ As for Packaging Methods, Soldering Conditions and Safety Precautions, Please see Data Files

Common mode Noise Filter Array with ESD Suppressor

Type: **EXC18CS**



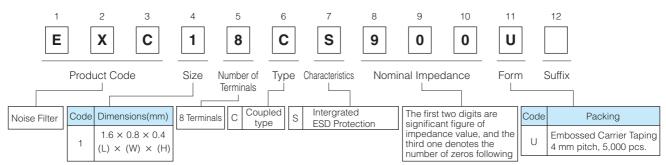
Features

- Provides EMI Filtering and ESD Potection (L 1.6 mm×W 0.8 mm×H 0.4 mm)
- ESD and noise suppression of high-speed differential transmission lines with little influence of waveform rounding on signal transmission
- High Common mode attenuation in the range between 700 MHz and 1 GHz (RF band)
- Strong multilayer/sintered structure, excellent reflow resistance and high mounting reliability
- Lead, halogen and antimony-free
- RoHS compliant

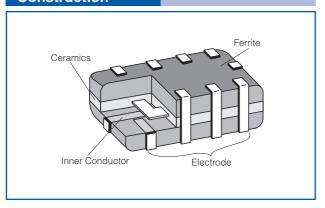
Recommended Applications

- Smartphones, Tablet PCs and DSC
- ESD and noise suppression of high-speed differential data lines such as MIPI and USB

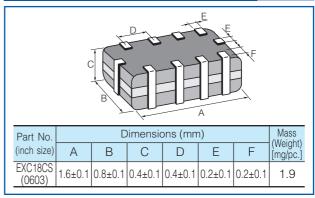




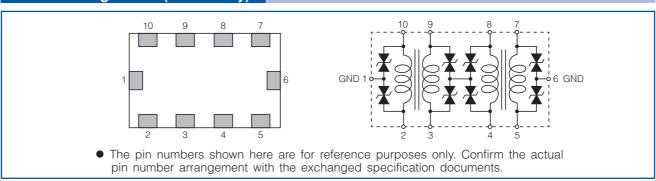
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)

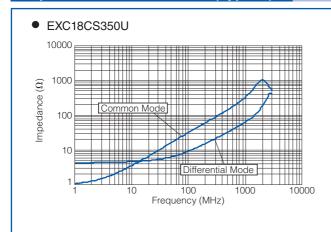


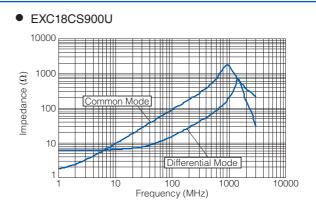
R	ati	n	gs

Part Number	Impedance	e (Ω) at 100 MHz	Rated Voltage	Rated Current	DC Resistance
rantinumber	Common Mode	Differential Mode	(V DC)	(mA DC)	(Ω)
EXC18CS350U	35 Ω±30 %	15 Ω max.	5	100	1.8±30 %
EXC18CS900U	EXC18CS900U 90 Ω±20 %		5	100	3.0±30 %

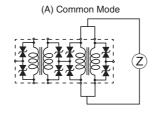
• Category Temperature Range -40 °C to +85 °C

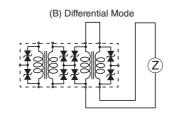
Impedance Characteristics (Typical)



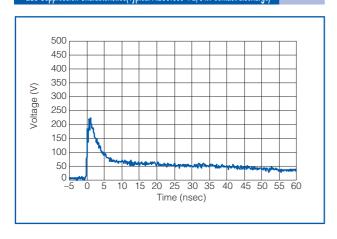


Measurement Circuit

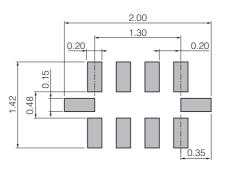




ESD Suppression Characteristics(Typical: IEC61000-4-2, 8 kV contact discharge



Recommended Land Pattern Design in mm (not to scale)



■ As for Packaging Methods, Soldering Conditions and Safety Precautions, Please see Data Files

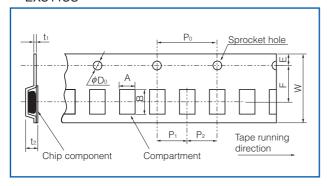
Common mode Noise Filters with ESD Suppressor

Packaging Methods (Taping)

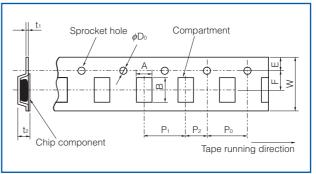
Standard Quantity

Part Number	Size (inch)	Type	Kind of Taping	Pitch (P ₁)	Quantity
EXC14CS	0302	Single	nglo		10,000 pcs./reel
EXC24CS	0504		Embossed Carrier Taping	1 mm	5,000 pcs./reel
EXC18CS	0603	Array		4 mm	

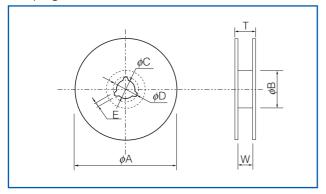
Embossed Carrier Taping EXC14CS



Embossed Carrier Taping EXC18CS, EXC24CS



Taping Reel



Embossed Carrier Taping

(mm)

Part Number	А	В	W	F	Е	P ₁	P ₂	P ₀	φDo	t ₁	t2
EXC14CS	0.75±0.10	0.95±0.10	8.0±0.2	3.50±0.05	1.75±0.10	2.0±0.1	2.0±0.1	4.0±0.1	1.5+0.1	0.25±0.05	0.85±0.15
EXC18CS	1.00±0.10	1.80±0.10	00.00	25.01	1.75±0.10	4.0±0.1	2.0±0.1	4.0±0.1	1.5+0.1	0.05.0.05	0.50±0.05
EXC24CS	1.20±0.15	1.45±0.15	0.0±0.2	3.5±0.1						0.25±0.05	0.90±0.15

Taping Reel

Standard Reel Dimensions

(mm)

Part Number	φA	φB	φC	φD	Е	W	Т
EXC14CS EXC18CS EXC24CS	180.0±3.0	60.0±1.0	13.0±0.5	21.0±0.8	2.0±0.5	9.0±0.3	11.4±1.5

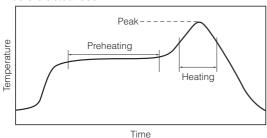


Common mode Noise Filters with ESD Suppressor

Recommended Soldering Conditions

Recommendations and precautions are described below

- Recommended soldering conditions for reflow
- · Reflow soldering shall be performed a maximum of two times.
- Please contact us for additional information when used in conditions other than those specified.
- Please measure the temperature of the terminals and study every kind of solder and printed circuit board for solderability before actual use.



For soldering (Example: Sn-37Pb)

	Temperature	Time
Preheating	140 °C to 160 °C	60 s to 120 s
Main heating	Above 200 °C	30 s to 40 s
Peak	235 ± 10 °C	max. 10 s

For lead-free soldering (Example: Sn/3Ag/0.5Cu)

	Temperature	Time
Preheating	150 °C to 170 °C	60 s to 120 s
Main heating	Above 230 °C	30 s to 40 s
Peak	max. 260 °C	max. 10 s

- Flow soldering
- · We do not recommend flow soldering, because flow soldering may cause bridges between the electrodes.
- <Repair with hand soldering>
- Preheat with a blast of hot air or similar method. Use a soldering iron with a tip temperature of 350 °C or less. Solder each electrode for 3 seconds or less.
- Never touch this product with the tip of a soldering iron.



2 mode Noise Filters

Type: **EXC14CP**

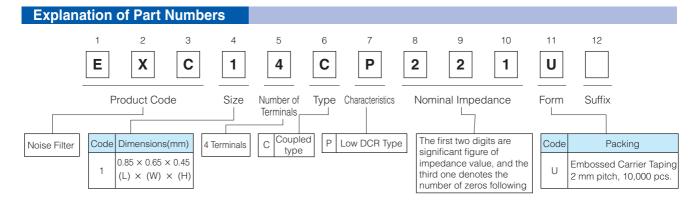


Features

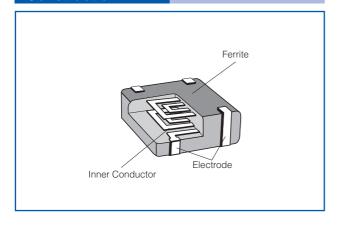
- Small size and low-profile: 0302 inch size (L 0.85 mm×W 0.65 mm×H 0.45 mm)
- Burst/radiation noise filtering for audio circuits
- The optimally magnetic-coupled ferrite beads allow for the filtering of both common and normal mode noises
- The strong multi-layer structure provides high resistance to reflow soldering heat and a high mounting reliability
- Lead, halogen, and antimony free
- RoHS compliant

Recommended Applications

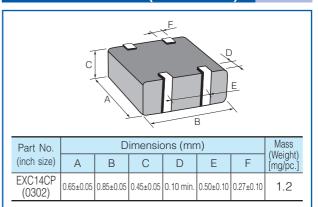
- Smart phones, Tablet PCs, DSC and Portable Music Player
- Noise suppression of burst noise of Receiver/Microphone and D-class power amplifier



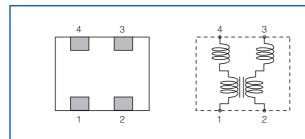
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)



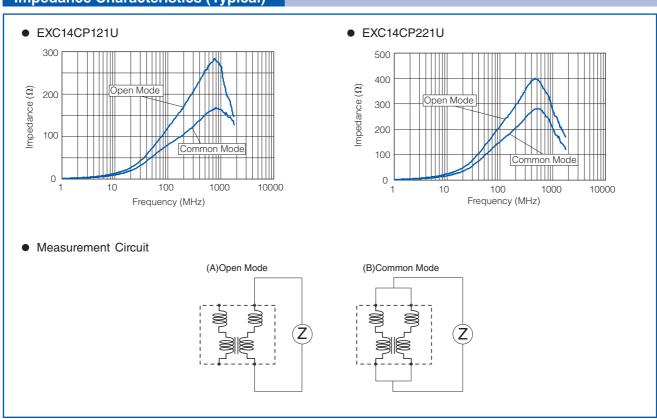
 The pin numbers shown here are for reference purposes only. Confirm the actual pin number arrangement with the exchanged specification documents.

Ratings

Part Number	Impedanc	e(Ω) at 100 MHz	Rated Voltage	Rated Current	DC Resistance	
raitivuilibei	Open mode	Common mode	(V DC)	(mA DC)	(Ω) max.	
EXC14CP121U	120 Ω±30 %	75 Ω±25 %	5	300	0.5	
EXC14CP221U	220 Ω±30 %	140 Ω±25 %	5	200	0.7	

• Category Temperature Range -40 °C to +85 °C

Impedance Characteristics (Typical)



■ As for Packaging Methods, Land Pattern, Soldering Conditions and Safety Precautions,
Please see Data Files



2 mode Noise Filters

Type: EXC24CB/CP EXC24CN

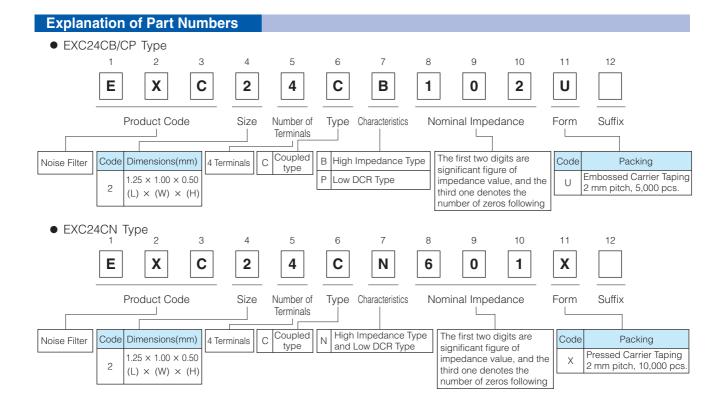


Features

- Burst/radiation noise filtering for audio circuits
- The optimally magnetic-coupled ferrite beads allow for the filtering of both common and normal mode noises
- The strong multi-layer structure provides high resistance to reflow soldering heat and a high mounting reliability
- Magnetic shield type
- ullet High Impedance : 220 to 1 k Ω (EXC24CB type)
- Low Resistance Value : 0.4 Ω max. (EXC24CP type)
- High Impedance : 600 Ω , Low Resistance Value : 0.9 Ω max. (EXC24CN type)
- RoHS compliant

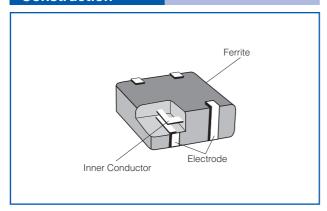
Recommended Applications

- Smart phones, Tablet PCs, DSC and Portable Music Player
- Noise suppression of burst noise of Receiver/Microphone and D-class power amplifier

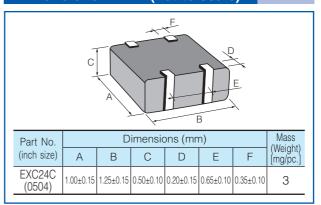


Panasonic

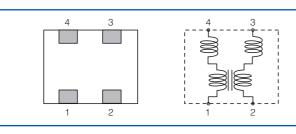
Construction



Dimensions in mm (not to scale)



Circuit Configuration (No Polarity)



• The pin numbers shown here are for reference purposes only. Confirm the actual pin number arrangement with the exchanged specification documents.

Ratings

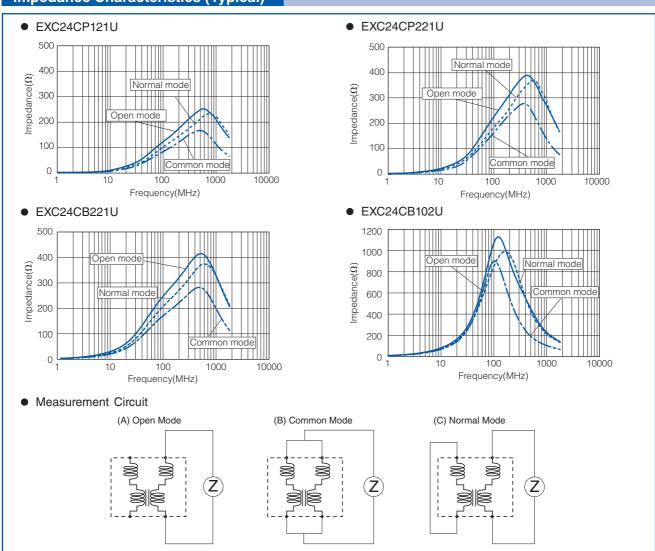
Part Number	Impedance (0 (Ω) at 100 MHz	Impedance (Open mode) (Ω) at 100 MHz Tolerance(%)		Rated Current (mA DC)	DC Resistance (Ω) max.
EXC24CP121U	120			500	0.3
EXC24CP221U	220	. 05	E	350	0.4
EXC24CB221U	220	±25	5	100	0.7
EXC24CB102U	1000			50	1.5

Part Number	Impedance (Co	ommon mode)	Rated Voltage	Rated Current	DC Resistance
	(Ω) at 100 MHz	Tolerance(%)	(V DC)	(mA DC)	(Ω) max.
EXC24CN601X	600	±25	5	200	0.9

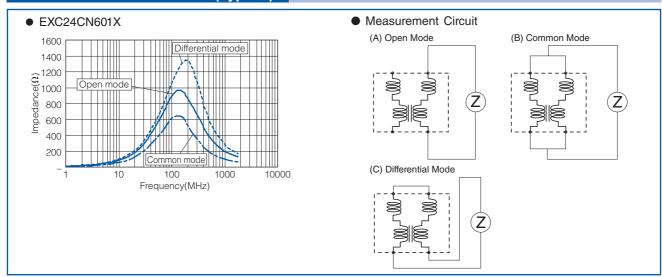
• Category Temperature Range -40 °C to +85 °C

Panasonic

Impedance Characteristics (Typical)



Attenuation Characteristics (Typical)



■ As for Packaging Methods, Land Pattern, Soldering Conditions and Safety Precautions, Please see Data Files

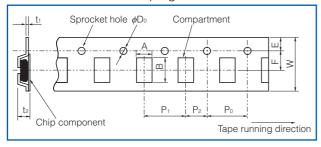


Packaging Methods (Taping)

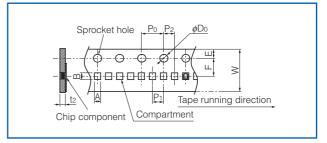
Standard Quantity

Part Number	Size (inch)	Kind of Taping	Pitch (P₁)	Quantity
EXC14CP□□□U	0302	Embassed Carrier Taning	2 mm	10,000 pcs./reel
EXC24CP/CB□□□U	0504	Embossed Carrier Taping	4 mm	5,000 pcs./reel
EXC24CN□□□X	0504	Pressed Carrier Taping	2 mm	10,000 pcs./reel

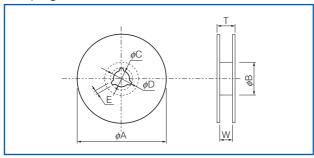
• Embossed Carrier Taping



Pressed Carrier Taping



• Taping Reel



• Embossed Carrier Dimensions

(mm)

Part Number	А	В	W	F	Е	P ₁	P ₂	P ₀	ϕD_0	t ₁	t ₂
EXC14CP	0.75±0.10	0.95±0.10	8.0±0.2	3.50±0.05	1.75±0.10	2.0±0.1	2.0±0.1	4.0±0.1	1.5+0.1	0.25±0.05	0.85±0.15
EXC24CP/CB	1.20±0.15	1.45±0.15	8.0±0.2	3.5±0.1	1.75±0.10	4.0±0.1	2.0±0.1	4.0±0.1	1.5+0.1	0.25±0.05	0.90±0.15

Pressed Carrier Dimensions

(mm)

Part Number	А	В	W	F	Е	P ₁	P ₂	P ₀	ϕD_0	t ₂
EXC24CN	1.14±0.10	1.38±0.15	8.0±0.2	3.5±0.1	1.75±0.10	2.0±0.1	2.0±0.1	4.0±0.1	1.5+0.1	0.68±0.10

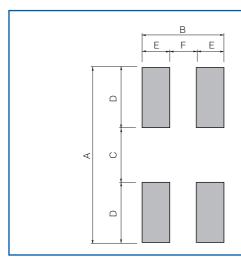
Standard Reel Dimensions

(mm)

Part Number	φA	ϕ B	φC	ϕ D	Е	W	Т
EXC14C/EXC24C	180.0±3.0	60.0±1.0	13.0±0.5	21.0±0.8	2.0±0.5	9.0±0.3	11.4±1.5



Recommended Land Pattern Design

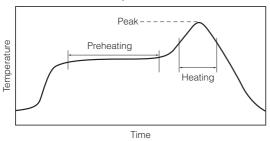


Part	Dimension (mm)					
Number	А	В	С	D	Е	F
EXC14CP	0.80 to 1.00	0.80	0.30	0.25 to 0.35	0.30	0.20
EXC24CP EXC24CB EXC24CN	1.50 to 1.90	1.10	0.50	0.50 to 0.70	0.40	0.30

Recommended Soldering Conditions

Recommendations and precautions are described below.

- Recommended soldering conditions for reflow
- · Reflow soldering shall be performed a maximum of two times.
- · Please contact us for additional information when used in conditions other than those specified.
- Please measure the temperature of the terminals and study every kind of solder and printed circuit board for solderability before actual use.



For soldering (Example: Sn-37Pb)

	Temperature	Time
Preheating	140 °C to 160 °C	60 s to 120 s
Main heating	Above 200 °C	30 s to 40 s
Peak	235 ± 10 °C	max. 10 s

For lead-free soldering (Example: Sn/3Ag/0.5Cu)

	Temperature	Time
Preheating	150 °C to 170 °C	60 s to 120 s
Main heating	Above 230 °C	30 s to 40 s
Peak	max. 260 °C	max. 10 s

- Flow soldering
- · We do not recommend flow soldering, because flow soldering may cause bridges between the electrodes.

<Repair with hand soldering>

- Preheat with a blast of hot air or similar method. Use a soldering iron with a tip temperature of 350 °C or less. Solder each electrode for 3 seconds or less.
- Never touch this product with the tip of a soldering iron.

Panasonic Common mode Noise Filters/Common mode Noise Filters with ESD Suppressor/2 mode Noise Filters

Perfomance Performance Perf						
Test Item	Performance Requirements	Test Conditions				
Resistance	Within Specified Tolerance	25 °C				
Overload	_	Rated Voltage				
Resistance to Soldering Heat	±30 % (Impedance Change)	260 °C, 10 s				
Rapid Change of Temperature	±30 % (Impedance Change)	-40 °C (30 min.) / +85 °C (30 min.), 200 cycles				
High Temperature Exposure	±30 % (Impedance Change)	85 °C, 500 h				
Damp Heat, Steady State	±30 % (Impedance Change)	60 °C, 95 %RH, 500 h				
Load Life in Humidity	±30 % (Impedance Change)	60 °C, 95 %RH, Rated Current, 500 h				

Panasonic Common mode Noise Filters/Common mode Noise Filters with ESD Suppressor/2 mode Noise Filters

Safety Precautions

(Common mode Noise Filters/Array, Common mode Noise Filters/Array with ESD Suppressor, 2 mode Noise Filters)

The following are precautions for individual products. Please also refer to the common precautions for EMC Components in this catalog

- 1. Use rosin-based flux or halogen-free flux.
- 2. For cleaning, use an alcohol-based cleaning agent. Before using any other type, consult with our sales person in advance.
- 3. Do not apply shock to Common mode Noise Filters and 2 mode Noise Filters (hereafter called the filters) or pinch them with a hard tool (e.g. pliers and tweezers). Otherwise, their bodies may be chipped, affecting their performance. Excessive mechanical stress may damage the filters. Handle with care.
- 4. Store the filters in a location with a temperature ranging from -5 °C to +40 °C and a relative humidity of 40 % to 60 %, where there are no rapid changes in temperature or humidity.
- 5. Use the filters within a year from the date of arrival at your company, provided that they remain packed as they were when

Panasonic

ESD Suppressor

Type: **EZAEG** EZAEG2A, 3A



Features

- ESD protection of high-speed data lines
- Low capacitance 0.05 pF: 1005(0402) size

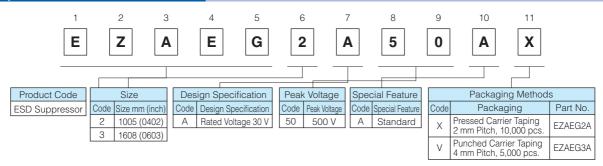
0.10 pF: 1608(0603) size

- Good ESD suppression characteristics
- Good ESD withstanding
- RoHS compliant

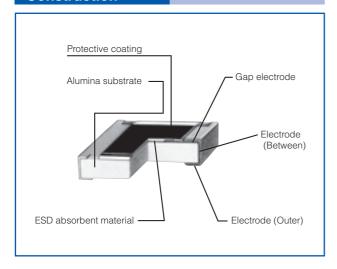
Recommended Applications

- Smart phones, Mobile phones, RF Modules, NFC and GPS
- ESD suppresion of high-speed differential data line such as Antena circuit, HDMI, SATA, USB, Display Port

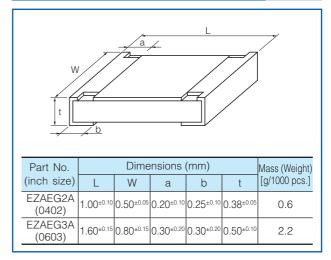
Explanation of Part Numbers



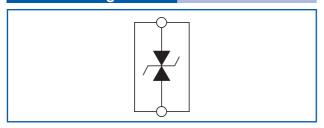
Construction



Dimensions in mm (not to scale)



Circuit Configuration



Ratings

Part Number (inch size)	Capacitance ⁽¹⁾	Rated Voltage	Category Temperature Range
EZAEG2A50AX (0402)	0.05 ^{+0.05} _{-0.04} pF	30 V max.	−55 to +125 °C
EZAEG3A50AV (0603)	0.10 ^{+0.10} _{-0.08} pF	30 Villax.	-55 10 +125 C

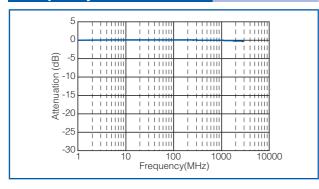
⁽¹⁾ Capacitance = The capacitance value shall be measured under the conditions specified below.

Frequency: 1 MHz±10 %, Voltage: 1 Vrms±0.2 Vrms, Temperature: 25 °C±2 °C

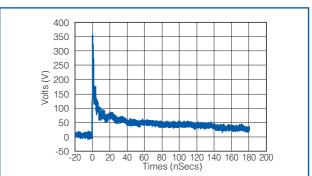
Perfomance

Test Item	Performance Requirements	Test Conditions
Peak Voltage	500 V max.	IEC61000-4-2, contact discharge 8 kV, Peak voltage value
Clamping Voltage	100 V max.	IEC61000-4-2, contact discharge 8 kV, voltage at 30 ns after initiation of pulse
Leakage Current	1 μA max.	Current at Rated voltage (DC 30 V)
ESD withstanding	Leakage current 10 µA max.	IEC61000-4-2, contact discharge 8 kV, +/- 10 times
Rapid Change of Temperature	Leakage current 10 µA max.	-55 °C (30 min.) /+125 °C (30 min.), 100 cycles
Load Life in Humidity	Leakage current 10 µA max.	60 °C, 90% to 95%RH, Rated voltage, 1000 h
Endurance at 85 °C	Leakage current 10 µA max.	85 °C, Rated voltage, 1000 h
Resistance to Soldering Heat	Leakage current 10 µA max.	270 °C, 10 s

Frequency Characteristics

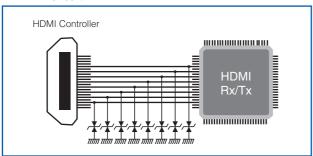


ESD Suppression Voltage Waveform

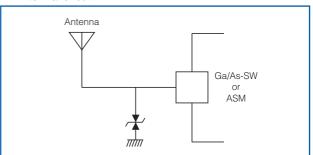


Typical Circuits Requiring Protection

• HDMI circuit

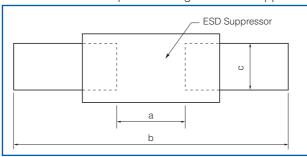


Antenna circuit



Recommended Land Pattern

Recommended land pattern design for ESD Suppressor is shown below.



Part Number	Di	Dimensions (mm)		
(inch size)	а	b	С	
EZAEG2A (0402)	0.5 to 0.6	1.4 to 1.6	0.4 to 0.6	
EZAEG3A (0603)	0.7 to 0.9	2.0 to 2.2	0.8 to 1.0	

■ As for Packaging Methods, Soldering Conditions and Safety Precautions,

Please see Data Files

Panasonic

ESD Suppressor

Type: **EZAEG** EZAEG1N, 2N



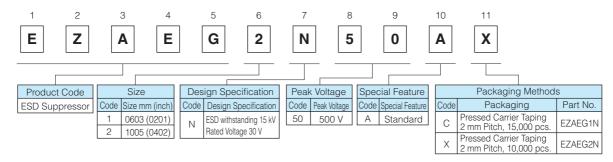
Features

- Good ESD withstanding (IEC61000-4-2 15 kV contact/air Discharge)
- ESD protection of high-speed data lines
- Low capacitance 0.04 pF : 0603(0201) size
 - 0.05 pF: 1005(0402) size
- Good ESD suppression characteristics
- RoHS compliant

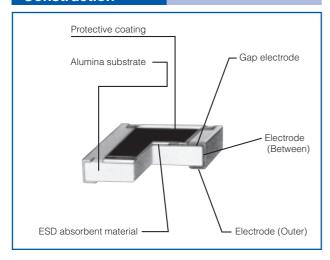
Recommended Applications

- Smart phones, Mobile phones, RF Modules, NFC and GPS
- ESD suppresion of high-speed differential data line such as Antena circuit, HDMI, SATA, USB, Display Port

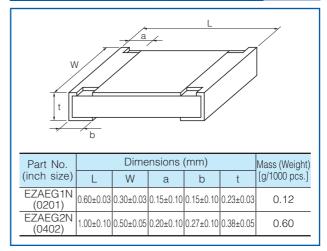
Explanation of Part Numbers



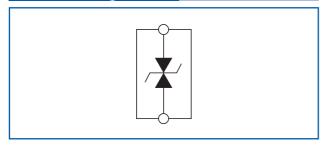
Construction



Dimensions in mm (not to scale)



Circuit Configuration





Ratings

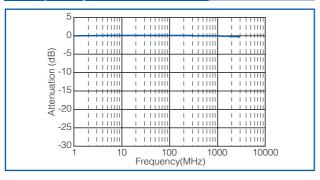
Part Number (inch size)	Capacitance ⁽¹⁾	Rated Voltage	Category Temperature Range
EZAEG1N50AC (0201)	0.04 ^{+0.04} _{-0.03} pF	30 V max.	−55 to +125 °C
EZAEG2N50AX (0402)	0.05 ^{+0.05} _{-0.04} pF	30 V IIIax.	-55 to +125 C

⁽¹⁾ Capacitance = The capacitance value shall be measured under the conditions specified below.

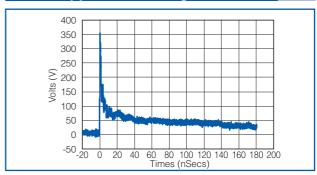
Frequency: 1 MHz±10 %, Voltage: 1 Vrms±0.2 Vrms, Temperature: 25 °C±2 °C

Perfomance		
Test Item	Performance Requirements	Test Conditions
Peak Voltage	500 V max.	IEC61000-4-2, contact discharge 8 kV, Peak voltage value
Clamping Voltage	100 V max.	IEC61000-4-2, contact discharge 8 kV, voltage at 30 ns after initiation of pulse
Leakage Current	1 μA max.	Current at Rated voltage (DC 30 V)
ESD withstanding	Leakage current 10 µA max.	IEC61000-4-2, contact discharge 15 kV or air discharge 15 kV, +/- 50 times
Rapid Change of Temperature	Leakage current 10 µA max.	-55 °C (30 min.) /+125 °C (30 min.), 100 cycles
Load Life in Humidity	Leakage current 10 µA max.	60 °C, 90% to 95%RH, Rated voltage, 1000 h
Endurance at 85 °C	Leakage current 10 µA max.	85 °C, Rated voltage, 1000 h
Resistance to Soldering Heat	Leakage current 10 µA max.	270 °C, 10 s

Frequency Characteristics

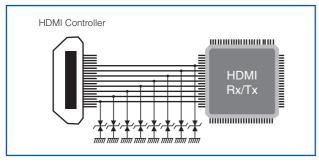


ESD Suppression Voltage Waveform

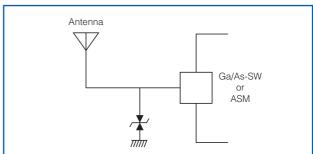


Typical Circuits Requiring Protection

• HDMI circuit

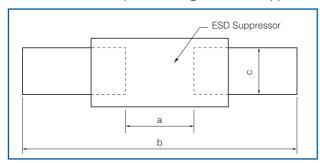


Antenna circuit



Recommended Land Pattern

Recommended land pattern design for ESD Suppressor is shown below.



Part Number	Dimensions (mm)			
(inch size)	а	b	С	
EZAEG1N (0201)	0.3 to 0.4	0.8 to 0.9	0.25 to 0.35	
EZAEG2N (0402)	0.5 to 0.6	1.4 to 1.6	0.40 to 0.60	

■ As for Packaging Methods, Soldering Conditions and Safety Precautions,

Please see Data Files



ESD Suppressor Array

Type: **EZAEGCA**



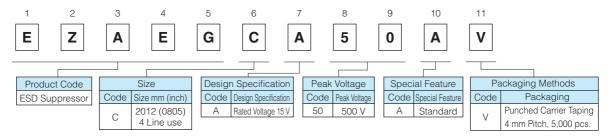
Features

- 4 ESD suppressors in one package
- ESD protection of high-speed data lines
- Low capacitance (0.25 pF)
- Good ESD suppression characteristics
- Good ESD withstanding
- RoHS compliant

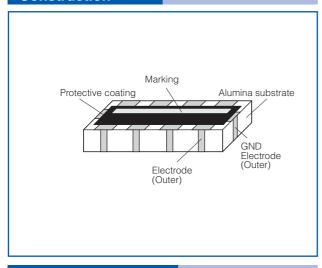
Recommended Applications

- AV equipment (LCD-TV, DVD/Blu-ray drives), Information equipment (PCs, HDD,)
- ESD suppresion of high-speed differential data line such as USB3.0, HDMI, Display Port

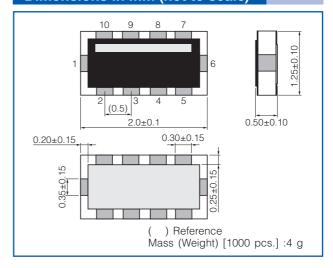
Explanation of Part Numbers



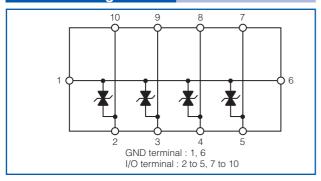
Construction



Dimensions in mm (not to scale)



Circuit Configuration





Ratings

Part Number (inch size)	Capacitance ⁽¹⁾	Rated Voltage ⁽²⁾	Rated Current ⁽³⁾	Category Temperature Range
EZAEGCA50AV (0805)	0.25 ^{+0.05} _{-0.10} pF	15 V max.	100 mA max.	−55 to +125 °C

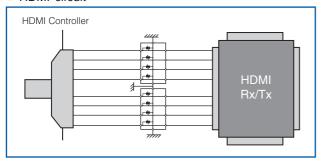
⁽¹⁾ Capacitance = The capacitance value shall be measured under the conditions specified below. Frequency: 1 MHz±10 %, Voltage: 1 Vrms±0.2 Vrms, Temperature: 25 °C±2 °C (2) Rated voltage between I/O terminal and GND.

Perfomance

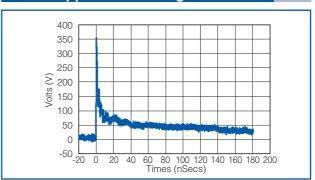
Test Item	Performance Requirements	Test Conditions
Peak Voltage	500 V max.	IEC61000-4-2, contact discharge 8 kV, Peak voltage value
Clamping Voltage	100 V max.	IEC61000-4-2, contact discharge 8 kV, voltage at 30 ns after initiation of pulse
Leakage Current	1 μA max.	Current at Rated voltage (DC 15 V)
ESD withstanding	Leakage current 10 µA max.	IEC61000-4-2, contact discharge 8 kV, +/- 10 times
Rapid Change of Temperature	Leakage current 10 µA max.	-55 °C (30 min.) /+125 °C (30 min.), 100 cycles
Load Life in Humidity	Leakage current 10 µA max.	60 °C, 90% to 95%RH, Rated voltage, 1000 h
Endurance at 85 °C	Leakage current 10 µA max.	85 °C, Rated voltage, 1000 h
Resistance to Soldering Heat	Leakage current 10 µA max.	270 °C, 10 s

Typical Circuits Requiring Protection

HDMI circuit

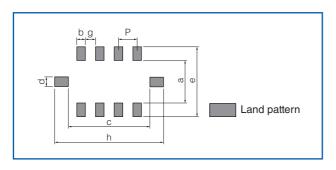


ESD Suppression Voltage Waveform



Recommended Land Pattern

Recommended land pattern design for ESD Suppressor Array is shown below.



	а	b	С	d
Dimensions (mm)	0.75	0.25	1.70	0.35
	е	h	g	Р
Dimensions (mm)	1.85	2.60	0.25	0.50

■ As for Packaging Methods, Soldering Conditions and Safety Precautions,

Please see Data Files

⁽³⁾ Rated current between input terminal and output terminal.

ESD Suppressor, High Withstanding Type

Type: **EZAEG**

EZAEG3W



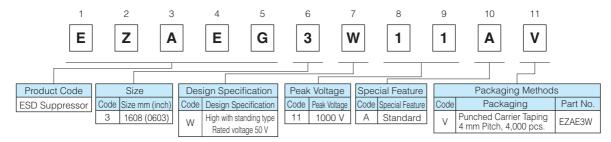
Features

- Excellent ESD withstanding (Conforms with automotive ESD standards (ISO10605, air discharge 25 kV))
- Low capacitance 0.10 pF: 1608 (0603) size
- High rated voltage (DC 50 V) contributes to reduce the risk of communication error
- AEC-Q200 qualified
- RoHS compliant

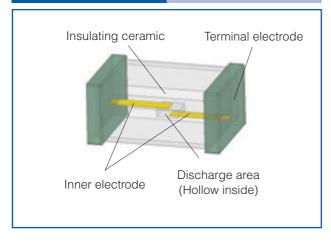
Recommended Applications

- High speed data line for automotive (CAN, Ethernet, USB, LVDS)
- Automotive Antenna
- Amusement eqipment

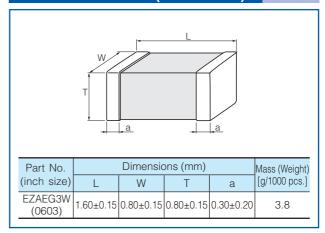
Explanation of Part Numbers



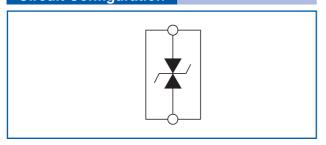
Construction



Dimensions in mm (not to scale)



Circuit Configuration



Panasonic ESD Suppressor, High Withstanding Type

Ratings

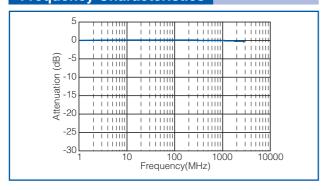
Part Number (inch size)	Capacitance ⁽¹⁾	Rated Voltage	Category Temperature Range
EZAEG3W11AV (0603)	0.10 ^{+0.10} / _{-0.08} pF	50 V max.	−55 to +125 °C

⁽¹⁾ Capacitance = The capacitance value shall be measured under the conditions specified below. Frequency: 1 MHz±10 %, Voltage: 1 Vrms±0.2 Vrms, Temperature: 25 °C±2 °C

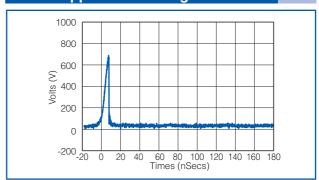
Perfomance

Test Item	Performance Requirements	Test Conditions
Peak Voltage	1000 V max.	ISO10605, air discharge 15 kV, Peak voltage value
Leakage Current	1 μA max.	Current at Rated voltage (DC 50 V)
ESD withstanding	Leakage current 10 µA max.	ISO10605, air discharge 25 kV, +/- 50 times
Rapid Change of Temperature	Leakage current 10 µA max.	-55 °C (30 min.)/+125 °C (30 min.), 100 cycles
Load Life in Humidity	Leakage current 10 µA max.	85 °C, 85%RH, Rated voltage, 1000 h
Endurance at 125 °C	Leakage current 10 µA max.	125 °C, Rated voltage, 1000 h
Resistance to Soldering Heat	Leakage current 10 µA max.	270 °C, 10 s

Frequency Characteristics

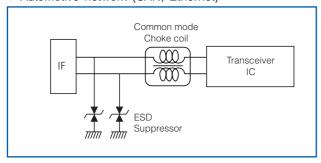


ESD Suppression Voltage Waveform

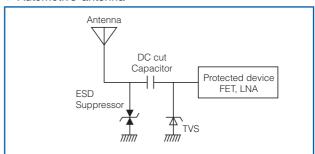


Typical Circuits Requiring Protection

Automotive network (CAN, Ethernet)

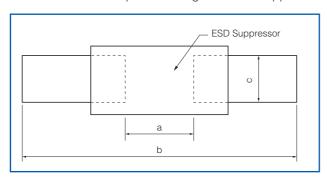


Automotive antenna



Recommended Land Pattern

Recommended land pattern design for ESD Suppressor is shown below.



Part Number	Dimensions (mm)			
(inch size)	а	b	С	
EZAEG3W (0603)	0.8 to 1.0	2.0 to 2.6	0.8 to 1.0	

■ As for Packaging Methods, Soldering Conditions and Safety Precautions,

Please see Data Files

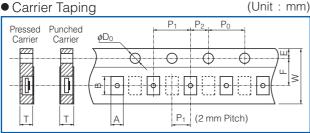


Packaging Methods (Taping)

Standard Quantity

Part Number	Size (inch)	Kind of Taping	Pitch (P ₁)	Quantity
EZAEG1N	0201	Drace of Corrier Tening 0 mm 15,0	15,000 pcs./reel	
EZAEG2A,2N	0402	Pressed Carrier Taping	2 mm	10,000 pcs./reel
EZAEG3A	0603			5,000 pcs./reel
EZAEG3W	0603	Punched Carrier Taping	4 mm	4,000 pcs./reel
EZAEGCA	0805			5,000 pcs./reel

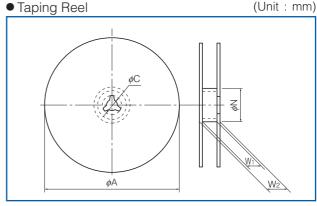
Carrier Taping



Part Number	Α	В	W	F	Е
EZAEG1N	0.38 ^{±0.05}	0.68 ^{±0.05}			
EZAEG2A,2N	0.70 ^{±0.05}	1.20 ^{±0.05}			
EZAEG3A	1.10 ^{±0.10}	1.90 ^{±0.10}	8.00 ^{±0.20}	3.50 ^{±0.05}	1.75 ^{±0.10}
EZAEG3W	0.91 ^{±0.10}	1.82 ^{±0.10}			
EZAEGCA	1.55 ^{±0.15}	2.30 ^{±0.20}			

Part Number	P ₁	P ₂	Po	φ D₀	T
EZAEG1N	2.00 ^{±0.10}				0.42 ^{±0.05}
EZAEG2A,2N	2.00	2.00 ^{±0.05}	4.00 ^{±0.10}	1.50+0.10	0.60 ^{±0.05}
EZAEG3A	4.00 ^{±0.10}				0.70 ^{±0.05}
EZAEG3W					1.08 ^{±0.10}
EZAEGCA					0.85 ^{±0.05}

Taping Reel

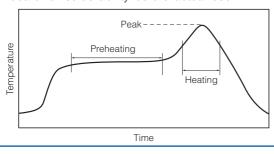


Part Number	φA	φN	φC	W ₁	W ₂
EZAEG1N					
EZAEG2A,2N					
EZAEG3A	180.0-1.5	60.0+1.0	13.0 ^{±0.2}	9.0+1.0	11.4 ^{±1.0}
EZAEG3W					
EZAEGCA					

Recommended Soldering Conditions

Recommendations and precautions are described below

- Recommended soldering conditions for reflow
- Reflow soldering shall be performed a maximum of two times.
- Please contact us for additional information when used in conditions other than those specified.
- Please measure the temperature of the terminals and study every kind of solder and printed circuit board for solderability before actual use.



For soldering (Example: Sn/Pb)

	Temperature	Time
Preheating	140 °C to 160 °C	60 s to 120 s
Main heating	Above 200 °C	30 s to 40 s
Peak	235 ± 5 °C	max. 10 s

For lead-free soldering (Example : Sn/Ag/Cu)

	Temperature	Time
Preheating	150 °C to 180 °C	60 s to 120 s
Main heating	Above 230 °C	30 s to 40 s
Peak	max. 260 °C	max. 10 s

The following are precautions for individual products. Please also refer to the common precautions for ESD Suppressor in this catalog.

- 1. If a large electric surge (especially, one which is larger than an ESD) is expected to be applied, be sure to test and confirm proper ESD Suppressor (hereafter called the suppressors) functionality when mounted on your board. When the applied load is more than the allowable rated power under normal load conditions, it may impair performance and/or the reliability of the suppressors. Never exceed the rated power. If the product will be used under these special conditions, be sure to contact a Panasonic representative first.
- 2. Do not use halogen-based or other high-activity flux. Otherwise, the residue may impair the suppressors' performance and/or reliability.
- 3. When soldering with a soldering iron, never touch the suppressors' bodies with the tip of the soldering iron. When using a soldering iron with a high temperature tip, finish soldering as quickly as possible (within three seconds at 350 °C max.).
- 4. Avoid excessive bending of printed circuit boards in order to protect the suppressors from abnormal stress.
- 5. Do not immerse the suppressors in solvent for a long time. Before using solvent, carefully check the effects of immersion.
- The suppressors, including the solderability, is guaranteed for a year from the date of arrival at your company, provided that they remain packed as they were when delivered and stored at a temperature of 5 °C to 35 °C and a relative humidity of 45 % to 85 %.

Multilayer Varistors (Automotive Grade)

Multilayer Varistor (Automotive Grade)

Series: EZJZ-M, EZJP-M



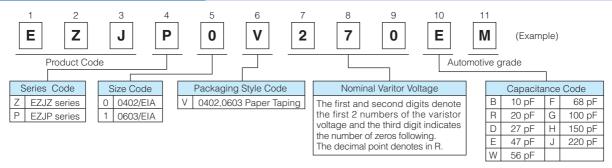
Features

- Excellent ESD suppression due to original advanced material technology
- Having large electrostatic resistance meeting IEC61000-4-2, ISO10605
- Having no polarity (bipolar) facilitated replacing Zener Diodes. Capable of replacing 2 Zener Diodes and 1 Capacitor.
- Lead-free plating terminal electrodes enabling great solderability
- Wide range of products is available by adopting multilayer structure, meeting various needs.
- AEC-Q200 qualified
- RoHS compliant

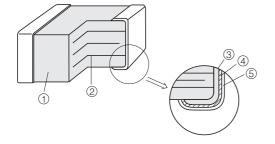
■ As for Packaging Methods, Handling Precautions

Please see Data Files



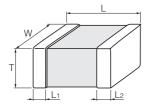


Construction



No.	Name		
1	Zinc oxide-based ceramics		
2	Internal e	electrode	
3		Substrate electrode	
4	Terminal electrode	Intermediate electrode	
(5)		External electrode	

Dimensions in mm (not to scale)



Size Code	Size(inch)	L	W	T	L1, L2
0	0402/EIA	1.00±0.05	0.50±0.05	0.50±0.05	0.2±0.1
1	0603/EIA	1.6±0.1	0.8±0.1	0.8±0.1	0.3±0.2

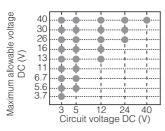
Panasonic

Multilayer Varistors (Automotive Grade)

Features

Wide variety of products is available by adopting multilayer construction, which achieved wide range of usage, such as application to DC voltage lines and signal lines.

Circuit voltage



Varistor voltage: 18 to 100 V [at 1m A]Capacitance: 10 to 220 pF max. [at 1M Hz]

Recommended Applications

- Engine ECU
- Various body ECU
- Communication line, such as CAN, LIN
- Audio, Navigation
- LED Light
- Control SW

Ratings	and C	haract	terist	ics

Size	Part No.	Maximum allowable	Nominal varistor	Capacitance (p	F)	Maximum peak current	Maximu	ım ESD			
0126	T attivo.	voltage DC (V)	voltage at 1m A (V)	at 1M Hz	at 1k Hz	at 8/20µs, 2 times (A)	IEC61000-4-2 150p F/ 330 Ω	ISO10605 330p F/ 2k Ω			
	EZJP0V180HM	11	18	150 max. [120 typ.]	140 typ.	10					
	EZJP0V220HM	13	22	150 max. [100 typ.]	116 typ.	10					
	EZJP0V270GM	18	27	100 max. [85 typ.]	100 typ.	10					
	EZJP0V270EM	18	27	47 max. [33 typ.]	37 typ.	4					
0402	EZJP0V270RM	18	27	20 max. [15 typ.]	16.5 typ.	2					
/EIA	EZJP0V270BM	18	27	10 max. [8 typ.]	10 typ.	_					
	EZJP0V330GM	25	33	100 max. [85 typ.]	100 typ.	10					
	EZJP0V420WM	30	42	56 max. [40 typ.]	45 typ.	6		Contact discharge			
	EZJP0V650DM	40	65	27 max. [22 typ.]	33 typ.	2					
	EZJP0V101BM	30	100	10 max. [8 typ.]	10 typ.	_					
	EZJP1V180JM	11	18	220 max. [180 typ.]	210 typ.	20	Contact				
	EZJP1V220JM	13	22	220 max. [160 typ.]	185 typ.	10	discharge				
	EZJP1V270GM	18	27	100 max. [85 typ.]	100 typ.	10	8k V	25k V			
	EZJP1V270EM	18	27	47 max. [33 typ.]	37 typ.	5	OK V	ZJK V			
	EZJP1V270RM	18	27	20 max. [15 typ.]	16.5 typ.	2					
	EZJP1V330GM	25	33	100 max. [85 typ.]	100 typ.	10					
0603	EZJP1V420FM	30	42	68 max. [55 typ.]	63 typ.	8					
/EIA	EZJP1V650DM	40	65	27 max. [22 typ.]	33 typ.	2					
	EZJZ1V180JM	11	18	220 max. [180 typ.]	210 typ.	20					
	EZJZ1V220JM	13	22	220 max. [160 typ.]	185 typ.	20					
	EZJZ1V270GM	16	27	100 max. [85 typ.]	100 typ.	20					
	EZJZ1V330GM	26	33	100 max. [85 typ.]	100 typ.	20					
	EZJZ1V420FM	30	42	68 max. [55 typ.]	63 typ.	15					
	EZJZ1V650DM	40	65	27 max. [22 typ.]	33 typ.	5					

● Operating Temperature Range : EZJP serie −55 to 150 °C EZJZ serie −55 to 125 °C

* Recommend soldering method: Reflow soldering

Maximum Allowable Voltage	Maximum DC Voltage that can be applied continuously within the operating temperature range
Varistor Voltage	Varistor starting voltage between terminals at DC 1 mA, also known as Breakdown voltage
Maximum Peak Current	Maximum current that can be withstood under the standard pulse 8/20 µs, 2 times based
Maximum ESD	Maximum voltage that can be withstood under ESD

Multilayer Varistors (Automotive Grade)

Varistor Characteristics and Equivalent Circuit

A Multilayer Varistor does not have an electrical polarity like zener diodes and is equivalent to total 3 pcs. of 2 zener diodes and 1 capacitor.

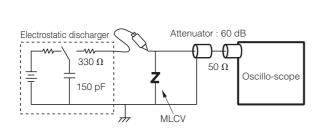
[Equivalent Circuit]

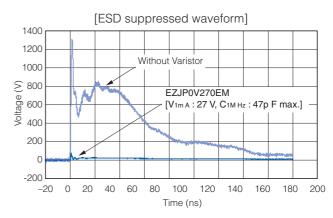


ESD Suppressive Effects

Typical effects of ESD suppression

Test conditions: IEC61000-4-2* Level 4 Contact discharge, 8k V



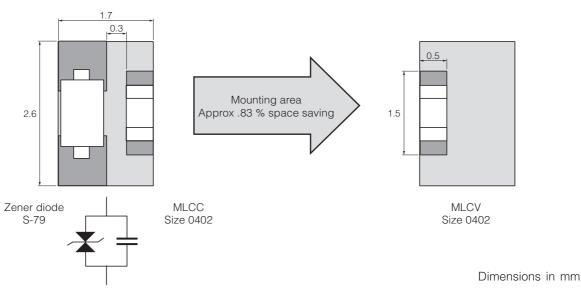


* IEC61000-4-2 ··· International Standard of the ESD testing method (HBM) for electronic equipment ability to withstand ESD generated from a human body. It sets 4 levels of severity

Severity	Level 1	Level 2	Level 3	Level 4
Contact discharge	2k V	4k V	6k V	8k V
Air discharge	2k V	4k V	8k V	15k V

Replacement of Zener diode

Replacing "Zener diode and Capacitor" with Multilayer Varistor saves both the mounting area and number of components used.





Multilayer Varistors (Automotive Grade)

Performance and Testing Methods

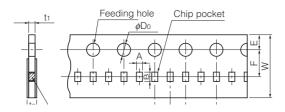
Characteristics	Specifications			Testing Method	d			
Standard test conditions				tics shall be measured u elative humidity : 85 % o	nder the following conditi	ions.		
Varistor voltage	To meet the specified value.	The Varistor voltage is the voltage (V_c ,or V_{cmA}) between both end terminals of a Varistor when specified current (CmA) is applied to it. The measurement shall be made as quickly as possible to avoid heating effects.						
Maximum allowable voltage	To meet the specified value.	The maximum DC voltage that can be applied continuously to a varistor.						
Capacitance	To meet the specified value.			e measured at the specifige 0.2 to 2 Vrms.	ed frequency, bias volta	ge 0 V,		
Maximum peak current	To meet the specified value.	when a stan	dard imp	nt measured (Varistor volulse current of plied twice with an interv	tage tolerance is within all of 5 minutes.	±10 %)		
Maximum ESD	To meet the specified value.	of its nomina negative pol	al value) w arity) base	hen exposed to ESD 10 ted on IEC61000-4-2, ISO	or voltage is within blow imes (five times for each plo605.	oositive		
Solder ability	To meet the specified value.	Solder Soldering flu Soldering te Period	Soldering flux : Ethanol solution of rosin (Concentration approx. 25 wt%) Soldering temp. : 230±5 °C					
Resistance to soldering heat	ΔVc / Vc : within ±10 %	After the immersion, leave the part for 24 ±2 hours under the standard condition, then evaluate its characteristics. Soldering conditions are specified below: Soldering conditions: 270 °C, 3 s / 260 °C, 10 s Soldering position: Immerse both terminal electrodes until they are completely into the soldering bath.						
Temperature cycling	Δ Vc / Vc : within ±10 %	the part for 2	24±2 hou	ycles stated below for sprs, then evaluate its char Temperature Max. Operating Temp.	pecified number of times acteristics. Period 30±3 min	, leave		
Gyeg			2	Ordinary temp.	3 min max.			
			3	Min. Operating Temp.	30±3 min			
			4	Ordinary temp.	3 min max.			
Vibration	ΔVc / Vc : within ±10 %	G force	quency ra	coldered on the testing book is 5 G ange: 10 to 2000 Hz: 20 min.: 12 cycles for 3 cou	ard shown in Fig.3. urses perpendicular each	other		
Mechanical Shock	ΔVc / Vc : within ±10 %	Charlesto	formation	: 50 G				
Biased Humidity	Δ Vc / Vc : within ±10 %	After conducting the test under the conditions specified below, leave the part 24±2 hours, then evaluate its characteristics.						
High temperature exposure (dry heat)	ΔVc / Vc : within ±10 %	24 ±2 hours Temp.	then eva : Ma: :age : Ma	aluate its characteristics.	specified below, leave the ure ±3 °C (Individually spe (Individually specified)			

Packaging Methods

Standard Packing Quantity

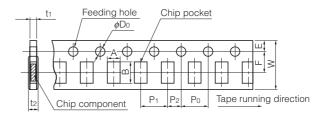
Series	Size Code	Thickness (mm)	Kind of Taping	Pitch (mm)	Q'ty (pcs./reel)
	0 (0402) 0.5 Dunahad Carrier Tarrier		Dunahad Carrier Taning	2	10,000
EZJZ, EZJP	1 (0603)	0.8	Punched Carrier Taping	4	4,000

• Pitch 2mm (Punched Carrier Taping) : Size 0402



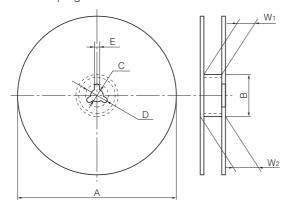
Sy	/mbol	А	В	W	F	Е	P ₁	P ₂	P ₀	ϕD_0	t ₁	t ₂
	Dim mm)	0.62 ±0.05	1.12 ±0.05	8.0 ±0.2	3.50 ±0.05	1.75 ±0.10	2.00 ±0.05	2.00 ±0.05	4.0 ±0.1	1.5 +0.1	0.7 max.	

• Pitch 4mm (Punched Carrier Taping) : Size 0603



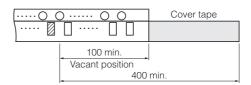
Symbol	Α	В	W	F	Е	P ₁	P ₂	P ₀	ϕD_0	t ₁	t ₂
Dim	1.0	1.8	8.0	3.50	1.75	4.0	2.00	4.0	1.5	1.1	1.4
(mm)	±0.1	±0.1	±0.2	±0.05	±0.10	±0.1	±0.05	±0.1	+0.1	max.	max.

• Reel for Taping

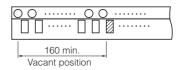


Symbol	А	В	С	D	Е	W_1	W ₂
Dima (mm)	φ180- [§]	φ60.0 ^{+1.0}	13.0±0.5	21.0±0.8	2.0±0.5	9.0+1.0	11.4±1.0

 Leader Part and Taped End Leader part



Tape end



Dimensions in mm

Multilayer Varistors, Chip Type (Automotive Grade)

Series: EZJZ-M, EZJP-M

Handling Precautions

∆Safety Precautions

Multilayer Varistors for Automotive (hereafter referred to as "Varistors") should be used for general purpose applications as countermeasures against ESD and noise found in vehicle electronics (Engine ECU and various body ECU, accessory equipment, etc.) equipment. When subjected to severe electrical, environmental, and/or mechanical stress beyond the specifications, as noted in the Ratings and Specified Conditions section, the Varistors' performance may be degraded, or become failure mode, such as short circuit mode and open-circuit mode.

If you use under the condition of short-circuit, heat generation of Varistors will occur by running large current due to application of voltage. There are possibilities of smoke emission, substrate burn-out, and, in the worst case, fire.

For products which require high safety levels, please carefully consider how a single malfunction can affect your product. In order to ensure the safety in the case of a single malfunction, please design products with fail-safe, such as setting up protecting circuits, etc.

- For the following applications and conditions, please contact us for additional specifications, which is not found in this document.
 - · When your application may have difficulty complying with the safety or handling precautions specified below.
 - · High-quality and high-reliability required devices that have possibility of causing hazardous conditions, such as death or injury (regardless of directly or indirectly), due to failure or malfunction of the product.
 - ① Aircraft and Aerospace Equipment (artificial satellite, rocket, etc.)
 - 2 Submarine Equipment (submarine repeating equipment, etc.)
 - 3 Transportation Equipment (airplanes, trains, ship, traffic signal controllers, etc.)
 - (4) Power Generation Control Equipment (atomic power, hydroelectric power, thermal power plant control system, etc.)
 - (5) Medical Equipment (life-support equipment, pacemakers, dialysis controllers, etc.)
 - (arge scale computer systems, etc.)
 - Telectric Heating Appliances, Combustion devices (gas fan heaters, oil fan heaters, etc.)
 - **8** Rotary Motion Equipment

 - 10 And any similar types of equipment

Confirmation of Rated Performance

The Varistors shall be operated within the specified rating/performance.

Applications exceeding the specifications may cause deteriorated performance and/or breakdown, resulting in degradation and/or smoking or ignition of products. The following are strictly observed.

- (1) The Varistors shall not be operated beyond the specified operating temperature range.
- (2) The Varistors shall not be operated in excess of the specified maximum allowable voltage.
- (3) The Varistors shall not be operated in the circuits to which surge current and ESD that exceeds the specified maximum peak current and maximum ESD.
- (4) Never use for AC power supply circuits.

2. The Varistors shall not be mounted near flammables.

Operating Conditions and Circuit Design

1. Circuit Design

1.1 Operating Temperature and Storage Temperature When operating a components-mounted circuit,

please be sure to observe the "Operating Temperature Range", written in delivery specifications. Storage temperature of PCB after mounting Varistors, which is not operated, should be within the specified "Storage Temperature Range" in the delivery specifications. Please remember not to use the product under the condition that exceeds the specified maximum temperature.

1.2 Operating Voltage

The Varistors shall not be operated in excess of the "Maximum allowable voltage". If the Varistors are operated beyond the specified Maximum allowable voltage, it may cause short and/or damage due to thermal run away.

The circuit that continuously applies high frequency and/or steep pulse voltage please examines the reliability of the Varistor even if it is used within a "Maximum allowable voltage". Also, it would be safer to check also the safety and reliability of your circuit.

1.3 Self-heating

The surface temperature of the Varistors shall be under the specified Maximum Operating Temperature in the Specifications including the temperature rise caused by self-heating. Check the temperature rise of the Varistor in your circuit.

1.4 Environmental Restrictions

The Varistors shall not be operated and/or stored under the following conditions.

- (1) Environmental conditions
 - (a) Under direct exposure to water or salt water
 - (b) Under conditions where water can condense and/or dew can form
 - (c) Under conditions containing corrosive gases such as hydrogen sulfide, sulfurous acid, chlorine and ammonia

(2) Mechanical conditions

The place where vibration or impact that exceeds specified conditions written in delivery specification is loaded.

2. Design of Printed Circuit Board

2.1 Selection of Printed Circuit Boards

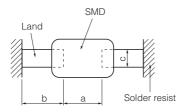
There is a possibility of performance deterioration by heat shock (temperature cycles), which causes cracks, from alumina substrate.

Please confirm that the substrate you use does not deteriorate the Varistors' quality.

2.2 Design of Land Pattern

(1) Recommended land dimensions are shown below. Use the proper amount of solder in order to prevent cracking. Using too much solder places excessive stress on the Varistors.

Recommended Land Dimensions



Unit (mm)

Size Code	Comp	onent	dimensions		h	_
(EIA)	L	W	T	a	D	C
0(0402)	1.0	0.5	0.5	0.4 to 0.5	0.4 to 0.5	0.4 to 0.5
1(0603)	1.6	0.8	0.8	0.8 to 1.0	0.6 to 0.8	0.6 to 0.8

(2) The land size shall be designed to have equal space, on both right and left side. If the amount of solder on the right land is different from that of the left land, the component may be cracked by stress since the side with a larger amount of solder solidifies later during cooling.

Recommended Amount of Solder



2.3 Utilization of Solder Resist

- Solder resist shall be utilized to equalize the amounts of solder on both sides.
- (2) Solder resist shall be used to divide the pattern for the following cases;
 - · Components are arranged closely.
 - The Varistor is mounted near a component with lead wires.
 - The Varistor is placed near a chassis.
 See the table below.

Prohibited Applications and Recommended Applications

Item	Prohibited applications	Improved applications by pattern division
Mixed mounting with a component with lead wires	The lead wire of a Component With lead wires	Solder resist
Arrangement near chassis	Chassis Solder (ground solder) Electrode pattern	Solder resist
Retro-fitting of component with lead wires	A lead wire of Retrofitted component iron	Solder resist
Lateral arrangement	Portion to be Excessively soldered Land	Solder resist

2.4 Component Layout

To prevent the crack of Varistors, place it on the position that could not easily be affected by the bending stress of substrate while going through procedures after mounting or handling.

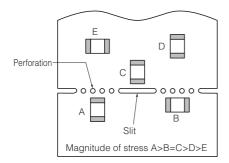
(1) To minimize mechanical stress caused by the warp or bending of a PC board, please follow the recommended Varistors' layout below.

Prohibited layout	Recommended layout
	Layout the Varistors sideways against the stressing direction.

Panasonic

Multilayer Varistors (Automotive Grade)

(2) The following layout is for your reference since mechanical stress near the dividing/breaking position of a PC board varies depending on the mounting position of the Varistors.



(3) The magnitude of mechanical stress applied to the Varistors when dividing the circuit board in descending order is as follows: push back < slit < V-groove < perforation. Also take into account the layout of the Varistors and the dividing/breaking method.

2.5 Mounting Density and Spaces

Intervals between components should not be too narrow to prevent the influence from solder bridges and solder balls. The space between components should be carefully determined.

Precautions for Assembly

1. Storage

- (1) The Varistors shall be stored between 5 to 40 °C and 20 to 70 % RH, not under severe conditions of high temperature and humidity.
- (2) If stored in a place where humidity, dust, or corrosive gasses (hydrogen sulfide, sulfurous acid, hydrogen chloride and ammonia, etc.) are contained, the solderability of terminals electrodes will be deteriorated.
 - In addition, storage in a place where the heat or direct sunlight exposure occurs will causes mounting problems due to deformation of tapes and reels and components and taping/reels sticking together.
- (3) Do not store components longer than 6 months. Check the solderability of products that have been stored for more than 6 months before use.

2. Adhesives for Mounting

- (1) The amount and viscosity of an adhesive for mounting shall be such that the adhesive will not flow off on the land during its curing.
- (2) If the amount of adhesive is insufficient for mounting, the Varistors may fall off after or during soldering.
- (3) Low-viscosity of the adhesive causes displacement of Varistors.

- (4) The heat-curing methods for adhesive are ultraviolet radiation, far-infrared radiation, and so on. In order to prevent the terminal electrodes of the Varistors from oxidizing, the curing shall be under the following conditions:
 - 160 °C max., for 2 minutes max.
- (5) Insufficient curing may cause the Varistors to fall off after or during soldering. In addition, insulation resistance between terminal electrodes may deteriorate due to moisture absorption. In order to prevent these problems, please observe proper curing conditions.

3. Chip Mounting Consideration

- (1) When mounting the Varistors components on a PC board, the Varistor bodies shall be free from excessive impact loads such as mechanical impact or stress due to the positioning, pushing force and displacement of vacuum nozzles during mounting.
- (2) Maintenance and inspection of the Chip Mounter must be performed regularly.
- (3) If the bottom dead center of the vacuum nozzle is too low, the Varistor will crack from excessive force during mounting.

Pease refer to the following precautions and recommendations.

- (a) Set and adjust the bottom dead center of the vacuum nozzles to the upper surface of the PC board after correcting the warp of the PC board.
- (b) Set the pushing force of the vacuum nozzle during mounting to 1 to 3 N in static load.
- (c) For double surface mounting, apply a supporting pin on the rear surface of the PC board to suppress the bending of the PC board in order to minimize the impact of the vacuum nozzles. Typical examples are shown in the table below.
- (d) Adjust the vacuum nozzles so that their bottom dead center during mounting is not too low.

Item	Prohibited mounting	Recommended mounting
Single surface mounting	Crack	The supporting pin does not necessarily have to be positioned beneath the Varistor.
Double surface mounting	Separation of solder Crack	Supporting

- (4) The closing dimensions of the positioning chucks shall be controlled. Maintenance and replacement of positioning chucks shall be performed regularly to prevent chipping or cracking of the Varistors caused by mechanical impact during positioning due to worn positioning chucks.
- (5) Maximum stroke of the nozzle shall be adjusted so that the maximum bending of PC board does not exceed 0.5 mm at 90 mm span. The PC board shall be supported by an adequate number of supporting pins.

4. Selection of Soldering Flux

Soldering flux may seriously affect the performance of the Varistors. Please confirm enough whether the soldering flux have an influence on performance of the Varistors or not, before using.

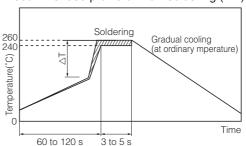
5. Soldering

5.1 Flow Soldering

When conducting flow soldering, stress from abrupt temperature change is applied to the Varistors, so the temperature, especially temperature of solder should be controlled very carefully. Varistors should not be subjected to abrupt temperature change because it causes occurrence of thermal cracks as a result of excessive thermal stress inside of the Varistors from flow soldering. You should be careful to temperature difference. Therefore it is essential that soldering process follow these recommended conditions.

- (1) Application of Soldering flux:
 - The soldering flux shall be applied to the mounted Varistors thinly and uniformly by foaming method.
- (2) Preheating:
 - Conduct sufficient pre-heating, and make sure that the temperature difference between solder and Varistors' surface is 150 °C or less.
- (3) Immersion into Soldering bath:
 The Varistors shall be immersed into a soldering bath of 240 to 260 °C for 3 to 5 seconds.
- (4) Gradual Cooling:
 - After soldering, avoid rapid cooling (forced cooling) and conduct gradual cooling, so that thermal cracks do not occur.
- (5) Flux Cleaning:
 - When the Varistors are immersed into a cleaning solvent, be sure that the surface temperatures of devices do not exceed 100 $^{\circ}$ C.
- (6) Performing flow soldering once under the conditions shown in the figure on the right "Recommended profile of Flow soldering (Ex.)" will not cause any problems. However, pay attention to the possible warp and bending of the PC board.

Recommended profile of Flow soldering (Ex.)



△T : Allowable temperature difference

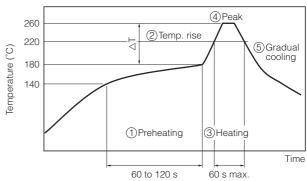
For products specified in individual specifications, avoid flow soldering.

5.2 Reflow Soldering

The reflow soldering temperature conditions are composed of temperature curves of Preheating, Temp. rise, Heating, Peak and Gradual cooling. Large temperature difference inside the Varistors caused by rapid heat application to the Varistors may lead to excessive thermal stresses, contributing to the thermal cracks. The Preheating temperature requires controlling with great care so that tombstone phenomenon may be prevented.

Item	Temperature	Period or Speed
① Preheating	140 to 180 °C	60 to 120 s
② Temp. rise	Preheating temp to Peak temp. 2 to 5 °C /s	
3 Heating	220 °C min.	60 s max.
4 Peak	260 °C max.	10 s max.
⑤ Gradual cooling	Peak temp. to 140 °C	1 to 4 °C /s

Recommended profile of Reflow soldering (Ex.)



 $\triangle T$: Allowable temperature difference $\triangle T \le 150$ °C

The rapid cooling (forced cooling) during Gradual cooling part should be avoided, because this may cause defects such as the thermal cracks, etc.

When the Varistors are immersed into a cleaning solvent, make sure that the surface temperatures of the devices do not exceed 100 °C.

Performing reflow soldering twice under the conditions shown in the figure above "Recommended profile of Reflow soldering (Ex.)" will not cause any problems. However, pay attention to the possible warp and bending of the PC board.

5.3 Hand Soldering

Hand soldering typically causes significant temperature change, which may induce excessive thermal stresses inside the Varistors, resulting in the thermal cracks, etc.

In order to prevent any defects, the following should be observed.

- · Control the temperature of the soldering tips with special care.
- Avoid the direct contact of soldering tips with the Varistors and/or terminal electrodes.
- · Do not reuse dismounted Varistors.
- (1) Condition 1 (with preheating)
 - (a) Soldering:

Use thread solder (ϕ 1 mm or below) which contains flux with low chlorine, developed for precision electronic equipment.

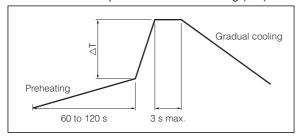
(b) Preheating:

Conduct sufficient Preheating, and make sure that the temperature difference between solder and Varistors' surface is 150 °C or less.

- (c) Temperature of Iron tip: 350 °C max. (The required amount of solder shall be melted in advance on the soldering tip.)
- (d) Gradual cooling:

After soldering, the Varistors shall be cooled gradually at room temperature.

Recommended profile of Hand soldering (Ex.)



ΔT : Allowable temperature difference ΔT≤150 °C

(2) Condition 2 (without preheating)

Hand soldering can be performed without preheating, by following the conditions below:

- (a) Soldering iron tip shall never directly touch the ceramic and terminal electrodes of the Varistors.
- (b) The lands are sufficiently preheated with a soldering iron tip before sliding the soldering iron tip to the terminal electrodes of the Varistors for soldering.

Conditions of Hand soldering without preheating

Item	Condition
Temperature of Iron tip	350 °C max.
Wattage	20 W max.
Shape of Iron tip	<i>\$</i> 3 mm max.
Soldering time with a soldering iron	3 s max.

6. Post Soldering Cleaning

6.1 Cleaning solvent

Soldering flux residue may remain on the PC board if cleaned with an inappropriate solvent. This may deteriorate the performance of Varistors, especially insulation resistance.

6.2 Cleaning conditions

Inappropriate cleaning conditions such as insufficient cleaning or excessive cleaning may impair the electrical characteristics and reliability of the Varistors

- (1) Insufficient cleaning can lead to:
 - (a) The halogen substance found in the residue of the soldering flux may cause the metal of terminal electrodes to corrode.
 - (b) The halogen substance found in the residue of the soldering flux on the surface of the Varistors may change resistance values.
 - (c) Water-soluble soldering flux may have more remarkable tendencies of (a) and (b) above compared to those of rosin soldering flux.
- (2) Excessive cleaning can lead to :
 - (a) When using ultrasonic cleaner, make sure that the output is not too large, so that the substrate will not resonate. The resonation causes the cracks in Varistors and/or solders, and deteriorates the strength of the terminal electrodes.

Please follow these conditions for Ultrasonic cleaning:

Ultrasonic wave output : 20 W/L max.
Ultrasonic wave frequency : 40 kHz max.
Ultrasonic wave cleaning time : 5 min. max.

6.3 Contamination of Cleaning solvent

Cleaning with contaminated cleaning solvent may cause the same results as that of insufficient cleaning due to the high density of liberated halogen.

7. Inspection Process

The pressure from measuring terminal pins might bend the PCB when implementing circuit inspection after mounting Varistors on PCB, and as a result, cracking may occur.

- (1) Mounted PC boards shall be supported by an adequate number of supporting pins on the back with bend settings of 90 mm span 0.5 mm max.
- (2) Confirm that the measuring pins have the right tip shape, are equal in height, have the right pressure and are set in the correct positions. The following figures are for your reference to avoid bending the PC board.

	Prohibited setting	Recommended setting
Bending of PC board	Check pin Separated, Crack	Check pin Supporting pin

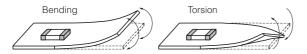
8. Protective Coating

When the surface of a PC board on which the Varistors have been mounted is coated with resin to protect against moisture and dust, it shall be confirmed that the protective coating does not affect the performance of Varistors.

- (1) Choose the material that does not emit the decomposition and/or reaction gas. The Gas may affect the composing members of the Varistors.
- (2) Shrinkage and expansion of resin coating when curing may apply stress to the Varistors and may lead to occurrence of cracks.

9. Dividing/Breaking of PC Boards

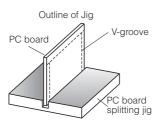
(1) Please be careful not to stress the substrate with bending/twisting when dividing, after mounting components including Varistors. Abnormal and excessive mechanical stress such as bending or torsion shown below can cause cracking in the Varistors.

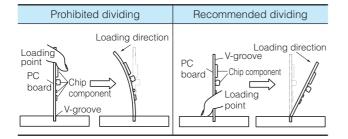


- (2) Dividing/Breaking of the PC boards shall be done carefully at moderate speed by using a jig or apparatus to prevent the Varistors on the boards from mechanical damage.
- (3) Examples of PCB dividing/breaking jigs:

The outline of PC board breaking jig is shown below. When PC board are broken or divided, loading points should be close to the jig to minimize the extent of the bending.

Also, planes with no parts mounted on should be used as plane of loading, in order to prevent tensile stress induced by the bending, which may cause cracks of the Varistors or other parts mounted on the PC boards.

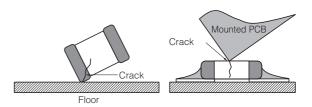




10. Mechanical Impact

- (1) The Varistors shall be free from any excessive mechanical impact. The Varistor body is made of ceramics and may be damaged or cracked if dropped. Never use a Varistor which has been dropped; their quality may already be impaired, and in that case, failure rate will increase.
- (2) When handling PC boards with Varistors mounted on them, do not allow the Varistors to collide with another PC board.

When mounted PC boards are handled or stored in a stacked state, the corner of a PC board might strike Varistors, and the impact of the strike may cause damage or cracking and can deteriorate the withstand voltage and insulation resistance of the Varistor.



Other

The various precautions described above are typical. For special mounting conditions, please contact us.



Multilayer Varistor for ESD pulse [DC voltage lines/High speed signal lines]

Series: EZJZ, EZJP

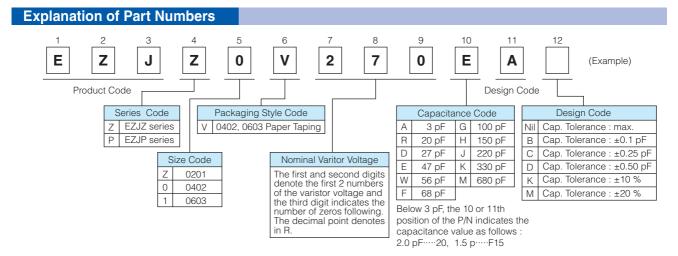


Features

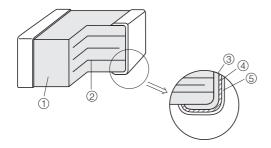
- Excellent ESD suppression due to original advanced material technology
- Having large electrostatic resistance meeting IEC61000-4-2, Level 4 standard
- Having no polarity (bipolar) facilitated replacing Zener Diodes. Capable of replacing 2 Zener Diodes and 1 Capacitor.
- Lead-free plating terminal electrodes enabling great solderability
- Wide range of products is available by adopting multilayer structure, meeting various needs.
- Low capacitance versions for DC voltage lines of high speed busses
- Ultra low capacitance for high speed signal line
- Applicable to high-speed signal lines, such as interfaces (e.g. USB 2.0, IEEE1394, HDMI, and so on), due to our original ultra-low capacitance technology.
- RoHS compliant

■ As for Packaging Methods, Handling Precautions

Please see Data Files

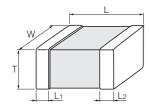


Construction



No.	Name		
1	Semiconductive Ceramics		
2	Internal electrode		
3		Substrate electrode	
4	Terminal electrode	Intermediate electrode	
(5)		External electrode	

Dimensions in mm (not to scale)



Size Code	Size(inch)	L	W	T	L1, L2
Z	0201	0.60±0.03	0.30±0.03	0.30±0.03	0.15±0.05
0	0402	1.00±0.05	0.50±0.05	0.50±0.05	0.2±0.1
1	0603	1.6±0.1	0.8±0.1	0.8±0.1	0.3±0.2



Multilayer Varistor, Low Capacitance Type [High speed signal lines]

Features

- Multilayer monolithic ceramic construction for high speed signal lines
- Ideal for USB 2.0, IEEE1394, and HDMI high speed data busses
- Applicable to high-speed signal lines, such as interfaces (e.g. USB 2.0, IEEE1394, HDMI, and so on), due to our original material technology and multilayer technology.
- Capacitance: 0.8 to 2.1 pF typ.

Recommended Applications

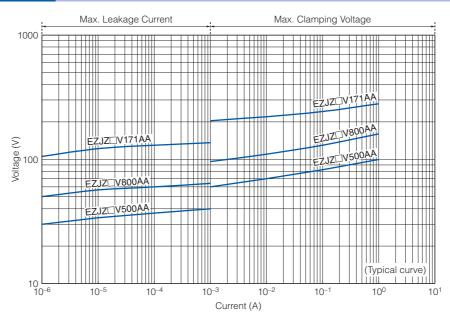
Mobile phone	Antenna circuit, External IF
DSC, DVC	USB2.0, IEEE1394
PC, PDA	USB2.0, IEEE1394, LAN1000BASE
TV, DVD	USB2.0, IEEE1394, HDMI
Game console	Controller, External IF

Ratings and Characteristics

Size	Part No.	Maximum allowable voltage DC (V)	Nominal varistor voltage at 1mA (V)	Capacitance (pF) at 1MHz	Maximum ESD IEC61000-4-2
	EZJZ0V80010	10	80	1 max. [0.8 typ.]	
	EZJZ0V80015D	5	80	1.5±0.5	
0402	EZJZ0V500AA	5	50	3 max. [2.1 typ.]	
	EZJZ0V800AA	18	80	3 max. [2.1 typ.]	
	EZJZ0V171AA	18	170	3 max. [2.1 typ.]	Contact discharge: 8kV
	EZJZ1V80010	10	80	1 max. [0.8 typ.]	
0603	EZJZ1V500AA	5	50	3 max. [2.1 typ.]	
	EZJZ1V800AA	18	80	3 max. [2.1 typ.]	
	EZJZ1V171AA	18	170	3 max. [2.1 typ.]	

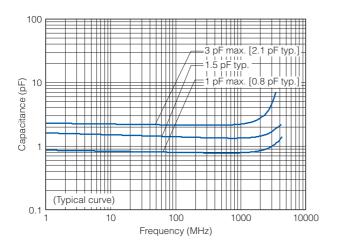
- Operating Temperature Range: -40 to 85 °C
- * Recommend soldering method : Reflow soldering

Voltage vs. Current

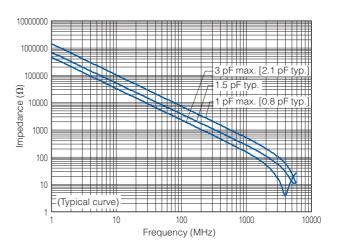


Panasonic

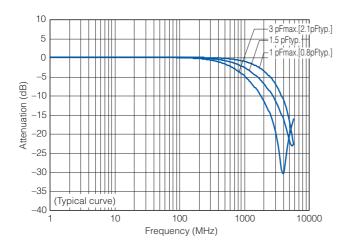
Capacitance vs. Frequency



Impedance vs. Frequency



Attenuation vs. Frequency



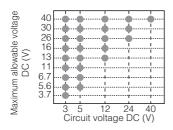


Multilayer Varistor, Low Voltage Type (Standard Type) [DC voltage lines/Low speed signal lines]

Features

Wide variety of products is available by adopting multilayer construction, which achieved wide range of usage, such as application to DC voltage lines and signal lines.

Circuit voltage



Varistor voltage: 6.8 to 65 V [at 1 mA]Capacitance: 8.5 to 420 pF typ. [at 1 MHz]

Recommended Applications		
Mobile phone	SW, LCD, LED, Audio terminal, Battery pack, Memory card, External IF	
DSC, DVC	SW, LCD, LED, USB	
PC, PDA	SW, LCD, LED, USB	
TV, DVD	Audio, Video terminal	
Audio	Audio terminal, Microphone, Receiver	
Game console	Controller, External IF	

Ratings and Characteristics

Size	Part No.	Maximum allowable voltage DC (V)	Nominal varistor voltage	Capacitance (p	,	Maximum peak current at 8/20µs, 2times	Maximum ESD IEC61000-4-2		
		(/	at 1mA (V)	at 1MHz	at 1kHz	(A)			
	EZJPZV6R8JA	3.7	6.8	220 max. [180 typ.]	175 typ.	5			
	EZJPZV6R8GA	_	6.8	100 max. [85 typ.]	100 typ.	5			
	EZJPZV080GA	5.6	8	100 max. [85 typ.]	100 typ.	5			
	EZJPZV120GA	7.5	12	100 max. [85 typ.]	100 typ.	5			
0201	EZJPZV120DA	7.5	12	27 max. [22 typ.]	33 typ.	1			
	EZJPZV120RA	7.5	12	20 max. [15 typ.]	18 typ.	1			
	EZJPZV150RA	9	15	20 max. [15 typ.]	18 typ.	1			
	EZJPZV270RA	16	27	20 max. [15 typ.]	16.5 typ.	1			
	EZJPZV270BA	16	27	10 max. [8.5 typ.]	10 typ.	1			
	EZJP0V6R8MA	3.7	6.8	680 max. [420 typ.]	650 typ.	20			
	EZJP0V6R8GA	3.7	6.8	100 max. [85 typ.]	100 typ.	3			
	EZJP0V080MA	5.6	8	680 max. [420 typ.]	650 typ.	20			
	EZJP0V080KA	5.6	8	330 max. [290 typ.]	480 typ.	15			
	EZJP0V080GA	5.6	8	100 max. [65 typ.]	100 typ.	3			
	EZJP0V080DA	5.6	8	27 max. [22 typ.]	33 typ.	1	Contact discharge		
0402	EZJP0V120JA	6.7	12	220 max. [150 typ.]	175 typ.	10	Contact discharge 8 kV		
	EZJZ0V180HA	11	18	150 max. [120 typ.]	140 typ.	10	J O KV		
	EZJZ0V220HA	13	22	150 max. [100 typ.]	116 typ.	10			
	EZJP0V270EA	16	27	47 max. [33 typ.]	37 typ.	4			
	EZJP0V270RA	16	27	20 max. [15 typ.]	16.5 typ.	1			
	EZJZ0V420WA	30	42	56 max. [40 typ.]	45 typ.	10			
	EZJZ0V650DA	40	65	27 max. [22 typ.]	33 typ.	5			
	EZJP1V120KA	6.7	12	330 max. [250 typ.]	290 typ.	20			
	EZJZ1V180JA	11	18	220 max. [180 typ.]	210 typ.	20			
	EZJZ1V220JA	13	22	220 max. [160 typ.]	185 typ.	20			
	EZJZ1V270GA	16	27	100 max. [85 typ.]	100 typ.	20			
0603	EZJZ1V270EA	16	27	47 max. [33 typ.]	37 typ.	20			
	EZJZ1V270RA	16	27	20 max. [15 typ.]	16.5 typ.	3			
	EZJZ1V330GA	26	33	100 max. [85 typ.]	100 typ.	20			
	EZJZ1V420FA	30	42	68 max. [55 typ.]	63 typ.	15	1		
	EZJZ1V650DA	40	65	27 max. [22 typ.]	33 typ.	5			

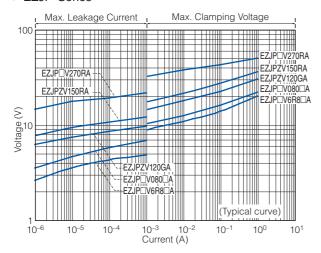
● Operating Temperature Range: -40 to 85 °C * Recommend soldering method : Reflow soldering

Maximum Allowable Voltage	Maximum DC Voltage that can be applied continuously within the operating temperature range
Varistor Voltage	Varistor starting voltage between terminals at DC 1 mA, also known as Breakdown voltage
Maximum Peak Current	Maximum current that can be withstood under the standard pulse 8/20 µs, 2 times based
Maximum ESD	Maximum voltage that can be withstood under ESD based on IEC61000-4-2, 10 times (5 times of each positive-negative polarity)

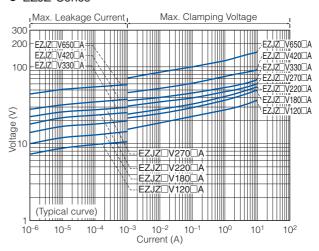
Panasonic

Voltage vs. Current

EZJP Series

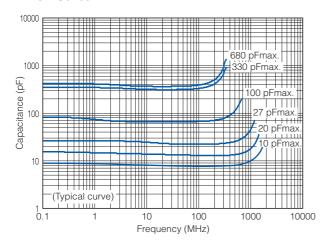


EZJZ Series

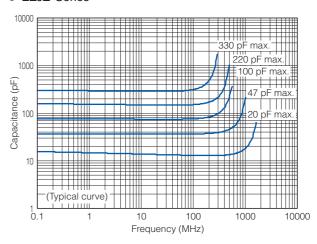


Capacitance vs. Frequency

EZJP Series

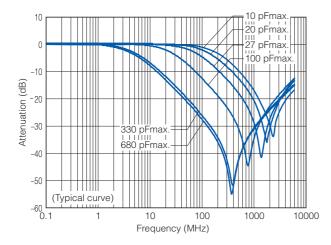


EZJZ Series

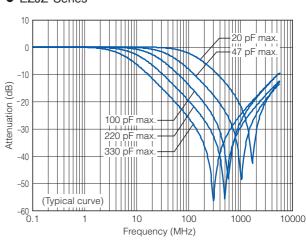


Attenuation vs. Frequency

EZJP Series



EZJZ Series





Multilayer Varistor for ESD pulse [DC voltage lines]

Series: **EZJS**



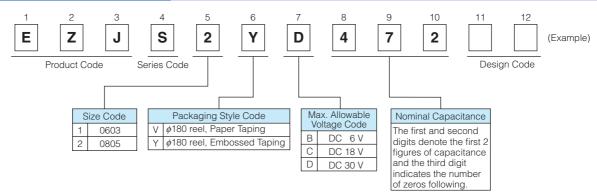
Features

- Excellent ESD suppression due to original advanced material technology
- Having large electrostatic resistance meeting IEC61000-4-2, Special Level 30 kV standard
- Having no polarity (bipolar) facilitated replacing Zener Diodes. Capable of replacing 2 Zener Diodes and 1 Capacitor.
- Lead-free terminal electrodes enabling great solderability
- RoHS compliant

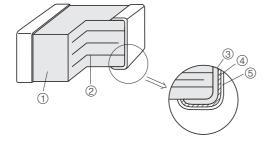
■ As for Packaging Methods, Handling Precautions

Please see Data Files



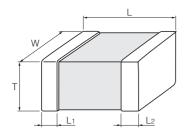


Construction



No.	Name						
1	Semiconductive Ceramics						
2	Internal electrode						
3		Substrate electrode					
4	Terminal electrode	Intermediate electrode					
(5)		External electrode					

Dimensions in mm (not to scale)



Size Code	Size(inch)	L	W	Т	L1, L2	
1	0603	1.60±0.15	0.8±0.1	0.8±0.1	0.3±0.2	
	0805	2.0±0.2	1.25±0.20	0.8±0.2	0.50±0.25	
2		2.0±0.2	1.25±0.20	1.25±0.20	0.50±0.25	

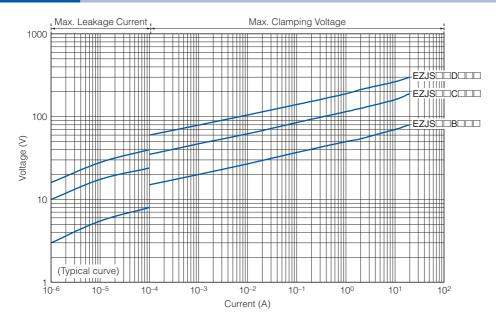


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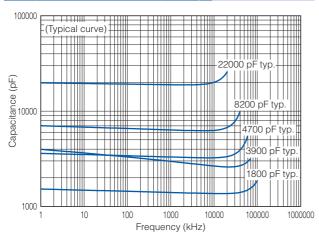
Size	Part No.	Maximum Allowable Voltage DC (V)	Nominal Varistor Voltage at 0.1 mA (V)	Capacitance at 1 kHz (pF)	Maximum ESD IEC61000-4-2
	EZJS1VB822	6	12	8200 typ.	
0603	EZJS1VC392	18	30	3900 typ.	
	EZJS1VD182	30	50	1800 typ.	Contact discharge:
	EZJS2VB223	6	12	22000 typ.	30 kV
0805	EZJS2YC822	18	30	8200 typ.	
	EZJS2YD472	30	50	4700 typ.	

- Operating Temperature Range: −40 to 85 °C
- * Avoid flow soldering

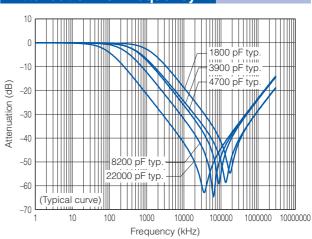
Voltage vs. Current



Capacitance vs. Frequency



Attenuation vs. Frequency





Varistor Characteristics and Equivalent Circuit

A Multilayer Varistor does not have an electrical polarity like zener diodes and is equivalent to total 3 pcs. of 2 zener diodes and 1 capacitor.

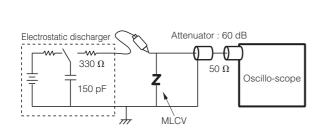
[Equivalent Circuit]

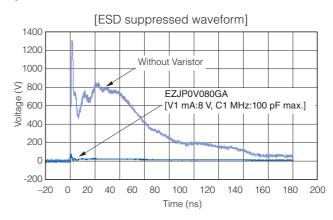


ESD Suppressive Effects

Typical effects of ESD suppression

Test conditions: IEC61000-4-2* Level 4 Contact discharge, 8 kV



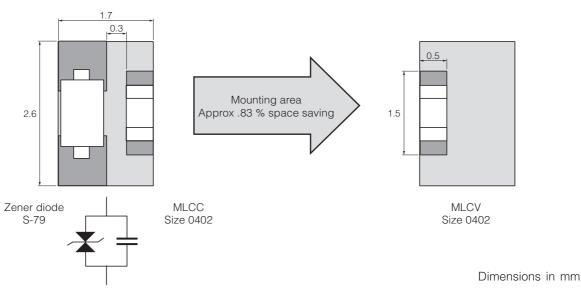


* IEC61000-4-2 ··· International Standard of the ESD testing method (HBM) for electronic equipment ability to withstand ESD generated from a human body. It sets 4 levels of severity

Severity	Level 1	Level 2	Level 3	Level 4
Contact discharge	2 kV	4 kV	6 kV	8 kV
Air discharge	2 kV	4 kV	8 kV	15 kV

Replacement of Zener diode

Replacing "Zener diode and Capacitor" with Multilayer Varistor saves both the mounting area and number of components used.



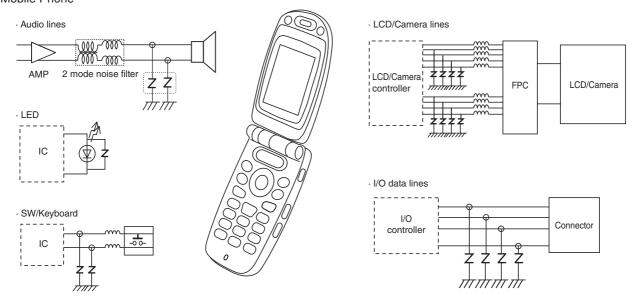


Recommended Applications

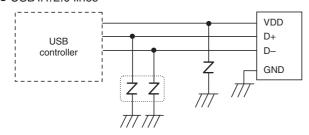
Applications	Series [(1M	Circuit (Hz)	
Mobile phones, DSC, PC, PDA, HDD TV (PDP, LC etc.), DVD, DVC,	Series	Ultra low capacitance (Cap. : 3 pF or less)				DC to GHz Antenna, RF circuit, LVDS USB, IEEE1394, HDMI etc.
Game consoles, Audio equipment	EZJZ, P	Low capacitance (Cap. : 20 to 680 pF)				DC to tens of Hz PWR, SW, Audio terminals LCD, RS232C, etc.
PWR, Photoelectronic sensors, SSR, Motors, Pressure sensors, Proximity switches	Series EZJS	High capacitance (Cap.: 1800 to 22000 pF)				DC to several kHz PWR, SW, Audio terminals etc.

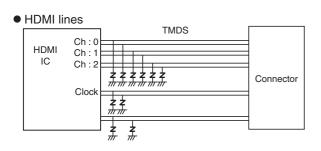
Applications

Mobile Phone

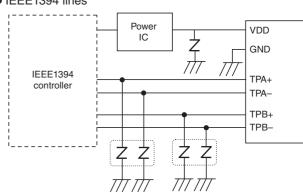


● USB1.1/2.0 lines





• IEEE1394 lines





Performance and	Testing Method	S
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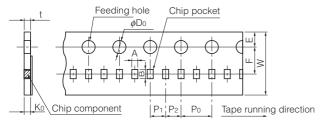
Characteristics	Specifications	Testing Method							
Standard test conditions		Electrical characteristics shall be measured under the following conditions. Temp.: 5 to 35 °C, Relative humidity: 85 % or less							
Varistor voltage	To meet the specified value.	The Varistor voltage is the voltage (V _c ,or V _{cmA}) between both end terminals of a Varistor when specified current (CmA) is applied to it. The measurement shall be made as quickly as possible to avoid heating effects.							
Maximum allowable voltage	To meet the specified value.	The maximum DC voltage that can be applied continuously to a varistor.							
Capacitance	To meet the specified value.	Capacitance shall be measured at the specified frequency, bias voltage 0 V, and measuring voltage 0.2 to 2 Vrms.							
Maximum peak current	To meet the specified value.	The maximum current measured (Varistor voltage tolerance is within ±10 %) when a standard impulse current of 8/20 µ seconds is applied twice with an interval of 5 minutes.							
Maximum ESD	To meet the specified value.	The maximum ESD measured (while the varistor voltage is within ±30 % of its nominal value) when exposed to ESD 10 times (five times for each positive-negative polarity) based on IEC61000-4-2.							
Solder ability	To meet the specified value.	The part shall be immersed into a soldering bath under the conditions below. Solder: H63A Soldering flux : Ethanol solution of rosin (Concentration approx. 25 wt%) Soldering temp. : 230±5 °C Period : 4±1 s Soldering position: Immerse both terminal electrodes until they are completely into the soldering bath.							
Resistance to soldering heat	ΔVc / Vc : within ±10 %	After the immersion, leave the part for 24 ±2 hours under the standard condition, then evaluate its characteristics. Soldering conditions are specified below: Soldering conditions: 270 °C, 3 s / 260 °C, 10 s Soldering position: Immerse both terminal electrodes until they are completely into the soldering bath.							
Temperature cycling	ΔVc / Vc : within ±10 %	After repeating the cycles stated below for specified number of times, leave the part for 24±2 hours, then evaluate its characteristics. Cycle: 5 cycles Step Temperature Period 1 Max. Operating Temp. 30±3 min 2 Ordinary temp. 3 min max. 3 Min. Operating Temp. 30±3 min 4 Ordinary temp. 3 min max.							
Biased Humidity	ΔVc / Vc : within ±10 %	Applied voltage: Maximum allowable voltage (Individually specified)							
High temperature exposure (dry heat)	ΔVc / Vc : within ±10 %	Period : 500+24 / 0 h After conducting the test under the conditions specified below, leave the part 24 ±2 hours, then evaluate its characteristics. Temp. : Maximum operating temperature ±3 °C (Individually specified) Applied voltage : Maximum allowable voltage (Individually specified) Period : 500+24 / 0h							

Packaging Methods

Standard Packing Quantity

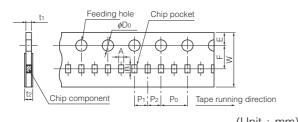
Series	Size Code (EIA)	Thickness (mm)	Kind of Taping	Pitch (mm)	Quantity (pcs/reel)
	Z (0201) 0.3		Pressed Carrier Taping	2	15,000
EZJZ EZJP	0 (0402)	0.5			10,000
LZJI	1 (0603)	0.8	Punched Carrier Taping		4,000
	1 (0603)	0.8	Functied Carrier Taping	4	4,000
EZJS	2 (0805)	0.8		4	5,000
	2 (0003)	1.25	Embossed Carrier Taping		2,000

• Pitch 2mm (Pressed Carrier Taping) : Size 0201/EIA



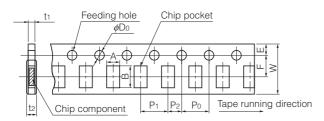
									(Ur	nit :	mm)
Size Code									,		
Z	0.36 ±0.08	0.66 ±0.03	8.0 ±0.2	3.50 ±0.05	1.75 ±0.10	2.00 ±0.05	2.00 ±0.05	4.0 ±0.1	1.5 +0.1	0.55 max.	0.36 ±0.03

• Pitch 2mm (Punched Carrier Taping) : Size 0402/EIA



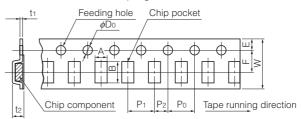
									(0)	IIL . I	111111)
Size Code	Α	В	W	F	Е	P ₁	P ₂	Po	ϕ D $_{0}$	ţ1	t2
0	0.62 ±0.05	1.12 ±0.05	8.0 ±0.2	3.50 ±0.05	1.75 ±0.10	2.00 ±0.05	2.00 ±0.05	4.0 ±0.1	1.5 +0.1	0.7 max.	1.0 max.

• Pitch 4mm (Punched Carrier Taping) : Size 0603/EIA, 0805/EIA



									(Ur	nit : I	mm)
Size Code (EIA)	А	В	W	F	Е	P ₁	P ₂	Po	ø D₀	ţ1	t2
1 (0603)	1.0 ±0.1	1.8 ±0.1	8.0	3.50	1.75	4.0	2.00	4.0	1.5	1.1	1.4
2 (0805)	1.65 ±0.20	2.4 ±0.2	±0.2	±0.05	±0.10	±0.1	±0.05	±0.1	+0.1	max.	max.

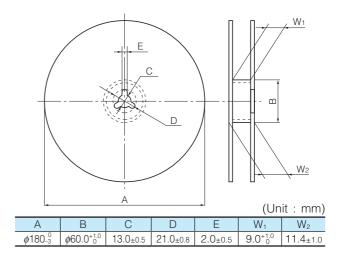
• Embossed Carrier Taping: Size 0805/EIA



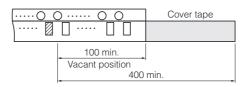
(Unit: mm)

Size Code	А	В	W	F	Е	P ₁	P ₂	Po	ϕ D $_0$	ţ1	t2
2	1.55 ±0.20	2.35 ±0.20	8.0 ±0.2	3.50 ±0.05	1.75 ±0.10	4.0 ±0.1	2.00 ±0.05	4.0 ±0.1		0.6 max.	

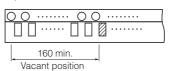
Reel for Taping



 Leader Part and Taped End Leader part



Tape end



Dimensions in mm



Multilayer Varistors, Chip Type

Series: **EZJZ, EZJP** (For DC voltage lines, high speed signal lines)

Series: **EZJS** (For DC voltage lines)

Handling Precautions

∆Safety Precautions

Multilayer Varistors (hereafter referred to as "Varistors") should be used for general purpose applications as countermeasures against ESD and noise found in consumer electronics (audio/visual, home, office, information & communication) equipment. When subjected to severe electrical, environmental, and/or mechanical stress beyond the specifications, as noted in the Ratings and Specified Conditions section, the Varistors' performance may be degraded, or become failure mode, such as short circuit mode and open-circuit mode.

If you use under the condition of short-circuit, heat generation of Varistors will occur by running large current due to application of voltage. There are possibilities of smoke emission, substrate burn-out, and, in the worst case, fire.

For products which require high safety levels, please carefully consider how a single malfunction can affect your product. In order to ensure the safety in the case of a single malfunction, please design products with fail-safe, such as setting up protecting circuits, etc.

- For the following applications and conditions, please contact us for additional specifications, which is not found in this document.
 - · When your application may have difficulty complying with the safety or handling precautions specified below.
 - · High-quality and high-reliability required devices that have possibility of causing hazardous conditions, such as death or injury (regardless of directly or indirectly), due to failure or malfunction of the product.
 - ① Aircraft and Aerospace Equipment (artificial satellite, rocket, etc.)
 - 2 Submarine Equipment (submarine repeating equipment, etc.)
 - 3 Transportation Equipment (motor vehicles, airplanes, trains, ship, traffic signal controllers, etc.)
 - Power Generation Control Equipment (atomic power, hydroelectric power, thermal power plant control system, etc.)
 - (5) Medical Equipment (life-support equipment, pacemakers, dialysis controllers, etc.)
 - (arge scale computer systems, etc.)
 - Telectric Heating Appliances, Combustion devices (gas fan heaters, oil fan heaters, etc.)
 - **8** Rotary Motion Equipment

 - 10 And any similar types of equipment

Confirmation of Rated Performance

The Varistors shall be operated within the specified rating/performance.

Applications exceeding the specifications may cause deteriorated performance and/or breakdown, resulting in degradation and/or smoking or ignition of products. The following are strictly observed.

- (1) The Varistors shall not be operated beyond the specified operating temperature range.
- (2) The Varistors shall not be operated in excess of the specified maximum allowable voltage.
- (3) The Varistors shall not be operated in the circuits to which surge current and ESD that exceeds the specified maximum peak current and maximum ESD.
- (4) Never use for AC power supply circuits.

2. The Varistors shall not be mounted near flammables.

Operating Conditions and Circuit Design

1. Circuit Design

1.1 Operating Temperature and Storage Temperature When operating a components-mounted circuit

When operating a components-mounted circuit, please be sure to observe the "Operating Temperature Range", written in delivery specifications. Storage temperature of PCB after mounting Varistors, which is not operated, should be within the specified "Storage Temperature Range" in the delivery specifications. Please remember not to use the product under the condition that exceeds the specified maximum temperature.

1.2 Operating Voltage

The Varistors shall not be operated in excess of the "Maximum allowable voltage". If the Varistors are operated beyond the specified Maximum allowable voltage, it may cause short and/or damage due to thermal run away.

The circuit that continuously applies high frequency and/or steep pulse voltage please examines the reliability of the Varistor even if it is used within a "Maximum allowable voltage". Also, it would be safer to check also the safety and reliability of your circuit.

1.3 Self-heating

The surface temperature of the Varistors shall be under the specified Maximum Operating Temperature in the Specifications including the temperature rise caused by self-heating. Check the temperature rise of the Varistor in your circuit.

1.4 Environmental Restrictions

The Varistors shall not be operated and/or stored under the following conditions.

- (1) Environmental conditions
 - (a) Under direct exposure to water or salt water
 - (b) Under conditions where water can condense and/or dew can form
 - (c) Under conditions containing corrosive gases such as hydrogen sulfide, sulfurous acid, chlorine and ammonia

(2) Mechanical conditions

The place where vibration or impact that exceeds specified conditions written in delivery specification is loaded.

2. Design of Printed Circuit Board

2.1 Selection of Printed Circuit Boards

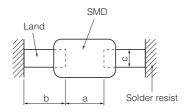
There is a possibility of performance deterioration by heat shock (temperature cycles), which causes cracks, from alumina substrate.

Please confirm that the substrate you use does not deteriorate the Varistors' quality.

2.2 Design of Land Pattern

(1) Recommended land dimensions are shown below. Use the proper amount of solder in order to prevent cracking. Using too much solder places excessive stress on the Varistors.

Recommended Land Dimensions

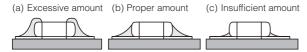


Unit (mm)

Size Code	Comp	onent	dimensions	0	b		
(EIA)	L	W	Т	a	D	С	
Z(0201)	0.6	0.3	0.3	0.2 to 0.3	0.25 to 0.30	0.2 to 0.3	
0(0402)	1.0	0.5	0.5	0.4 to 0.5	0.4 to 0.5	0.4 to 0.5	
1(0603)	1.6	0.8	0.8	0.8 to 1.0	0.6 to 0.8	0.6 to 0.8	
2(0805)	2.0	1.25	0.8 to 1.25	0.8 to 1.2	0.8 to 1.0	0.8 to 1.0	

(2) The land size shall be designed to have equal space, on both right and left side. If the amount of solder on the right land is different from that of the left land, the component may be cracked by stress since the side with a larger amount of solder solidifies later during cooling.

Recommended Amount of Solder



2.3 Utilization of Solder Resist

- Solder resist shall be utilized to equalize the amounts of solder on both sides.
- (2) Solder resist shall be used to divide the pattern for the following cases;
 - · Components are arranged closely.
 - · The Varistor is mounted near a component with lead wires.
 - The Varistor is placed near a chassis. See the table below.

Prohibited Applications and Recommended Applications

Item	Prohibited applications	Improved applications by pattern division
Mixed mounting with a component with lead wires	The lead wire of a Component With lead wires	Solder resist
Arrangement near chassis	Chassis Solder (ground solder) Electrode pattern	Solder resist
Retro-fitting of component with lead wires	A lead wire of Retrofitted component iron	Solder resist
Lateral arrangement	Portion to be Excessively soldered Land	Solder resist

2.4 Component Layout

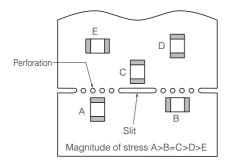
To prevent the crack of Varistors, place it on the position that could not easily be affected by the bending stress of substrate while going through procedures after mounting or handling.

(1) To minimize mechanical stress caused by the warp or bending of a PC board, please follow the recommended Varistors' layout below.

Prohibited layout	Recommended layout
	Layout the Varistors sideways against the stressing direction.

Multilayer Varistors

(2) The following layout is for your reference since mechanical stress near the dividing/breaking position of a PC board varies depending on the mounting position of the Varistors.



(3) The magnitude of mechanical stress applied to the Varistors when dividing the circuit board in descending order is as follows: push back < slit < V-groove < perforation. Also take into account the layout of the Varistors and the dividing/breaking method.

2.5 Mounting Density and Spaces

Intervals between components should not be too narrow to prevent the influence from solder bridges and solder balls. The space between components should be carefully determined.

Precautions for Assembly

1. Storage

- (1) The Varistors shall be stored between 5 to 40 °C and 20 to 70 % RH, not under severe conditions of high temperature and humidity.
- (2) If stored in a place where humidity, dust, or corrosive gasses (hydrogen sulfide, sulfurous acid, hydrogen chloride and ammonia, etc.) are contained, the solderability of terminals electrodes will be deteriorated.
 - In addition, storage in a place where the heat or direct sunlight exposure occurs will causes mounting problems due to deformation of tapes and reels and components and taping/reels sticking together.
- (3) Do not store components longer than 6 months. Check the solderability of products that have been stored for more than 6 months before use.

2. Adhesives for Mounting

- (1) The amount and viscosity of an adhesive for mounting shall be such that the adhesive will not flow off on the land during its curing.
- (2) If the amount of adhesive is insufficient for mounting, the Varistors may fall off after or during soldering.
- (3) Low-viscosity of the adhesive causes displacement of Varistors.

- (4) The heat-curing methods for adhesive are ultraviolet radiation, far-infrared radiation, and so on. In order to prevent the terminal electrodes of the Varistors from oxidizing, the curing shall be under the following conditions:
- (5) Insufficient curing may cause the Varistors to fall off after or during soldering. In addition, insulation resistance between terminal electrodes may deteriorate due to moisture absorption. In order to prevent these problems, please observe proper curing conditions.

160 °C max., for 2 minutes max.

3. Chip Mounting Consideration

- (1) When mounting the Varistors components on a PC board, the Varistor bodies shall be free from excessive impact loads such as mechanical impact or stress due to the positioning, pushing force and displacement of vacuum nozzles during mounting.
- (2) Maintenance and inspection of the Chip Mounter must be performed regularly.
- (3) If the bottom dead center of the vacuum nozzle is too low, the Varistor will crack from excessive force during mounting.

Pease refer to the following precautions and recommendations.

- (a) Set and adjust the bottom dead center of the vacuum nozzles to the upper surface of the PC board after correcting the warp of the PC board.
- (b) Set the pushing force of the vacuum nozzle during mounting to 1 to 3 N in static load.
- (c) For double surface mounting, apply a supporting pin on the rear surface of the PC board to suppress the bending of the PC board in order to minimize the impact of the vacuum nozzles. Typical examples are shown in the table below.
- (d) Adjust the vacuum nozzles so that their bottom dead center during mounting is not too low.

Item	Prohibited mounting	Recommended mounting
Single surface mounting	Crack	The supporting pin does not necessarily have to be positioned beneath the Varistor.
Double surface mounting	Separation of solder Crack	Supporting



- (4) The closing dimensions of the positioning chucks shall be controlled. Maintenance and replacement of positioning chucks shall be performed regularly to prevent chipping or cracking of the Varistors caused by mechanical impact during positioning due to worn positioning chucks.
- (5) Maximum stroke of the nozzle shall be adjusted so that the maximum bending of PC board does not exceed 0.5 mm at 90 mm span. The PC board shall be supported by an adequate number of supporting pins.

4. Selection of Soldering Flux

Soldering flux may seriously affect the performance of the Varistors. Please confirm enough whether the soldering flux have an influence on performance of the Varistors or not, before using.

5. Soldering

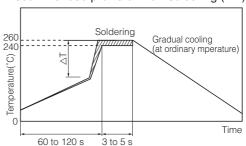
5.1 Flow Soldering

When conducting flow soldering, stress from abrupt temperature change is applied to the Varistors, so the temperature, especially temperature of solder should be controlled very carefully. Varistors should not be subjected to abrupt temperature change because it causes occurrence of thermal cracks as a result of excessive thermal stress inside of the Varistors from flow soldering. You should be careful to temperature difference. Therefore it is essential that soldering process follow these recommended conditions.

- (1) Application of Soldering flux:

 The soldering flux shall be applied to the
 - mounted Varistors thinly and uniformly by foaming method.
- (2) Preheating:
 - Conduct sufficient pre-heating, and make sure that the temperature difference between solder and Varistors' surface is 150 °C or less.
- (3) Immersion into Soldering bath:
 The Varistors shall be immersed into a soldering bath of 240 to 260 °C for 3 to 5 seconds.
- (4) Gradual Cooling:
 - After soldering, avoid rapid cooling (forced cooling) and conduct gradual cooling, so that thermal cracks do not occur.
- (5) Flux Cleaning:
 - When the Varistors are immersed into a cleaning solvent, be sure that the surface temperatures of devices do not exceed 100 °C.
- (6) Performing flow soldering once under the conditions shown in the figure on the right "Recommended profile of Flow soldering (Ex.)" will not cause any problems. However, pay attention to the possible warp and bending of the PC board.

Recommended profile of Flow soldering (Ex.)



<Allowable temperature difference>

Size	Temp. Tol.
0603/EIA	∆T ≦ 150 °C

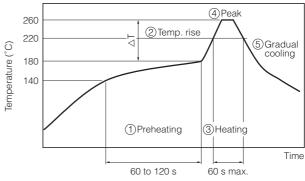
For products specified in individual specifications, avoid flow soldering.

5.2 Reflow Soldering

The reflow soldering temperature conditions are composed of temperature curves of Preheating, Temp. rise, Heating, Peak and Gradual cooling. Large temperature difference inside the Varistors caused by rapid heat application to the Varistors may lead to excessive thermal stresses, contributing to the thermal cracks. The Preheating temperature requires controlling with great care so that tombstone phenomenon may be prevented.

Item	Temperature	Period or Speed	
① Preheating	140 to 180 °C	60 to 120 s	
② Temp. rise	Preheating temp to Peak temp.	2 to 5 °C /s	
3 Heating	220 °C min.	60 s max.	
4 Peak	260 °C max.	10 s max.	
⑤ Gradual cooling	Peak temp. to 140 °C	1 to 4 °C /s	

Recommended profile of Reflow soldering (EX.)



 $\triangle T$: Allowable temperature difference $\triangle T \le 150$ °C

The rapid cooling (forced cooling) during Gradual cooling part should be avoided, because this may cause defects such as the thermal cracks, etc.

When the Varistors are immersed into a cleaning solvent, make sure that the surface temperatures of the devices do not exceed 100 °C.

Performing reflow soldering twice under the conditions shown in the figure above "Recommended profile of Reflow soldering (Ex.)" will not cause any problems. However, pay attention to the possible warp and bending of the PC board.



5.3 Hand Soldering

Hand soldering typically causes significant temperature change, which may induce excessive thermal stresses inside the Varistors, resulting in the thermal cracks, etc.

In order to prevent any defects, the following should be observed.

- · Control the temperature of the soldering tips with special care.
- · Avoid the direct contact of soldering tips with the Varistors and/or terminal electrodes.
- · Do not reuse dismounted Varistors.
- (1) Condition 1 (with preheating)
 - (a) Soldering:

Use thread solder (ϕ 1 mm or below) which contains flux with low chlorine, developed for precision electronic equipment.

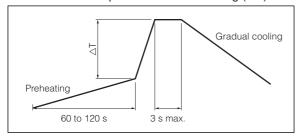
(b) Preheating:

Conduct sufficient Preheating, and make sure that the temperature difference between solder and Varistors' surface is 150 °C or less.

- (c) Temperature of Iron tip: 300 °C max. (The required amount of solder shall be melted in advance on the soldering tip.)
- (d) Gradual cooling:

After soldering, the Varistors shall be cooled gradually at room temperature.

Recommended profile of Hand soldering (Ex.)



ΔT : Allowable temperature difference ΔT≤150 °C

(2) Condition 2 (without preheating)

Hand soldering can be performed without preheating, by following the conditions below:

- (a) Soldering iron tip shall never directly touch the ceramic and terminal electrodes of the Varistors.
- (b) The lands are sufficiently preheated with a soldering iron tip before sliding the soldering iron tip to the terminal electrodes of the Varistors for soldering.

Conditions of Hand soldering without preheating

Item	Condition
Temperature of Iron tip	270 °C max.
Wattage	20 W max.
Shape of Iron tip	ø3 mm max.
Soldering time with a soldering iron	3 s max.

6. Post Soldering Cleaning

6.1 Cleaning solvent

Soldering flux residue may remain on the PC board if cleaned with an inappropriate solvent. This may deteriorate the performance of Varistors, especially insulation resistance.

6.2 Cleaning conditions

Inappropriate cleaning conditions such as insufficient cleaning or excessive cleaning may impair the electrical characteristics and reliability of the Varistors

- (1) Insufficient cleaning can lead to:
 - (a) The halogen substance found in the residue of the soldering flux may cause the metal of terminal electrodes to corrode.
 - (b) The halogen substance found in the residue of the soldering flux on the surface of the Varistors may change resistance values.
 - (c) Water-soluble soldering flux may have more remarkable tendencies of (a) and (b) above compared to those of rosin soldering flux.
- (2) Excessive cleaning can lead to:
 - (a) When using ultrasonic cleaner, make sure that the output is not too large, so that the substrate will not resonate. The resonation causes the cracks in Varistors and/or solders, and deteriorates the strength of the terminal electrodes.

Please follow these conditions for Ultrasonic cleaning:

Ultrasonic wave output : 20 W/L max.
Ultrasonic wave frequency : 40 kHz max.
Ultrasonic wave cleaning time : 5 min. max.

6.3 Contamination of Cleaning solvent

Cleaning with contaminated cleaning solvent may cause the same results as that of insufficient cleaning due to the high density of liberated halogen.

7. Inspection Process

The pressure from measuring terminal pins might bend the PCB when implementing circuit inspection after mounting Varistors on PCB, and as a result, cracking may occur.

- (1) Mounted PC boards shall be supported by an adequate number of supporting pins on the back with bend settings of 90 mm span 0.5 mm max.
- (2) Confirm that the measuring pins have the right tip shape, are equal in height, have the right pressure and are set in the correct positions. The following figures are for your reference to avoid bending the PC board.

	Prohibited setting	Recommended setting
Bending of PC board	Check pin Separated, Crack	Check pin Supporting pin



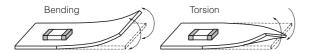
8. Protective Coating

When the surface of a PC board on which the Varistors have been mounted is coated with resin to protect against moisture and dust, it shall be confirmed that the protective coating does not affect the performance of Varistors.

- (1) Choose the material that does not emit the decomposition and/or reaction gas. The Gas may affect the composing members of the Varistors.
- (2) Shrinkage and expansion of resin coating when curing may apply stress to the Varistors and may lead to occurrence of cracks.

9. Dividing/Breaking of PC Boards

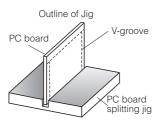
(1) Please be careful not to stress the substrate with bending/twisting when dividing, after mounting components including Varistors. Abnormal and excessive mechanical stress such as bending or torsion shown below can cause cracking in the Varistors.

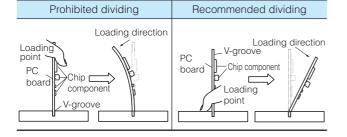


- (2) Dividing/Breaking of the PC boards shall be done carefully at moderate speed by using a jig or apparatus to prevent the Varistors on the boards from mechanical damage.
- (3) Examples of PCB dividing/breaking jigs:

The outline of PC board breaking jig is shown below. When PC board are broken or divided, loading points should be close to the jig to minimize the extent of the bending.

Also, planes with no parts mounted on should be used as plane of loading, in order to prevent tensile stress induced by the bending, which may cause cracks of the Varistors or other parts mounted on the PC boards.

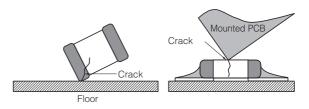




10. Mechanical Impact

- (1) The Varistors shall be free from any excessive mechanical impact. The Varistor body is made of ceramics and may be damaged or cracked if dropped. Never use a Varistor which has been dropped; their quality may already be impaired, and in that case, failure rate will increase.
- (2) When handling PC boards with Varistors mounted on them, do not allow the Varistors to collide with another PC board.

When mounted PC boards are handled or stored in a stacked state, the corner of a PC board might strike Varistors, and the impact of the strike may cause damage or cracking and can deteriorate the withstand voltage and insulation resistance of the Varistor.



Other

The various precautions described above are typical. For special mounting conditions, please contact us.



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