

NOTES:

1. MATERIALS AND FINISHES:
 BODY - BRASS, WHITE BRONZE PLATING
 CONTACT - BRASS, SILVER PLATING
 INSULATOR - PTFE, NATURAL
 INSULATOR DISC - PTFE, NATURAL
 GASKET - SILICONE RUBBER, RED
 RETAINING RING - SUS 304, NATURAL
 COUPLING NUT - BRASS, WHITE BRONZE PLATING

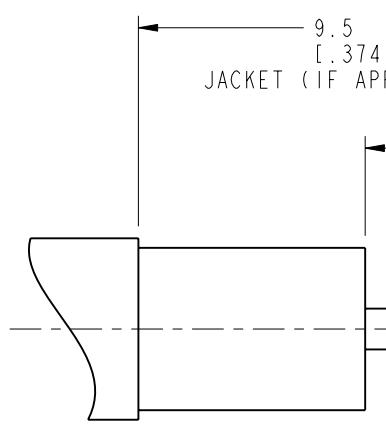
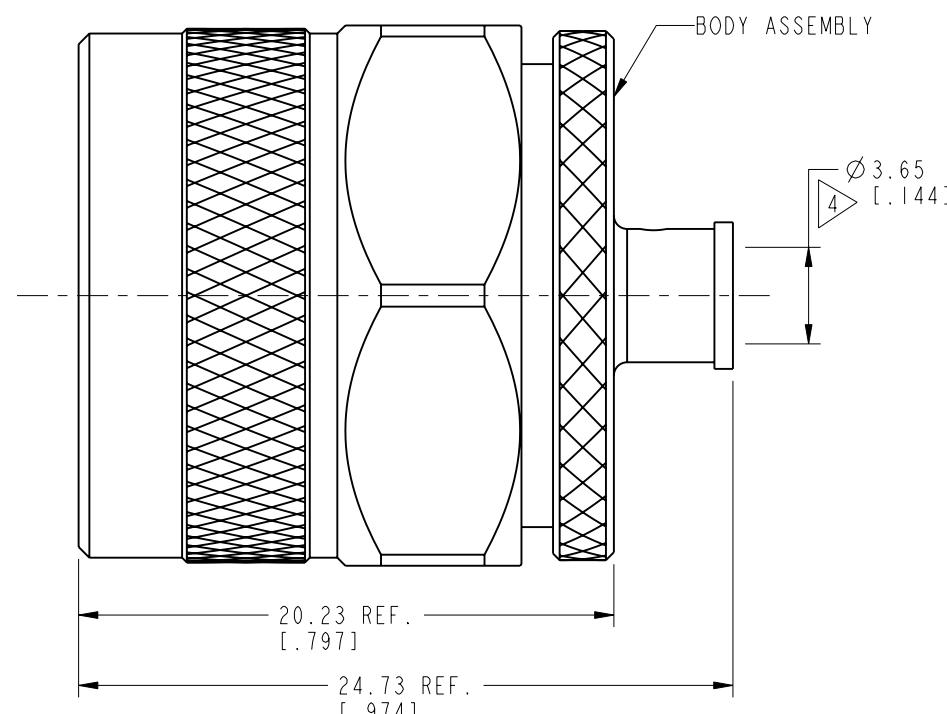
2. ELECTRICAL:
 A. IMPEDANCE: 50 OHM
 B. FREQUENCY RANGE: DC - 18 GHz
 C. VSWR: 1.10 MAX. DC - 6 GHz
 1.20 MAX. 6 - 18 GHz
 D. DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS, MIN.
 E. INTERMODULATION 3rd ORDER: -166 dBc @2X20W

3. MECHANICAL:
 A. DURABILITY: 500 CYCLES MIN.
 B. TEMPERATURE RANGE: -65° C TO 165° C

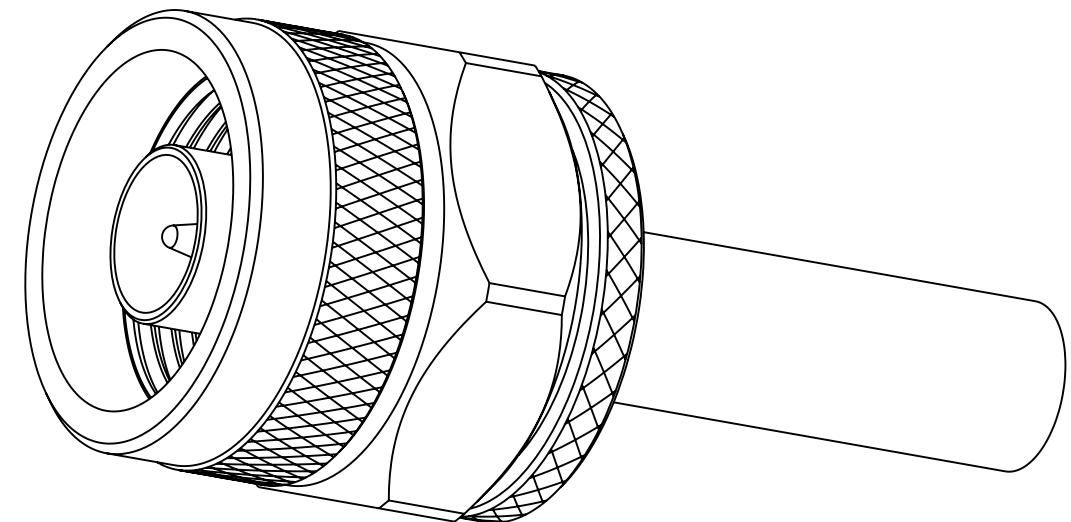
4) SHOWS CABLE ENTRY DIMENSIONS

5. PACKAGING:
 A. QUANTITY: SINGLE PACK
 B. MARKING: PACKAGING TO BE MARKED
 "AMPHENOL RF, 82-6673, AND DATE CODE"

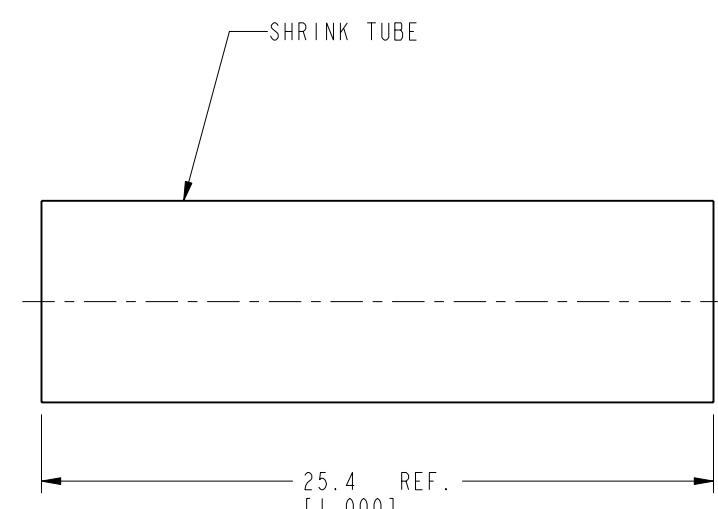
6. ASSEMBLY INSTRUCTIONS:
 A. FOR SEMI-RIGID CABLE, THERMALLY CYCLE ACCORDING TO MANUFACTURERS SPECIFICATIONS.
 B. STRIP CABLE AND INSERT THROUGH SHRINK TUBE.
 C. INSERT INSULATOR DISC OVER CENTER CONDUCTOR AND SOLDER CONTACT. ALL COMPONENTS SHOULD BE FLUSH.
 D. PRESS CONTACT AND INSULATOR DISC INTO BODY ASSEMBLY UNTIL INSULATOR DISC BOTTOMS.
 E. SOLDER BODY ONTO CABLE. 250 WATT SOLDERING IRON RECOMMENDED. USE OF FLUX RECOMMENDED.



RECOMMENDED CABLE
STRIPPING DIMENSIONS



SCALE 3.000



CUSTOMER OUTLINE DRAWING

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE:
 <0.5mm 0.5 - 6mm 6 - 30mm 30 - 120mm ANGLES
 $\pm 0.05\text{mm}$ $\pm 0.1\text{mm}$ $\pm 0.2\text{mm}$ $\pm 0.3\text{mm}$ $\pm 1^\circ$

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MATERIAL SEE NOTES	DRAWN M.ZHANG ENGINEER C. VIGORITO REFERENCE EAR# 8591 REF: --- CONFIGURATION LEVEL: In Work	DATE 28-Nov-18 DATE 28-Nov-18 APPROVED S.HSIEH DATE 08-Mar-19	TITLE 18 GHz TYPE N PLUG FOR .141" SEMI-RIGID & CONFORMABLE SCALE: 3.5:1.0 SHEET 2 OF 2	DWG SIZE B	REV A
FINISH	CAD FILE				

Amphenol RF

www.amphenolrf.com

DRAWING NO. 82-6673

ITEM NO. 82-6673

PART NO. 82-6673